

**SIEMENS**

**INSTALLATION AND SERVICE INSTRUCTION**

**SD77**  
Rev. 24  
July 2008  
Supersedes Issue 23



## **Model Series 77**

### **Electric-To-Pneumatic Transducers**

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### Changes for Revision 24, June 2008

Significant changes for this revision are indicated by change bars in the outside page margins. Some of these changes are listed below.

SECTION	CHANGE
Cover and Table of Contents	Revision number and date changed. Disclaimers updated.
Introduction	Special Conditions for Safe Use 1 relocated to EEx ia Requirements Declaration of Conformity updated. Customer/Product Support updated.

*All product designations may be trademarks or product names of Siemens Energy & Automation, Inc. or other supplier companies whose use by third parties for their own purposes could violate the rights of the owners.*

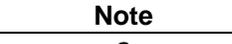
*Siemens Energy & Automation, Inc. assumes no liability for errors or omissions in this document or for the application and use of information in this document. The information herein is subject to change without notice.*

*Procedures in this document have been reviewed for compliance with applicable approval agency requirements and are considered sound practice. Neither Siemens Energy & Automation, Inc. nor these agencies are responsible for product uses not included in the approval certification(s) or for repairs or modifications made by the user.*

## PREFACE

### Conventions and Symbols

The following symbols may appear in this manual and may be applied to the equipment. The reader should become familiar with the symbols and their meaning. Symbols are provided to quickly alert the user to safety related situations, issues, and text.

Symbol	Meaning
	Indicates an immediate hazardous situation which, if not avoided, <i>will</i> result in death or serious injury.
	Indicates a potentially hazardous situation which, if not avoided, <i>could</i> result in death or serious injury.
	Indicates a potentially hazardous situation which, if not avoided, <i>may</i> result in minor or moderate injury.
	Indicates a potentially hazardous situation which, if not avoided, may result in property damage.
	Indicates a potential situation which, if not avoided, may result in an undesirable result or state.
	Identifies an action that should be taken to avoid an undesirable result or state.
	Identifies additional information that should be read.
	<b>Electrical shock hazard.</b> The included Warning text states that the danger of electrical shock is present.
	<b>Electrical shock hazard.</b> Indicated that the danger of electrical shock is present.
	<b>Explosion hazard.</b> Indicates that the danger of an explosion hazard exists.
	<b>Electrostatic discharge.</b> The presence of this symbol indicates that electrostatic discharge can damage the electronic assembly.

### Conventions and Usage Notes:

- Part numbers are for items ordered from the Process Industries Division of Siemens Energy & Automation, except as noted.

### Qualified Persons

The described equipment should be installed, configured, operated, and serviced only by qualified persons thoroughly familiar with this publication. A copy of this publication is shipped with the equipment. For the current version, in Portable Document Format (PDF), refer to Section 1.5 Customer/Product Support.

For the purpose of this publication and product labels, a qualified person is one who is familiar with the installation, construction, and operation of the equipment, and the involved hazardous. In addition, he or she has the following qualifications:

- Is trained and authorized to energize, de-energize, clear, ground and tag circuits and equipment in accordance with established safety practices.
- Is trained in the proper care and use of protective equipment such as rubber gloves, hard hat, safety glasses or face shields, flash clothing, etc., in accordance with established safety practices.
- Is trained in rendering first aid.

### Scope

This publication does not purport to cover all details or variations in equipment, nor to provide for every possible contingency to be met in connection with installation, operation, or maintenance. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to one of the support groups listed in the Product Support section of this manual.

The contents of this manual shall not become part of or modify any prior or existing agreement, commitment or relationship. The sales contract contains the entire obligation of Siemens. The warranty contained in the contract between the parties is the sole warranty of Siemens. Any statements continued herein do not create new warranties or modify the existing warranty.

### General Warnings and Cautions



This equipment contains hazardous voltages, and it has been certified for use in the hazardous locations specified on the product nameplate and in the Model Designation and Specifications section. Death, serious personal injury, or property damage can result if safety instructions are not followed. Only qualified personnel should work on or around this equipment after becoming thoroughly familiar with all warning, safety notices, and maintenance procedures contained herein. The successful and safe operation of this equipment is dependent upon proper handling, installation, operation, and maintenance.

The perfect and safe operation of the equipment is conditional upon proper transport, proper storage, installation and assembly, as well as, on careful operation and commissioning.

The equipment may be used only for the purposes specified in this publication.



Electrostatic discharge can damage or cause the failure of semiconductor devices such as integrated circuits and transistors. The symbol at right may appear on a circuit board or other electronic assembly to indicate that special handling precautions are needed.



- A properly grounded conductive wrist strap must be worn whenever an electronics module or circuit board is handled or touched. A service kit with a wrist strap and static dissipative mat is available from most electronic supply companies.
- Electronic assemblies must be stored in anti-static protective bags when not installed in equipment.

## 1.0 INTRODUCTION

This instruction describes the installation, operation, and maintenance of Model Series 77 Electric-to-Pneumatic Transducers. These transducers are Factory Mutual System approved for installation in various National Electrical Code classified hazardous locations. Note that particular attention must be given to the installation and maintenance of the 77F models (see Section 1.2 Model Designation). These models are FM approved to be part of an intrinsically safe system when installed and maintained according to the requirements outlined in this instruction and in the installation instructions provided by the energy limiting barrier manufacturer.

### IMPORTANT

Save this Instruction and make it available for installation and maintenance of the transducer.

The transducer meets the requirements of a NEMA4 enclosure. Consideration must be given to exhaust alignment to maintain the enclosure requirements as stated in the Installation section of this instruction.

## 1.1 GENERAL DESCRIPTION

The Model Series 77 E/P Transducer provides a 3 to 15 psig output that is proportional to a DC milliamp input. Several input ranges are available as is an optional 3-27 psig output range (see Model Designation below). Other options include a tapped exhaust provision, 0 to 4 mA factory calibration, and reverse acting output.

## 1.2 MODEL DESIGNATION

Sample Model Number \_\_\_\_\_ 77 - 3 F N

E/P Transducer \_\_\_\_\_

Exhaust \_\_\_\_\_

- = Atmospheric      B = Boosted  
E = Tapped Exhaust      S = Stainless Steel  
T = Stainless Steel with Tapped Exhaust

Input/Output \_\_\_\_\_

Model No. Entry	Input Range (mA dc)	Output Range (psig)	Input Impedance (Ohms)
3	1-5	3-15	2450
3A	0-4	3-15	2450
8	4-20	3-27	610
16	4-20	3-15	185
40	10-50	3-15	30

Intrinsic Safety Electrical Classification \_\_\_\_\_

F = Intrinsically Safe

- Omit for all other electrical classifications
- Not available with Option R below
- Refer to Section 1.4 for BASEEFA and CENELEC installations

Options \_\_\_\_\_

R = Reverse acting output (e.g. 4 mA = 15 psig; 20 mA = 3 psig)

Note: Option R is not available on Series 77F

### 1.3 GENERAL SPECIFICATIONS

#### Supply Pressure

Normal.....	20 psig
Maximum .....	30 psig
Minimum.....	18 psig
3 to 27 psig Output Models	
Normal.....	30 psig
Maximum .....	35 psig.

#### Input/Output Data

Model	Input Span (mA <sub>dc</sub> )	Standard Input Range* (mA <sub>dc</sub> )	Output Range (psig)	Nominal Coil Resistance (Ohms)
77-3	4	1 to 5	3 to 15	2450
77-3A	4	0 to 4	3 to 15	2450
77-8	16	4 to 20	3 to 27	610
77-16	16	4 to 20	3 to 15	185
77-40	40	10 to 50	3 to 15	30

\*The zero adjustment can shift the span up or down for non-standard input ranges from +40% to -20% (input and output at mid-scale).

Output Capacity.....	0.16 SCFM @ 20 psig supply
Maximum Air Consumption.....	Less than 0.25 SCFM @ 20 psig supply
Ambient Temperature.....	Limits -40°C to +85°C (-40°F to +185°F)

### 1.4 PRODUCT CERTIFICATIONS

#### FM Approval

Intrinsically Safe.....	Class I, Division 1, Groups A, B, C, and D Class II, Division 1, Groups E, F, and G Class III, Division 1 when installed in accordance with drawing 15032-7704 or 15032-7705
Non-Incendive.....	Class 1, Division 2, Groups A, B, C, and D
Dust Ignition Proof.....	Class II, Division 1, Groups E, F, and G
Suitable for.....	Class III, Division 1
Enclosure Type.....	NEMA 4

#### CSA Certified

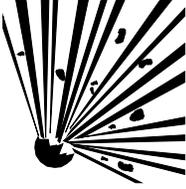
Intrinsically Safe.....	Class I, Division 1, Groups A, B, C, and D Class II, Division 1, Groups E, F, and G Class III, Division 1 when installed in accordance with drawing 15032-7704
Suitable For .....	Class 1, Division 2, Groups A, B, C, and D Class II, Division 2, Group G Class III, Division 1
Enclosure Type.....	NEMA 4

#### ATEX Certified

Intrinsically Safe.....	 II 1 G BASEEFA 02 ATEX 0247X EExia IIC T6 Ui – 30V, Ii = 660 mA, Pi = 1W, Ci = 0, Li = 0
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Type of Protection .....  II 3 G BASEEFA 02 ATEX 0249X  
 EExnA II T6  
 CE Marked ..... EN 50081-1, EN 50081-2, EN 50082-1, EN 50082-2; See  
 Declaration of Conformity on a following page  
 ATEX ..... See Sections 1.4.1 and 1.4.2

#### 1.4.1 BASEEFA Exn and CENELEC EExia Installations

	 <b>WARNING</b>
	<p>Explosion can cause death or serious injury.</p> <p>Failure to observe the following precautions could result in an explosion hazard.</p> <p><b>Installation in hazardous locations must be in accordance with either the NEC or EN 60079-14, as required by local regulations.</b></p>

Intrinsically safe models (see below selection guide) must be used in conjunction with energy limiting barriers or isolators.

