

Kit PN 16152-328

15900-660

Rev: 1

April 2004

Mounting a SIPART[®] PS2 or ValvePAC[®] 760 Valve Positioner On a Copes-Vulcan[®] PowerRac[®] Actuator

1. Attach and tighten feedback coupler to valve positioner as described in the valve positioner manual.
2. Attach and tighten the feedback coupler to the actuator's 3/8" male thread (found within indicator). Place a 5/16" lockwasher between the coupler and actuator.
3. Attach and secure bracket to positioner using the four M6 bolts and washers.
4. For PS2 only: Attach and secure NAMUR rotary adapter kit (6DR4004-8D) to positioner and feedback coupler as described in section 3 of PS2's operating manual.
5. Attach and secure positioner/bracket assembly to actuator using the four 5/16" bolts and lockwashers.
 - Note for 760: Be sure NAMUR shaft fits within feedback coupler.
 - Note for PS2: Be sure *coupling wheel pin* is inserted in *carrier slot*.



PS2 Valve Positioner
shown.

SIPART and ValvePAC are trademarks of Siemens Energy & Automation, Inc. Other trademarks are the property of their respective owners.

Siemens Energy & Automation, Inc. assumes no liability for errors or omissions in this document or for the application and use of information in this document. The information herein is subject to change without notice.

Procedures in this document have been reviewed for compliance with applicable approval agency requirements and are considered sound practice. Neither Siemens Energy & Automation, Inc. nor these agencies are responsible for repairs made by the user.