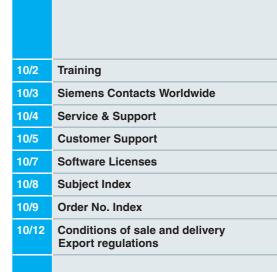
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Appendix







Appendix Training

Faster and more applicable know-how: Hands-on training from the manufacturer

SITRAIN® – the Siemens Training for Automation and Industrial Solutions - provides you with comprehensive support in solving your tasks.

Training by the market leader in automation and plant engineering enables you to make independent decisions with confidence. Especially where the optimum and efficient use of products and plants are concerned. You can eliminate deficiencies in existing plants, and exclude expensive faulty planning right from the beginning.



First-class know-how directly pays for itself: In shorter startup times, high-quality end products, faster troubleshooting and reduced downtimes. In other words, increased profits and lower costs.

Achieve more with SITRAIN

- · Shorter times for startup, maintenance and servicing
- Optimized production operations
- · Reliable configuration and startup
- · Minimization of plant downtimes
- Flexible plant adaptation to market requirements
- · Compliance with quality standards in production
- Increased employee satisfaction and motivation
- Shorter familiarization times following changes in technology and staff

Contact

Visit our site on the Internet at:

www.siemens.com/sitrain

or let us advise you personally. You can request our latest training catalog from:

SITRAIN Customer Support Germany:

Phone: +49 (0)1805 / 23 56 11 (0.14 €/min from the German landline network) Fax: +49 (0)1805 / 23 56 12

SITRAIN highlights

Top trainers

Our trainers are skilled teachers with direct practical experience. Course developers have close contact with product development, and directly pass on their knowledge to the trainers.

Practical experience

The practical experience of our trainers enables them to teach theory effectively. But since theory can be pretty drab, we attach great importance to practical exercises which can comprise up to half of of the course time. You can therefore immediately implement your new knowledge in practice. We train you on stateof-the-art methodically/didactically designed training equipment. This training approach will give you all the confidence you need.

Wide variety

With a total of about 300 local attendance courses, we train the complete range of A&D products as well as interaction of the products in systems. Telecourses, teach-yourself software and seminars with a presenter on the Web supplement our classic range of courses.

Tailor-made training

We are only a short distance away. You can find us at more than 50 locations in Germany, and in 62 countries worldwide. You wish to have individual training instead of one of our 300 courses? Our solution: We will provide a program tailored exactly to your personal requirements. Training can be carried out in our Training Centers or at your company.

The right mixture: Blended learning

"Blended learning" means a combination of various training media and sequences. For example, a local attendance course in a Training Center can be optimally supplemented by a teachyourself program as preparation or follow-up. Additional effect: Reduced traveling costs and periods of absence.



Appendix Siemens Contacts Worldwide







At

http://www.siemens.com/automation/partner

you can find details of Siemens contact partners worldwide responsible for particular technologies.

You can obtain in most cases a contact partner for

- Technical Support,
- Spare parts/repairs,
- Service,
- Training,
- Sales or
- Consultation/engineering.
- You start by selecting a
- Country,
- Product or
- Sector.

By further specifying the remaining criteria you will find exactly the right contact partner with his/her respective expertise.

Appendix A&D Online Services

Information and Ordering in the Internet and on CD-ROM

A&D in the WWW



A detailed knowledge of the range of products and services available is essential when planning and configuring automation systems. It goes without saying that this information must always be fully up-to-date.

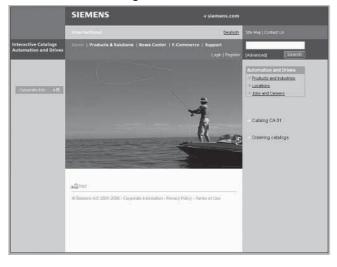
The Siemens Automation and Drives Group (A&D) has therefore built up a comprehensive range of information in the World Wide Web, which offers quick and easy access to all data required.

Under the address

http://www.siemens.com/automation

you will find everything you need to know about products, systems and services.