Do not exceed 42 Vdc in service.

#### WARNING

EExnA models are shipped with the sealing screw fitted externally. **Do not** remove the sealing screw. **Do not** remove the condensation drain sealing screw in any NEMA 4 condition.

#### WARNING

Installation must be in compliance with the EN 600079-14.

Refer to Section 2 Installation.

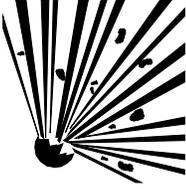
#### Model Number:

All ATEX approved units require 4-20 mA input with output range as selected from the table below. The model number is 77-16X, where “-” may be replaced by, “E”, “B”, “S”, or “T”, per the Model Number section, and “X” is replaced by an Intrinsic Safety Code, from the following table, that corresponds to the desired output range.

Code	Certification	Output Range
B1	EExia	3-15 psig
B2	EExnA	3-15 psig
B3	EExia	0.2-1 bar
B4	EExnA	0.2-1 bar
B5	EExia	0.2-1 Kg/cm <sup>2</sup>
B6	EExnA	0.2-1 Kg/cm <sup>2</sup>

## CSA Hazardous Location Precautions

This section provides CSA hazardous location precautions that should be observed by the user when installing or servicing the equipment described in this manual. These statements supplement those given in the preceding section.

		<b>WARNING</b>
	Explosion can cause death or serious injury.	
	Failure to observe the following precautions could result in an explosion hazard.	
<b>Installation in hazardous locations must be in accordance with the Canadian Electrical Code, as required by local regulations.</b>		

### Precautions - English

For Class I, Division 1 and Class I, Division 2 hazardous locations:

- Use only factory-authorized replacement parts. Substitution of components can impair the suitability of this equipment for hazardous locations.

For Division 2 hazardous locations:

When the equipment described in this Instruction is installed without safety barriers, the following precautions should be observed. Switch off electrical power at its source (in non-hazardous location) before connecting or disconnecting power, signal, or other wiring.

### Précautions - Français

Emplacements dangereux de classe I, division 1 et classe I, division 2:

- Les pièces de rechange doivent être autorisées par l'usine. Les substitutions peuvent rendre cet appareil impropre à l'utilisation dans les emplacements dangereux.

Emplacement dangereux de division 2:

Lorsque l'appareil décrit dans la notice ci-jointe est installé sans barrières de sécurité, on doit couper l'alimentation électrique à la source (hors de l'emplacement dangereux) avant d'effectuer les opérations suivantes branchement ou débranchement d'un circuit de puissance, de signalisation ou autre.

### 1.4.2 Supplemental Instructions for ATEX Certified Models

This section provides details concerning the installation, operation, and servicing of the ATEX certified equipment described in this Installation Instruction.

1. Refer to the ATEX certificate for the described equipment for a list of possible operating faults and special conditions that should preclude possible misuse.
2. Process and environmental materials shall be compatible with the elastomers used in the manufacture of the equipment: neoprene, nitrile rubber, silicon, and buna-N.
3. ATEX certified equipment is to be serviced by a factory-authorized repair facility. For a list of these facilities, refer to the attached manual, the Siemens' Internet site <http://www.sea.siemens.com/ia> or contact your local Siemens Process Solutions Division representative.
4. The equipment is not to be installed and operated in a hazardous area containing explosive dust.
5. The equipment, when installed in accordance with this Instruction, may not be subjected to mechanical stress in excess of the design specification.

6. The equipment has been designed such that it does not:
  - 1) Give rise to physical injury or other harm due to contact
  - 2) Produce excessive surface temperature or infra-red, electromagnetic, and ionizing radiation
  - 3) Have non-electrical dangers
7. Do not install the equipment where it can be subjected to excessive mechanical and thermal stresses or where it may be attacked by existing or foreseeable aggressive substances.

**EEx ia Requirements:**

Models 77abB1d<sup>1</sup>, 77abB3d, and 77abB5d are suitable for use in Zone 0 and Zone 1 surface industry explosive atmospheres for gas groups IIA, IIB, and IIC. These models have been certified by Baseefa 2001 Ltd. with ratings as follows:

$\text{Ex}$  II 1 G Baseefa02ATEX0247X

EEx ia IIC T6 with safety parameters of:  $U_i = 30V$ ,  $I_i = 0.66A$ ,  $C_i = 0$ ,  $L_i = 0$ ,  $P_i = 1W$

Choose suitable [EEx ia] (for Zone 0 or 1) or [EEx ib] (for Zone 1) devices with the parameters shown below.

Parameters:

$U_o$  less than or equal to 30V

$I_i$  less than or equal to 660 mA

$P_0$  less than or equal to 1W

$C_o$  greater than or equal to the cable capacitance plus the capacitance of any other device(s) connected to the Model 77

$L_o$  greater than or equal to the cable inductance plus the inductance of any other device(s) connected to the Model 77

**Special Conditions for Safe Use**

The enclosure of the Model 77 E/P Transducer may contain aluminum and must be deemed suitable for the intended application and must also be protected against friction and impact.

**EEx n Requirements:**

Models 77abB2d<sup>1</sup>, 77abB4d, and 77abB6d are suitable for use in Zone 2 surface industry explosive atmospheres. Gas groups are not applicable since the Model 77 is considered non-sparking in accordance with EN50021:1999. These models have been certified by Baseefa 2001 Ltd. with ratings as follows:

$\text{Ex}$  II 3 G Baseefa02ATEX0249X

EEx nA II T6  $U_{max}: 30V$ ,  $W_{max}: 2.3W$

The supply power to these models may not exceed 30V and 2.3W.

**Temperature Code Requirements:**

All versions of the Model 77 have a temperature code of T6 referenced to an ambient of 40°C. No exposed surface of the Model 77 exceeds 85°C when operated at an ambient temperature of 40°C. The Model 77 can be used with gasses that do not ignite below 85°C.

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<sup>1</sup> For these model numbers a, b, and d are variables defined in the Model 77 model number breakdown.

## Special Conditions for Safe Use

It must be ensured that the maximum voltage of the external circuit to which the Model 77 E/P Transducer is connected cannot exceed 39.2 Vdc.

## 1.5 CUSTOMER/PRODUCT SUPPORT

This section provides the Internet site addresses, e-mail addresses, telephone numbers, and related information for customers to access Siemens product support.

When contacting Siemens for support:

- Please have complete product information at hand:
  - For hardware, this information is provided on the product nameplate (part number or model number, serial number, and/or version).
  - For most software, this information is given in the Help > About screen.
- If there is a problem with product operation:
  - Is the problem intermittent or repeatable? What symptoms have been observed?
  - What steps, configuration changes, loop modifications, etc. were performed before the problem occurred?
  - What status messages, error messages, or LED indications are displayed?
  - What troubleshooting steps have been performed?
  - Is the installation environment (e.g. temperature, humidity) within the product's specified operating parameters? For software, does the PC meet or exceed the minimum requirements (e.g. processor, memory, operating system)?
- A copy of the product Service Instruction, User's Manual, or other technical literature should be at hand. The Siemens public Internet site (see the table) has current revisions of technical literature, in Portable Document Format, for downloading.
- To send an instrument to Siemens for repair, request a Return Material Authorization (RMA).

### IMPORTANT

An instrument must be thoroughly cleaned (decontaminated) to remove any process materials, hazardous materials, or blood born pathogens prior to return for repair. Read and complete the Siemens RMA form(s).

**TABLE 1.1 Contact Information**

For customer/product support, visit the Siemens Process Instrumentation product support page at <http://www2.sea.siemens.com/Products/Process-Instrumentation/Support/Customer-Support.htm>. Select the desired type of support (e.g. application, product selection, sales, technical – see below).

Technical Support	
Telephone	1 800 333 7421
E-mail	<a href="mailto:techsupport.sea@siemens.com">techsupport.sea@siemens.com</a>
Hours of Operation	8 a.m. to 4:45 p.m. eastern time, Monday through Friday (except holidays)
Technical Publications in PDF	<a href="http://www2.sea.siemens.com/Products/Process-Instrumentation/Support/PI-User-Manuals.htm">http://www2.sea.siemens.com/Products/Process-Instrumentation/Support/PI-User-Manuals.htm</a> then click the product line (e.g. Control Solutions)
Public Internet Site	<a href="http://www2.sea.siemens.com/Products/Process-Instrumentation">http://www2.sea.siemens.com/Products/Process-Instrumentation</a>
Repair Service	1 800 365 8766 extension 3187

## EC Declaration of Conformity

Manufacturer: Siemens Energy & Automation, Inc.  
Address: 1201 Sumneytown Pike  
: Spring House, PA 19446 USA  
Product description: Electric to Pneumatic Transducer  
Model 77  
Type / Typ 77abcd with a=E or -, b=3,8,16 or 40, c = A, C, R or F and d = M1 to M999

**The product described above in the form as delivered is in conformity with the provisions of the following European Directives:**

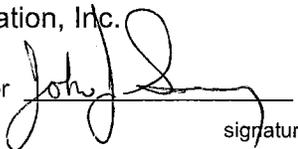
- 2004/108/EC Council Directive of 15 December 2004 on the approximation of the laws of the Member States relating to electromagnetic compatibility.
- 97/23/EEC Directive of the European Parliament and the Council of 29 May 1997 on the harmonization of the laws of Member States concerning pressure equipment
- 94/9/EC Directive of the European Parliament and the Council of 23 March 1004 on the approximation of the laws of the Member States concerning equipment and protective systems intended for use in potentially explosive atmospheres.

Spring House, 22 May 2008

Siemens Energy & Automation, Inc.

Sweeney, Approvals Coordinator

Name, function

  
signature

Anderson, Manager, PIBU

Name, function

  
signature

Annex A is integral part of this declaration.

This declaration certifies the conformity to the specified directives but contains no assurance of properties.  
The safety documentation accompanying the product shall be considered in detail.

## Annex A to the EC Declaration of Conformity

Product description: Electric to Pneumatic Transducer  
Model 77  
Type / Typ 77abcd with a=E or -, b=3,8,16 or 40, c = A, C, R or F and d = M1  
to M999

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Conformity to the Directives indicated on page 1 is assured through the application of the following standards (depending on versions):

### **Directive 2004/108/EC Electromagnetic Compatibility**

Conformance to directive 2004/108/EC is based on conformance with the following standards:

Standard	Date	Description
EN 61000-6-3	2007	Electromagnetic compatibility (EMC) -- Part 6-3: Generic standards Emission standard for residential, commercial and light industrial environments (IEC 61000-6-3:2006)
EN 61000-6-4	2007	Electromagnetic compatibility (EMC) - Generic standards -- Emission standard for industrial environment (IEC 61000-6-4:2006)
EN 61000-6-1	2007	Electromagnetic compatibility (EMC) -- Part 6-1: Generic standards - Immunity for residential, commercial and light-industrial environments (IEC 61000-6-1:2005)
EN 61000-6-2	2005	Electromagnetic compatibility (EMC) -- Part 6-2: Generic standards - Immunity for industrial environments (IEC 61000-6-2:2005)

### **Directive 97/23/EC Pressure Equipment**

This product has been designed and manufactured in accordance with Article 3, Paragraph 3 of the Pressure Equipment Directive 97/23/EC.

## Anhang EG-Konformitätserklärung EC Declaration of Conformity

### Directive 94/9/EC Explosive Atmospheres

Conformance to directive 94/9/EC is based on an EC – Type Examination Certificate and Type examination certificate issued by Baseefa (2001) Ltd., notified body number 1180 in accordance with article 9 of the Council Directive 94/9/EC of 23 March 1994,



**II 1 G Baseefa02ATEX0247X EEx ia IIC T6**

Certification	Category	Notified Body	Certificate No.
EEx ia IIC T6	1G	Baseefa 2001 Buxton UK	Baseefa 02 ATEX 0247X

Standard	Date	Description
EN 60079-0	2006	Electrical apparatus for potentially explosive atmospheres – Part 0 General requirements (IEC 60079-0:2004 modified)
EN 50020	2002	Electrical apparatus for potentially explosive atmospheres - Intrinsic safety 'i'
EN 50284	1999	Special requirements for construction, test and marking of electrical apparatus of equipment group II, Category 1 G



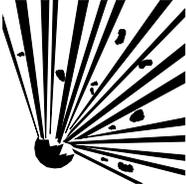
**II 3 G Baseefa02ATEX0249X EEx nA II T6**

Certification	Category	Notified Body	Certificate No.
EEx nA II T6	3G	Baseefa 2001 Buxton UK	Baseefa 02 ATEX 0249X

Standard	Date	Description
EN 60079-0	2006	Electrical apparatus for potentially explosive atmospheres – Part 0 General requirements (IEC 60079-0:2004 modified)
EN 60079-15	2005	Electrical apparatus for explosive atmospheres – Part 15 Construction, test and marking of type of protection “n” electrical apparatus (IEC 60079-15:2005)

## 2.0 INSTALLATION

This section describes transducer installation for both hazardous and non-hazardous locations. Each E/P Transducer nameplate shows the hazardous location classifications for which the transducer has been Factory Mutual System approved, Canadian Standards Association certified, certified to CENELEC standards, or BASEEFA certified. All transducer installations should be in accordance with either the current edition of the National Electrical Code (NEC) or EN 60079-14, the Canadian Electrical Code (CEC), as required by local regulations.

		<b>WARNING</b>
	Explosion can cause death or serious injury.	
	Failure to observe the following precautions could result in an explosion hazard.	
<p><b>Installation in hazardous locations must be in accordance with either the NEC, CEC, EN 60079-14, or as required by local regulations.</b></p>		

The 77F models must be used in conjunction with energy limiting barriers. See drawing 15032-7704 or 15032-7705 in Section 8. See Section 1.4 Product Certifications for additional information.

A typical intrinsically safe system consists of one or more Model 77F transducers installed in a hazardous area, the required quantity of appropriate energy limiting barriers installed in a non-hazardous location, and the needed length of interconnecting twisted-pair cables.

For intrinsically safe installations in accordance with CENELEC requirements, use barriers suitable for the parameters marked on the nameplate.

## 2.1 MOUNTING

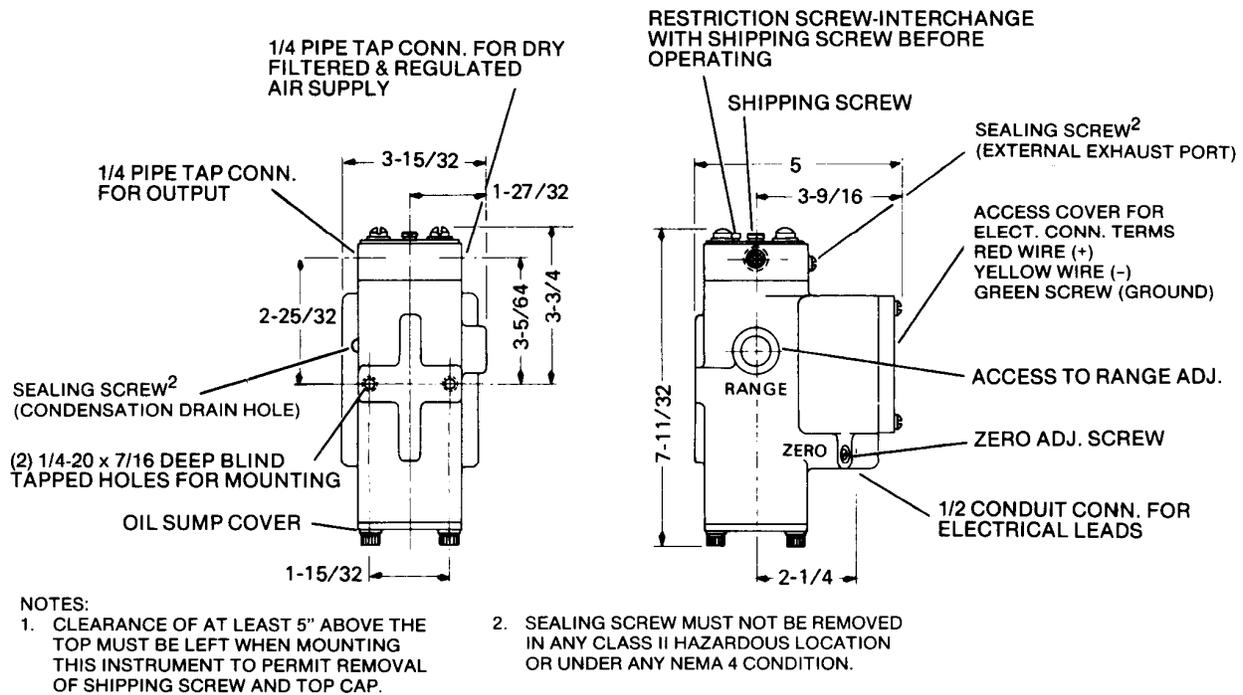
Figure 2-1 shows transducer dimensions, mounting hole locations, electrical access ports, and pneumatic connections. Mount the transducer in an upright, vertical position. Tilting to 10° from vertical will not affect operation

### CAUTION

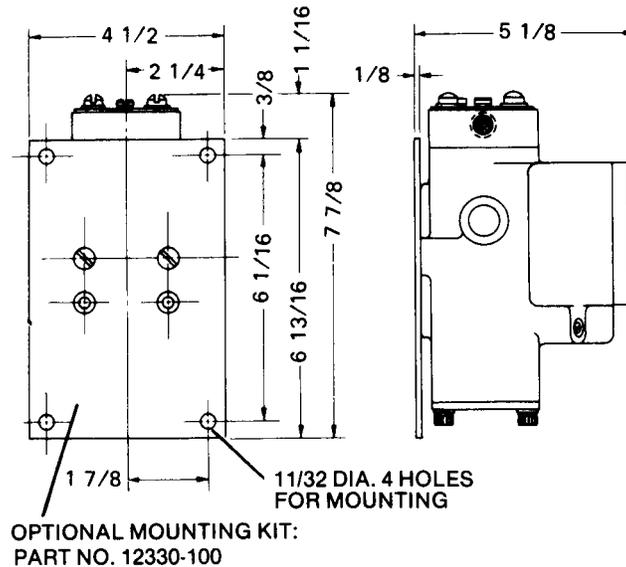
Mounting the transducer where the specified ambient temperature limits may be exceeded can adversely affect performance and may cause damage.

A flat adapter plate is available for mounting the transducer to a blind wall. The adapter plate comes in a kit (PN 12330-100) with two 1/4-20 flat head screws for mounting the transducer to the plate. Two pairs of transducer mounting holes are provided. Either pair can be used. See Figure 2-2 for adapter plate dimensions.

A 2" pipe mounting kit (PN 12334-130) is also available. This kit allows the transducer to be mounted on a 2" O.D. pipe. It consists of a mounting bracket to mount the transducer and a U-bolt assembly for pipe mounting.

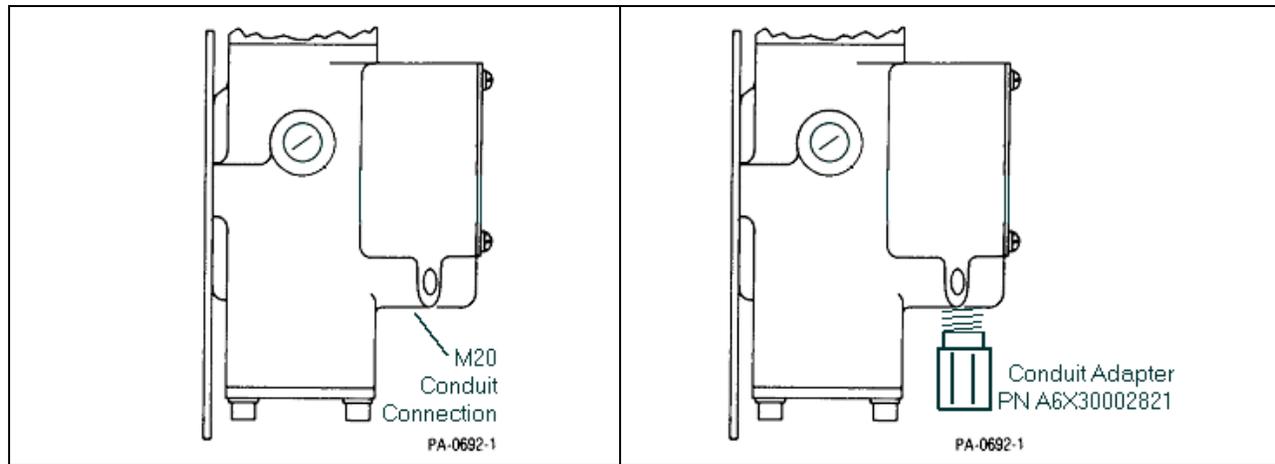


**FIGURE 2-1 Transducer Installation and Mounting Dimensions**



**FIGURE 2-2 Transducer with Mounting Bracket Dimensions**

A transducer supplied for use in the European Union (and other locations requiring metric threads) will have a housing with either an M20 conduit connection or a 1/2 NPT conduit connection and a 1/2 NPT to M20 adapter, supplied for installation by the user. See Figure 2-3.



Metric Housing

Standard Housing with Adapter

**FIGURE 2-3 Transducer Housings for Metric Conduit****2.2 INSTRUMENT AIR REQUIREMENTS**

Connect the transducer to a source of clean, dry, oil-free instrument air. Failure to do so will increase the possibility of a malfunction or a deviation from specified performance.

**CAUTION**

Use of process fluids other than instrument air is not recommended. No claim is made as to the suitability of this product for use with other process fluids, such as hazardous gases, except as listed on the appropriate certificate. Non-approved instruments are suitable for use with instrument air only. Optional features and modifications such as tapped exhaust do not imply suitability for use with hazardous gases except as listed on the approval certificate.

The requirements for a quality air supply can be found in the Instrument Society of America's "Quality Standard for Instrument Air" (ISA-S7.3 or BS5967: Part 2). Basically, this standard calls for the following.

**Particle Size:** The maximum particle size in the air stream at the instrument should be no larger than 3 microns.

**Dew Point:** The dew point (at line pressure) should be at least 10°C (18° F) below the minimum temperature to which any part of the instrument air system is exposed at any season of the year. Under no circumstances should the dew point (at line pressure) exceed 2°C (35.5°F).

**Oil Content:** The maximum total oil or hydrocarbon content, exclusive of noncondensibles, should not exceed 1 ppm under normal operating conditions.

Recommended supply pressure is listed in Section 1.3 General Specifications.

**Caution**

Supply pressure in excess of the specified maximum may cause damage.

## 2.3 PIPING

The supply (IN) and output (OUT) connections on the transducer are 1/4 inch NPT. See Figure 2-1. Quarter-inch O.D. tubing is recommended for piping to the transducer. Before making connections, blow out all piping.

Use pipe sealant sparingly and then only on the male threads of the tube fittings. A non-hardening sealant is strongly recommended.

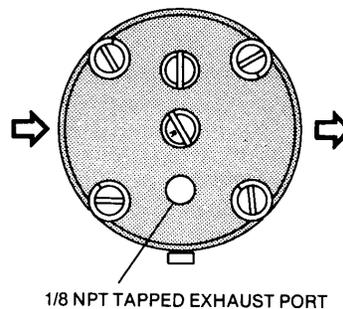
There must be no leaks, especially in the output. Leak-test all fittings and tube connections.

## 2.4 TRANSMISSION DISTANCE

If the installation requires the transducer to transmit its output pressure for distances greater than 50 feet (15 meters), a Siemens or Moore Model 61F 1:1 Booster Relay may be required. Use of the booster relay depends upon the frequency response requirements of the system. If a booster relay is used, connect it to the transducer output with a minimum of 2 to 3 feet (0.6 to 1 meter) of 1/4" O.D. tubing.

## 2.5 TAPPED EXHAUST

A transducer with the tapped exhaust option provides the capability to pipe its exhaust flow away from the vicinity of the transducer. This is an important option when a gas other than air is used for the supply. Figure 2-4 locates the tapped exhaust port.



**FIGURE 2-4 Tapped Exhaust Port**

As shipped from the factory, sealing screws are installed in the condensation drain hole and the two normal exhaust ports.

### **IMPORTANT**

Do not use the condensation drain feature with the tapped exhaust option. The drain hole is a discharge path for the transducer's exhaust.

## 2.6 EXHAUST ALIGNMENT

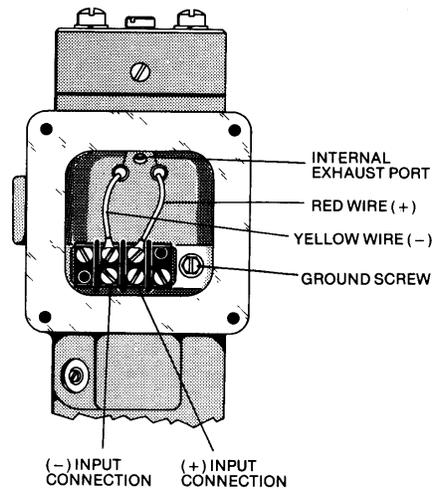
The transducer has two exhaust ports: one at the front of the top housing (Figure 2-1) and the other above the terminal block in the terminal enclosure (Figure 2-5). As shipped, two sealing screws are installed: one is installed in the external exhaust port at the front of the top housing, and a second is installed in the condensation drain. This configuration allows the transducer's exhaust air to purge the terminal enclosure, the conduit, and associated electronic enclosure (if used).

### CAUTION



**Do not** remove either the exhaust sealing screw or the condensation drain sealing screw in a Class II hazardous location or under any NEMA 4 condition.

If airtight conduit, conduit fittings, and electronic enclosures are used, move the exhaust sealing screw to the internal exhaust port in the terminal enclosure (Figure 2-5) and remove the condensation drain sealing screw. This allows the transducer exhaust to be vented to atmosphere through the external exhaust port. It also allows any accumulated condensation from the instrument air supply to drain from the coil cavity.



**FIGURE 2-5 Terminal Enclosure**

## 2.7 SHIPPING AND RESTRICTION SCREWS

The transducer has a shipping screw in the center of the top housing to protect the transducer's nozzle during shipment. A restriction screw (stamped R) is located just behind the shipping screw. These two screws must be interchanged before placing the instrument into operation. Turn the restriction screw in tightly for proper operation. Note that if the transducer is to be moved to another location, return the shipping and restriction screws to their original positions to protect the nozzle. See Figure 2-1 for the positions.

## 2.8 WIRING

Connect electrical wiring to the terminal block in the terminal enclosure. Figure 2-1 locates the terminal access cover and the 1/2" conduit connector for input wiring. Figure 2-5 identifies the wiring connections. As shipped from the factory, the conduit connection is a vent path for the transducer's exhaust. Refer to the EXHAUST ALIGNMENT section if airtight conduit or fittings are to be used.

For a transducer with the optional reverse acting output (e.g., Model 77-16R), the input wiring must be reversed (i.e. positive to negative and negative to positive).

The recommended wire size is 22 AWG (0.38 mm<sup>2</sup>) stranded or solid. Use insulated, crimp-on ring tongue or spring spade tongue terminals for #6 screws. Use a high quality crimping tool recommended by the terminal manufacturer.

No special considerations are required for wiring a non-intrinsically safe transducer. However, intrinsically safe models must be installed as detailed in the next section.

### 2.8.1 Intrinsically Safe Models

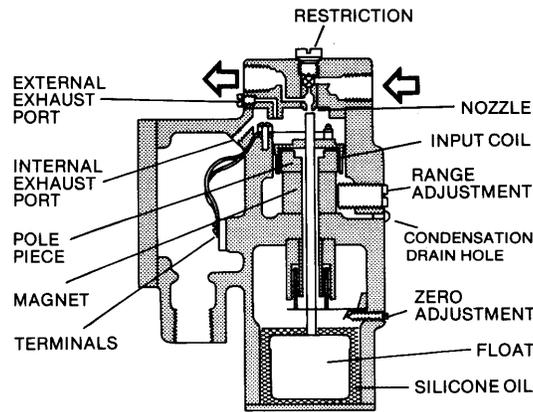
A Model 77F transducer is considered intrinsically safe only when it has a nameplate with the FM logo and the words INTRINSICALLY SAFE.

Install the transducer in strict compliance with the instructions furnished by the barrier manufacturer and in accordance with drawing 15032-7704 (FM and CSA), drawing 15032-7705 (FM only), or BS5501 Part 9 (CENELEC). See Section 1.4 Product Certifications for additional information.

1. Install a Model 77F transducer in the hazardous area as detailed by this section of this instruction.
2. Install the required energy limiting barriers in the non-hazardous area. Refer to the barrier manufacturer's instructions and to the appropriate connection diagram in this instruction.
3. Install the required wiring between the Model 77F transducer and the barriers. Use shielded or unshielded multi-pair or single-pair cables. Ground the transducer body as required.
4. In a similar manner, install the required wiring between the barriers and the output terminals of device driving the transducer (i.e. providing the input signal).
5. Install the redundant ground system for the barrier installation as specified by the barrier manufacturer.
6. Check all signal and ground connections.
7. Check all pneumatic connections and transducer adjustments.
8. Check the calibration of the transducer as outlined in the Section 4 Calibration.

### 3.0 OPERATION

The input coil and the float are attached to a common center shaft and make up what is referred to as the “moving coil assembly”. This assembly is free to move vertically. The float is submerged in Silicone fluid and is sized so that the resultant buoyant force equals the weight of the moving coil assembly. This puts the moving coil assembly into a state of neutral buoyancy, which, together with the viscous damping of the Silicone fluid, makes the transducer insensitive to shock and vibration.



**FIGURE 3-1 Schematic**

A permanent magnet provides a magnetic field that passes through the input coil. Current flowing through the coil reacts with the magnetic field to force the moving coil assembly closer to the nozzle. The top end of the common center shaft serves as a nozzle seat that restricts the flow of air exhausting from the nozzle.

Air is supplied to the nozzle through a restriction. The restriction and the nozzle form a pressure-divided circuit. The pressure in the nozzle (back-pressure) varies according to the restrictive effect imposed by the nozzle seat. The nozzle backpressure is the output of the transducer.

The nozzle forms a column of air that has a diameter equal to the nozzle diameter. This column of air acts on the nozzle seat to oppose and equal the force produced by the coil. The pressure of this column of air (nozzle backpressure) is determined by the upward force of the moving coil assembly divided by the area of the column of air (i.e. the area of the nozzle). Thus, the force produced by the coil is continuously balanced by the nozzle backpressure so that the transducer output pressure is, at all times, directly proportional to the coil current.

Zero adjustment is accomplished by varying a spring force on the moving coil assembly.

Range adjustment is accomplished by changing the gap between the permanent magnet and the end of the range adjustment screw. This screw shunts a portion of the magnetic field. Varying the gap changes the amount of shunting which, in turn, changes the flux density through the coil.

## 4.0 CALIBRATION

The E/P Transducer must be positioned so that it is upright and vertical. Tilting within 10 degrees of vertical will not affect operation. If the transducer has been lying on its side, set the unit upright and allow approximately 15 minutes before performing calibration. This will allow the viscous damping fluid to collect at the bottom of the transducer.

The restriction screw (stamped R) must be installed in its operating position. An instruction label on the transducer explains what to do.

The transducer has two calibration adjustments: ZERO and RANGE. These are identified on the transducer and in Figure 2-1.

The ZERO adjustment screw changes the operating level. Turning it clockwise raises the output pressure.

The RANGE adjustment screw is used to trim the span. Turning it clockwise narrows the output span. The RANGE screw provides a limited amount of adjustment, approximate  $\pm 2\%$  of span. Because of this limitation, it is important to use an accurate multimeter.

### 4.1 TEST EQUIPMENT

The following equipment is required to calibrate the transducer. For any instrument, the test equipment used for calibration should be at least twice as accurate as the instrument being calibrated.

1. 0-50 mAdc source
2. Digital Multimeter: Accuracy 0.1% of reading or better
3. Pneumatic Test Gauge: Range, 0-15 psig (0-30 psig for 3 to 27 psig output); 0.02 psi per division; accurate to 0.6% of full scale

### 4.2 PROCEDURE

Refer to Figures 2-1 and 2-4 for pneumatic and electrical connections.

1. Adjust the supply air source to the specified value and connect it to the transducer's IN port.
2. Connect the test equipment to the transducer.
3. Set the milliamp source to the starting point value for the input signal range (e.g. 4 mA for a 4 to 20 mA range). Adjust the transducer's ZERO for a 3 psig output.
4. Set the milliamp source to the full-scale value for the input signal range (e.g. 20 mA for a 4 to 20 mA range). Adjust the transducer's RANGE for a 15 psig output. Model 77-8 is adjusted for a 27 psig output.
5. The ZERO and RANGE adjustments interact. Repeat the above steps until the calibration is correct.

### 4.3 RANGE CHANGE

Change the transducer's range by installing a different coil assembly. Refer to Parts List 12334PL, at the rear of this Instruction, for coil assembly part numbers.

Refer to the procedures in Section 5 Maintenance to remove, install, and align the coil.

---

## 5.0 MAINTENANCE

This section presents transducer maintenance procedures.

### CAUTION

Improper servicing and/or substitution of components may impair the electrical safety of this instrument.

### 5.1 PREVENTIVE

As with most pneumatic instruments, a clean, dry and oil-free supply air is recommended. Refer to the Instrument Society of America's "Quality Standard for Instrument Air" (ISA-S7.3).

### 5.2 CLEANING

The transducer filter screens, restriction screw, nozzle and nozzle seat can be cleaned without dismounting the transducer.

When the transducer top housing is removed, take care to prevent metal chips, dirt, and other contaminants from entering the coil chamber. These foreign objects can interfere with coil movement and may change the magnetic field.

#### 5.2.1 Filter Screens

There is a filter screen in the supply (IN) port and in the output (OUT) port.

1. Disconnect the tubing and remove the tube fittings.
2. Remove the four screws from the top housing and remove it by pulling straight up.
3. Blow the screens down in a reverse direction. Remove the restriction screw, cover the nozzle opening, and blow air into the port from which the restriction screw was removed. If the dirt is not dislodged, loosen it mechanically or chemically and repeat the blow down procedure.
4. If a screen is damaged or cannot be cleaned it must be replaced. Each screen is retained by a fiber washer. Be sure replacement fiber washers are on-hand before removing a screen. When installing a screen, it should be firmly retained at the bottom of its port by a fiber washer.

#### 5.2.2 Restriction Screw

Remove the restriction screw (stamped R) from the top-center of the transducer. The restriction is accessible from the tip of the screw. Cleaning with a solvent is usually sufficient. If necessary, run a 0.021-inch drill blank through the restriction until it can be seen in the cross-drilled hole.

#### 5.2.3 Nozzle and Nozzle Seat

The nozzle is part of the top housing. The nozzle seat is in the transducer housing; the seat is the top end of the center shaft.

1. Disconnect the tubing and remove the four screws from the top housing.
2. Remove the top housing by pulling it straight up.
3. Clean the nozzle and nozzle seat by wiping with a dry cloth or a solvent dampened cloth. Do not use abrasive cleaning agents. The important parts of the nozzle to clean are its inner diameter surfaces and the sharp edge of its face.

### 5.3 TROUBLESHOOTING

Refer to the trouble analysis table below when troubleshooting the transducer. A transducer input signal must be present and the signal source must be functioning and accurately calibrated. Each darkened area in the table relates a symptom (top row) to a cause (left-most column).

Symptom	No Output	Output above full scale and will not reduce	Output will not increase to full scale	Output will not decrease to start of scale	Output oscillates	Output erratic during an input change (hangs up and then jumps)
Shipping screw not in its Stored position						
Inadequate or no supply air						
Leak in output line or fittings						
Input leads reversed						
Inadequate volume in output						
Transducer zero out of adjustment						
Transducer range out of adjustment						
Loose input leads						
Clogged filter screen						
Misaligned coil						
Foreign object interfering with coil movement						
Blocked exhaust port						
Shorted or open coil						
* Loss of silicon fluid						
**Permanent magnet weak						

\* Does not occur unless bottom cover has been loosened or removed and maintenance performed.

\*\* Does not occur unless transducer has been dropped or otherwise subjected to a physical shock.

---

## 5.4 COIL ASSEMBLY REPLACEMENT

### Removal

When the transducer's top housing is removed, care must be taken to prevent metal chips, dirt, and other contaminants from entering the coil chamber. These foreign objects can interfere with coil movement and may change the magnetic field.

Refer to the parts list at the rear of this Instruction and the following procedure.

1. Remove the top housing.
2. Remove the brass clamping plate. It is held by a single screw.
3. Remove the two Teflon washers.
4. Slide the bowed "E" retaining ring off the shaft.

### IMPORTANT

Do not bend the center shaft. Support the shaft while removing the retaining ring.

5. Remove the coil assembly by carefully lifting it off the center shaft.

### Installation

Refer to the parts list at the rear of this Instruction and the procedure that follows.

### IMPORTANT

The coil assembly and coil chamber must be free of metal chips, dirt and corrosion before installing the coil.

1. Lower the coil assembly onto the center shaft and, at the same time, guide the leaf springs onto the contact posts
2. Install the bowed "E" retaining ring on the center shaft - bowed center up.
3. Install the Teflon washers (small diameter up), clamping plate, and clamping plate screw. Do not tighten the screw at this time; it must be loose until the coil is aligned. Refer to the Alignment procedure below.

### Alignment

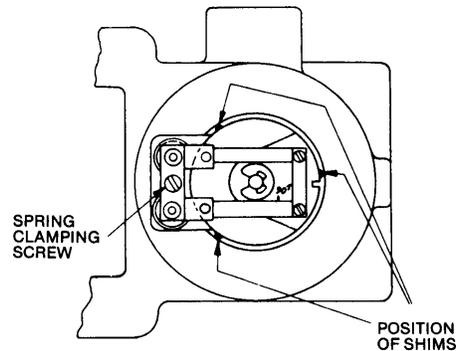
Center the coil so that it does not rub against the transducer housing or the pole piece under the coil. It must also be positioned so that the leaf springs do not buckle or snap.

Make three cardboard or paper shims 0.13" thick x 1-1/2" long x 3/8" wide. These can be made from a matchbook cover.

Refer to Figure 5-1 and use the following procedure.

1. If not already accomplished, loosen the spring clamping plate screw.
2. Insert the shims between the coil and the housing at the points shown in Figure 5-1. Insert the shims until their ends are flush with the top surface of the housing. Then, raise the coil to a higher point on the shims by pulling the center shaft up.
3. Rotate the coil on the center shaft so that the leaf springs are perpendicular to the clamping plate and equidistant from the center shaft.

4. Tighten the clamping plate screw.
5. Remove the shims.
6. Move the coil up and down via the center shaft. Treat the center shaft as though it were a feeler gauge being used to check a point gap. The coil must not rub against the housing or the pole piece, and the leaf springs must not buckle or snap.
  - If rubbing is detected, repeat the alignment procedure.
  - If a leaf spring snaps to a different curvature, the coil is rotated a little too far to the left or right. Repeat the alignment procedure.



**FIGURE 5-1 Coil Alignment**

## 5.5 FLOAT REPLACEMENT

### Removal

Refer to the parts list at the rear of this Instruction, and use the following procedure.

1. Invert the transducer.
2. Remove the bottom plate. Keep the transducer inverted to prevent spilling of the Silicon fluid. If the fluid is spilled, it must be replaced. Refer to Damping Fluid below.
3. Gently push the float downward and remove its retaining cotter. Lift out the float.
4. Lift the float positioning spring off the center shaft.

### Installation

Installation is the reverse of removal. A new gasket is recommended, and the bottom plate must be tightened securely.

### IMPORTANT

All traces of Silicon fluid must be wiped from the bottom plate, both sides of the gasket, and the bottom surface of the housing. Otherwise, the fluid will seep past the gasket regardless of how much the screws are tightened.

Check the amount of fluid in the bottom chamber before installing the gasket and plate. Refer to Damping Fluid below.

## Damping Fluid

The bottom chamber contains 43cc. of Dow-Corning DC-200 Silicone fluid, 200 centistokes viscosity. Small bottles of this fluid (enough for a little more than one complete fill) may be ordered: PN 12334-43.

Check the fluid depth by inverting the transducer, removing the bottom plate, and inserting a 6" scale between the float and the housing. Allow the scale to bottom in the housing. Fluid depth should be approximately 3/4" (19mm).

### IMPORTANT

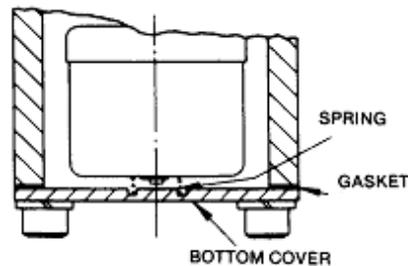
All traces of Silicon fluid must be wiped from the bottom plate, both sides of the gasket, and the bottom surface of the housing. Otherwise, the fluid will seep past the gasket regardless of how much the screws are tightened.

## 5.6 MODEL 77 TO MODEL 77-R CONVERSION

This conversion makes the transducer have a reverse acting output (e.g. 4 mA =15 psig and 20 mA = 3 psig). The parts needed for conversion are listed below.

Description	Part Number	Quantity
12624-4	Spring	1
12392-53	Gasket	1
10660-501	Bottom Cover	1
12330-95	Tag	1

Refer to Figure 5-2 below and to the parts list at the rear of this Instruction and use the following procedure.



**FIGURE 5-2 Conversion Parts**

1. Invert the transducer.
2. Remove the bottom plate. Keep the transducer inverted to prevent spilling of the Silicone fluid. If the fluid is spilled, it must be replaced. Refer to Damping Fluid above.
3. Wipe all traces of Silicone fluid from the bottom plate, both sides of the gasket, and the bottom surface of the housing.
4. Place spring PN 12624-4 securely in the groove in the bottom cover, PN 10660-501.
5. Replace the installed gasket with the PN 12392-53 gasket from the kit.
6. Install the bottom cover and spring and tighten securely.
7. Turn the transducer right side up. Strike the lower end of the housing with a plastic hammer to center the spring on the float.

8. Attach the PN 12330-95 paper tag to the transducer.
9. Reverse the polarity of the input signal leads.
10. Refer to Section 4 Calibration and calibrate the transducer. The change to the normal calibration procedure is that the ZERO adjustment is used to achieve a 15 psig output, and the RANGE adjustment is used to achieve a 3 psig output.

## **6.0 WARRANTY**

(a) Seller warrants that on the date of shipment the goods are of the kind and quality described herein and are free of non-conformities in workmanship and material. This warranty does not apply to goods delivered by Seller but manufactured by others.

(b) Buyer's exclusive remedy for a nonconformity in any item of the goods shall be the repair or the replacement (at Seller's option) of the item and any affected part of the goods. Seller's obligation to repair or replace shall be in effect for a period of one (1) year from initial operation of the goods but not more than eighteen (18) months from Seller's shipment of the goods, provided Buyer has sent written notice within that period of time to Seller that the goods do not conform to the above warranty. Repaired and replacement parts shall be warranted for the remainder of the original period of notification set forth above, but in no event less than 12 months from repair or replacement. At its expense, Buyer shall remove and ship to Seller any such nonconforming items and shall reinstall the repaired or replaced parts. Buyer shall grant Seller access to the goods at all reasonable times in order for Seller to determine any nonconformity in the goods. Seller shall have the right of disposal of items replaced by it. If Seller is unable or unwilling to repair or replace, or if repair or replacement does not remedy the nonconformity, Seller and Buyer shall negotiate an equitable adjustment in the contract price, which may include a full refund of the contract price for the nonconforming goods.

(c) SELLER HEREBY DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, EXCEPT THAT OF TITLE. SPECIFICALLY, IT DISCLAIMS THE IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, COURSE OF DEALING AND USAGE OF TRADE.

(d) Buyer and successors of Buyer are limited to the remedies specified in this article and shall have no others for a nonconformity in the goods. Buyer agrees that these remedies provide Buyer and its successors with a minimum adequate remedy and are their exclusive remedies, whether Buyer's or its successors' remedies are based on contract, warranty, tort (including negligence), strict liability, indemnity, or any other legal theory, and whether arising out of warranties, representations, instructions, installations, or non-conformities from any cause.

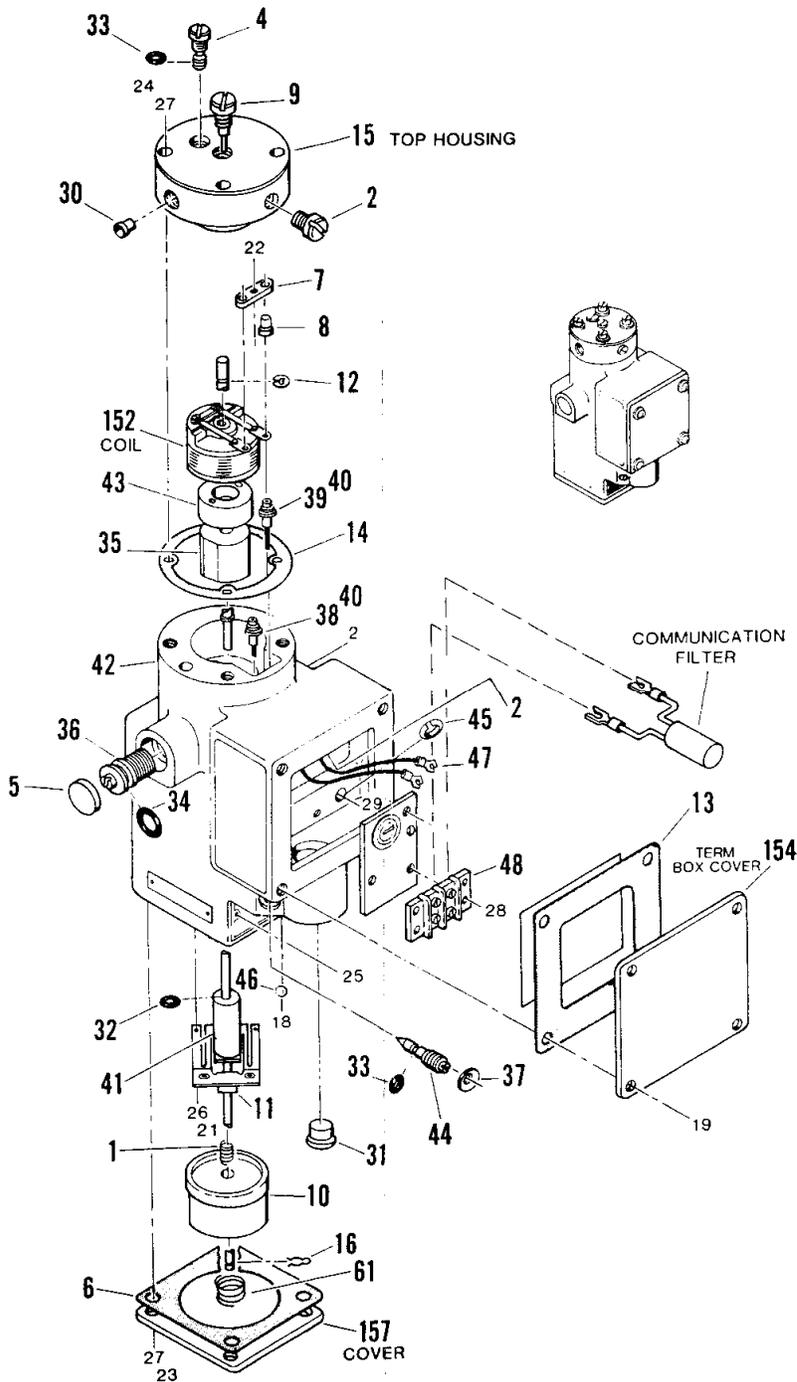
(e) Note: The above does not apply to any software which may be furnished by Seller. In such cases, the attached Software License Addendum applies.

For warranty and non-warranty repair, refer to Customer/Product Support in this publication.

## 7.0 PARTS LIST

## Siemens Model Series 77 Electric-To-Pneumatic Transducer

Drawing No. 12334-300PL  
5/91 Supersedes 12334PL 8/84

**IMPORTANT**

Service Parts Kits are available for servicing the instrument. Contact Siemens for available kits; refer to the Product Support section of this instruction. Some parts in this Parts List may not be available for separate purchase.

ITEM	PART NO.	DESCRIPTION	QTY.
1	2419-21	Float Spring	1
2	2900-23	Sealing Screw	2
2a	2900-23	Sealing Screw (For units with tapped exhaust option)	3
4	10660-44	Restriction Screw (Interchange positions with Item 9 after installation along with qty. 1 of Item 33.)	1
5	10660-95	Plug	1
6	12392-53	Gasket	1
7	10660-211	Clamping Plate	1
8	10660-225	Washer	2
9	12334-355	Stop Screw Assy. (Shipping Screw) (Interchange positions with Items 4 and 33 after installation.)	1
10	12334-30	Float Assy.	1
11	12334-61	Center Rod Assy.	1
12	12334-62	Retaining Ring	1
13	12392-54	Cover Gasket	1
14	12392-52	Gasket	1
15a	12334-405	Top Housing Standard	1
15b	12755-50	Tapped Exhaust Top Housing	1
16	12352-1	Cotter Pin	1
30	1604-41	Pipe Plug 1/4"	2
31	1604-42	Pipe Plug 1/2"	1
32	2938-2	O-Ring	1
33	2938-5	O-Ring	2
34	2938-18	O-Ring	1
35	----	Magnet	1
36	10660-97	Adjustment Screw	1
37	10660-191	Retaining Washer	1
38	10660-320	Socket Assy. w/Yellow Wire	1
39	10660-319	Socket Assy. w/Red Wire	1
40	12334-5	Bushing	2
41	12334-9	Center Tube Assy.	1
42	----	Transducer Housing	1
43	12334-331	Pole Piece Assy.	1
44	12334-59	Zero Screw	1
45	12334-138	Terminal Washer	1
46	12349-1	Nylon Ball	1
47	2292-56	Crimp-On Terminal	2
48	7418-580	Terminal Strip	1
61	12624-4	Compression Spring (Reverse Action only)	1

ITEM	PART NO.	DESCRIPTION	QTY.
152	----	Coil Assy. (See Table below)	1
153a	----	----	----
153b	----	----	----
153c	----	----	----
154	5-1026	Terminal Box Cover	1
157a	10660-500	Bottom Cover (Direct Action)	1
157b	10660-501	Bottom Cover (Reverse Action)	1
—	20137-4	HART Communication Filter	1
		<b>HARDWARE</b>	
18	1-5649	8-32 x 3/16" Lg. Cup Pt. Soc. Set Screw	1
19	1-2373	10-32 x 3/8" Lg. Rd. Hd. Screw	4
20	----	----	----
21	1-0137	2-56 x 1/8" Lg. Fil. Hd. Screw	2
22	3175-188	4-40 x 1/2" Slotted Torxpan HD Screw	1
23	1-3251	1/4-20 x 1/2" Lg. Bind. Hd. Screw (2 used with Model 77-16C)	4
24	1-3465	1/4-20 x 1 1/4" Lg. Fil Hd. Screw	4
25	1-6835	2 x 1/8 DRVSC	4
26	1-7216	#2 Lockwasher	2
27	1-7303	1/4 Lockwasher	8
28	1-1018	5-40 x 1/2 Lg. Rd. Hd. Screw	2
29	1-2364	10-32 x 3/8 Lg. SLHX	1
160	----	----	----
161	----	----	----

Intrinsically Safe Coil	Transducer Model	Input Span	Coil Assembly	Coil Marked
Yes	77-3F_ _	4 mA	12334-78	78
	77-3AF_ _	4 mA	12334-78	78
	77-16F_ _	16 mA	12334-103	103
No	77-3_ _	4 mA	12334-20	A
	77-3A_ _	4 mA	12334-20	A
	77-8_ _	16 mA	12725-7	G
	77-16_ _	16 mA	12392-2	B
	77-40_ _	40 mA	12451-2	C
Yes	77-16B_ (ATEX)	16 mA	15277-1a	103

# 8.0 HAZARDOUS LOCATION INSTALLATION DRAWINGS

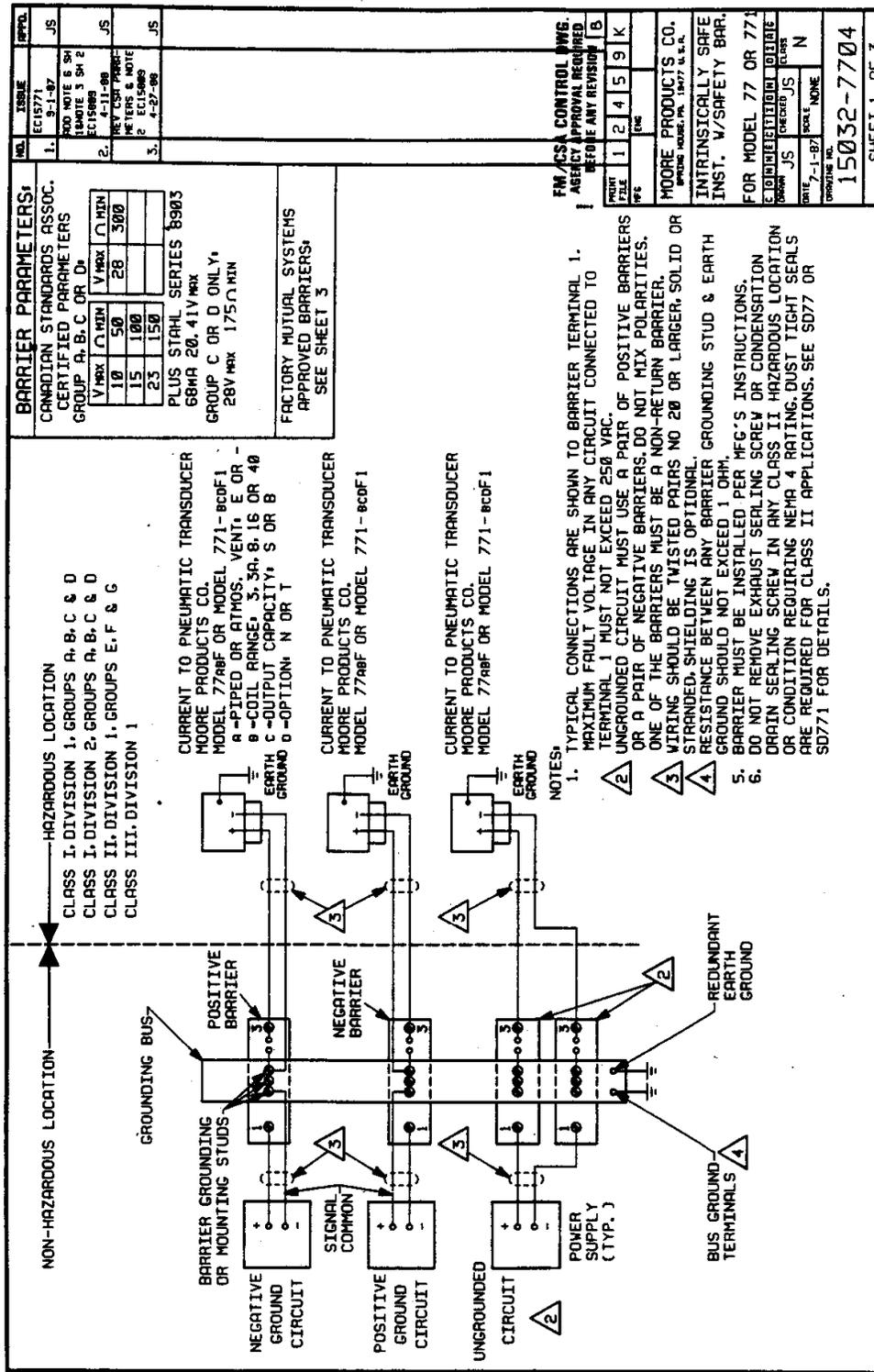
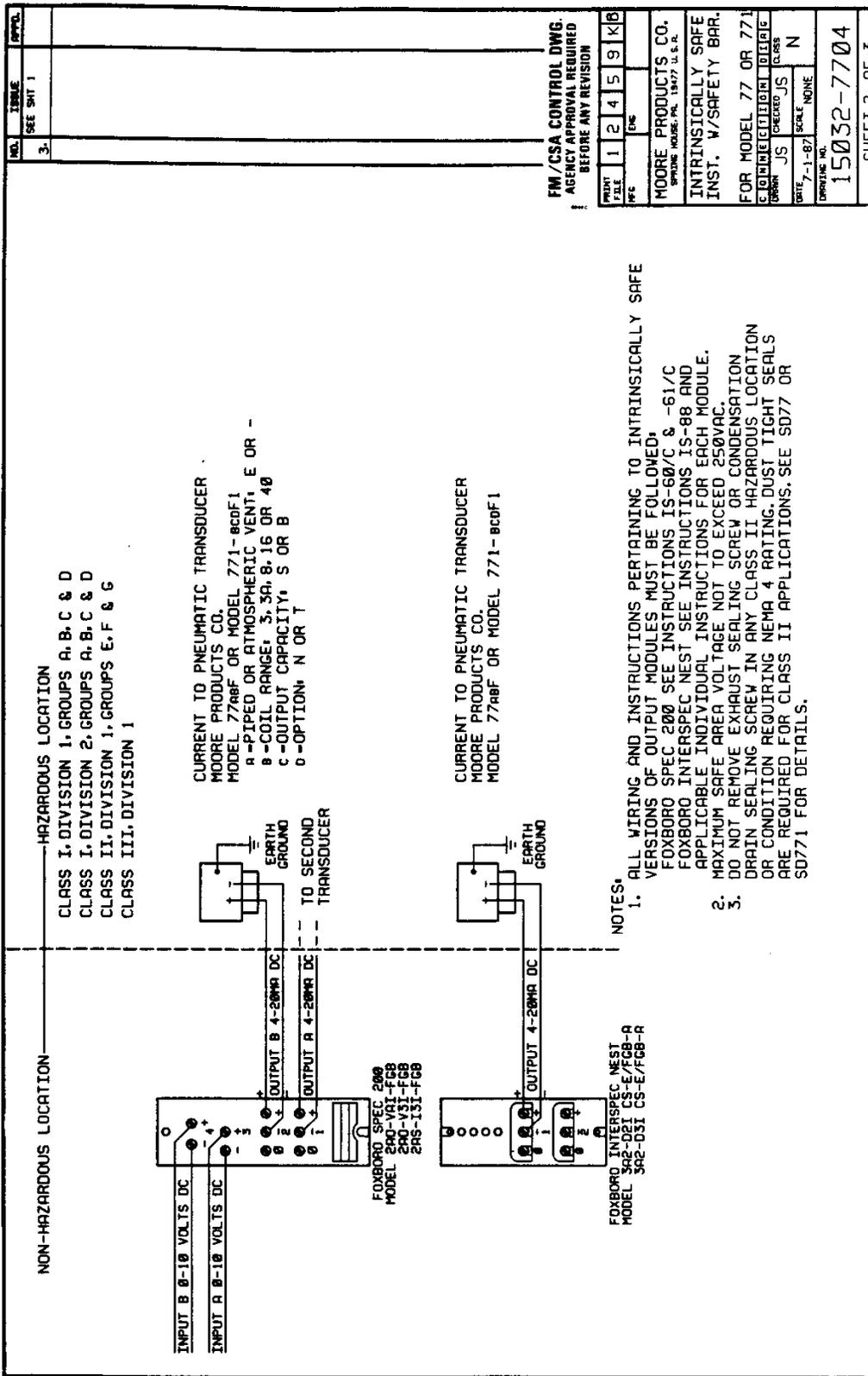


FIGURE 8-1 Intrinsically Safe Installation with Safety Barriers, Model 77 or 771



FM/CSA CONTROL DWG. AGENCY APPROVAL REQUIRED BEFORE ANY REVISION									
PRINT FILE	1	2	4	5	9	K	B		
DESIGN NO.	MOORE PRODUCTS CO. SPRING HOUSE, PA. 15772 U.S.A.								
INTRINSICALLY SAFE INST. W/SAFETY BAR.									
FOR MODEL 77 OR 771									
CLASS II, DIVISION 1, GROUPS E, F & G									
DESIGNED BY	J.S.								
CHECKED BY	J.S.								
DATE	7-1-87								
DRAWING NO.	15032-7704								
SHEET 2 OF 3									

FIGURE 8-2 Intrinsically Safe Installation, Model 77 or 771 & Foxboro Spec 200 or Interspec Nest

FM APPROVED BARRIERS

MANUFACTURER • MTL		MANUFACTURER • STAHL	
MODEL	CLASS I	CLASS II	CLASS III
MTL110+	ABCD	EFG	YES
MTL115+	ABCD	EFG	YES
MTL122+	ABCD	EFG	YES
MTL128+	ABCD	EFG	YES
MTL110-	ABCD	EFG	YES
MTL115-	ABCD	EFG	YES
MTL122-	ABCD	EFG	YES
MTL128-	ABCD	EFG	YES
MTL179+	ABCD	EFG	YES
MTL179-	ABCD	EFG	YES
MTL187+	ABCD	EFG	YES
MTL187-	ABCD	EFG	YES

MANUFACTURER • TAYLOR		MANUFACTURER • HONEYWELL	
MODEL	CLASS I	CLASS II	CLASS III
1130FF21000	CD	EFG	YES
1130FF22000	CD	EFG	YES
1135FF21000	CD	EFG	YES
1135FF22000	CD	EFG	YES
5850FL81200	CD	EFG	YES
5851FL81200	CD	EFG	YES
5850FL81100	ABCD	EFG	YES
5851FL81100	ABCD	EFG	YES

MANUFACTURER • LEEDS & NORTHROP	
MODEL	CLASS I
316569	ABCD
316747	ABCD

MODEL	CLASS I	CLASS II	CLASS III
8903/31-086/080/70	ABCD	EFG	YES
8903/31-126/050/70	ABCD	EFG	YES
8903/31-168/050/70	ABCD	EFG	YES
8903/31-191/050/70	ABCD	EFG	YES
8903/31-200/050/70	ABCD	EFG	YES
8903/31-263/050/70	ABCD	EFG	YES
8903/31-284/050/70	ABCD	EFG	YES
8903/31-315/050/70	ABCD	EFG	YES
8903/31-525/050/80	CD	EFG	YES
8903/30-086/080/70	ABCD	EFG	YES
8903/30-126/050/70	ABCD	EFG	YES
8903/30-168/050/70	ABCD	EFG	YES
8903/30-191/050/70	ABCD	EFG	YES
8903/30-200/050/70	ABCD	EFG	YES
8903/30-263/050/70	ABCD	EFG	YES
8903/30-284/050/70	ABCD	EFG	YES
8903/30-315/050/70	ABCD	EFG	YES
8903/30-525/050/80	CD	EFG	YES
8903/51-200/050/70	ABCD	EFG	YES
8903/50-200/050/70	ABCD	EFG	YES
8901/31-086/150/70	ABCD	EFG	YES
8901/31-199/130/70	ABCD	EFG	YES
8901/31-280/070/70	ABCD	EFG	YES
8901/31-280/165/80	CD	EFG	YES
8901/30-086/150/70	ABCD	EFG	YES
8901/30-199/130/70	ABCD	EFG	YES
8901/30-280/070/70	ABCD	EFG	YES
8901/30-280/165/80	CD	EFG	YES
8901/33-092/000/79	ABCD	EFG	YES
8901/33-168/000/79	ABCD	EFG	YES
8901/33-293/000/79	ABCD	EFG	YES
8901/34-092/000/79	ABCD	EFG	YES
8901/34-168/000/79	ABCD	EFG	YES
8901/34-293/000/79	ABCD	EFG	YES

FM/CSA CONTROL DWG.  
AGENCY APPROVAL REQUIRED  
BEFORE ANY REVISION

PRINT FILE	1	2	4	5	9	KB
DATE	EFG					

MOORE PRODUCTS CO.  
SPRING HOUSE, PA. 19477 U.S.A.

INTRINSICALLY SAFE  
INST. W/SAFETY BAR.

FOR MODEL 77 OR 771

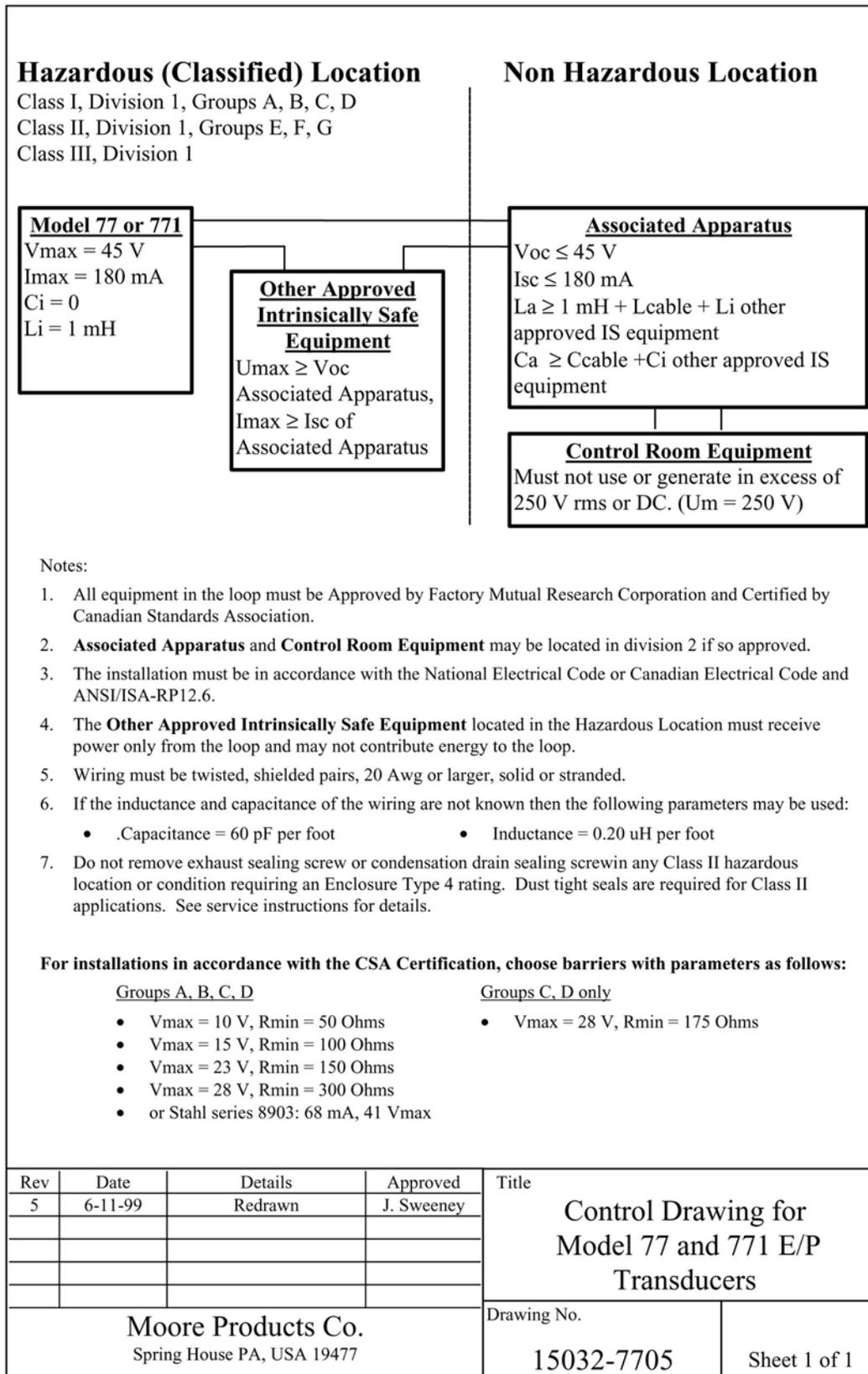
CLASSIFICATION CLASS

DATE 3-87 SCALE NONE

DRAWING NO. 15032-7704

SHEET 3 OF 3

FIGURE 8-3 Intrinsically Safe Installation, Approved Barriers



**FIGURE 8-4 Intrinsicly Safe Connection Diagram, Model 77 and 771, Entity Parameters**