Product Selection Using the Offline Mall of Automation and Drives



Detailed information together with convenient interactive functions:

The Offline Mall CA 01 covers more than 80,000 products and thus provides a full summary of the Siemens Automation and Drives product base.

Here you will find everything that you need to solve tasks in the fields of automation, switchgear, installation and drives. All information is linked into a user interface which is easy to work with and intuitive.

After selecting the product of your choice you can order at the press of a button, by fax or by online link.

Information on the Offline Mall CA 01 can be found in the Internet under

http://www.siemens.com/automation/ca01

or on CD-ROM or DVD.



Easy Shopping with the A&D Mall

The A&D Mall is the virtual department store of Siemens AG in the Internet. Here you have access to a huge range of products presented in electronic catalogs in an informative and attractive way.

Data transfer via EDIFACT allows the whole procedure from selection through ordering to tracking of the order to be carried out online via the Internet.

Numerous functions are available to support you.

For example, powerful search functions make it easy to find the required products, which can be immediately checked for availability. Customer-specific discounts and preparation of quotes can be carried out online as well as order tracking and tracing.

Please visit the A&D Mall on the Internet under:

http://www.siemens.com/automation/mall

Appendix Customer Support



In the face of harsh competition you need optimum conditions to keep ahead all the time:

A strong starting position. A sophisticated strategy and team for the necessary support - in every phase.

Service & Support from Siemens provides this support with a complete range of different services for automation and drives.

In every phase: from planning and startup to maintenance and upgrading.

Our specialists know when and where to act to keep the productivity and cost-effectiveness of your system running in top form.

Online Support



The comprehensive information system available round the clock via Internet ranging from Product Support and Service & Support services to Support Tools in the Shop.

http://www.siemens.com/ automation/service&support

Technical Support



Competent consulting in technical questions covering a wide range of customer-oriented services for all our products and systems.

Tel.: +49 (0)180 50 50 222 Fax: +49 (0)180 50 50 223 http://www.siemens.com/ automation/support-request

Technical Consulting



Support in the planning and designing of your project from detailed actual-state analysis, target definition and consulting on product and system questions right to the creation of the automation solution. ¹)



Configuration and Software Engineering



Support in configuring and developing with customer-oriented services from actual configuration to implementation of the automation project. ¹)

Service On Site



With Service On Site we offer services for startup and maintenance, essential for ensuring system availability. In Germany **0180 50 50 444**¹)

Repairs and Spare Parts



In the operating phase of a machine or automation system we provide a comprehensive repair and spare parts service ensuring the highest degree of operating safety and reliability.

In Germany 0180 50 50 446 ¹)

Optimization and Upgrading



TTo enhance productivity and save costs in your project we offer high-quality services in optimization and upgrading. ¹)

 For country-specific telephone numbers go to our Internet site at: http://www.siemens.com/automation/service&support

Appendix Customer Support

Knowledge Base on CD-ROM



For locations without online connections to the Internet there are excerpts of the free part of the information sources available on CD-ROM (Service & Support Knowledge Base). This CD-ROM contains all the latest product information at the time of production (FAQs, Downloads, Tips and Tricks, Updates) as well as general information on Service and Technical Support.

The CD-ROM also includes a full-text search and our Knowl-

Automation Value Card



Small card - great support

The Automation Value Card is an integral component of the comprehensive service concept with which Siemens Automation and Drives will accompany you in each phase of your automation project.

It doesn't matter whether you want just specific services from our Technical Support or want to purchase high-quality Support Tools in our Online Shop, you can always pay with your Automation Value Card. No invoicing, transparent and safe. With your personal card number and associated PIN you can view the state of your account and all transactions at any time.

Services on card. This is how it's done.

Card number and PIN are on the back of the Automation Value Card. When delivered, the PIN is covered by a scratch field, guaranteeing that the full credit is on the card. edge Manager for targeted searches for solutions. The CD-ROM will be updated every 4 months.

Just the same as our online offer in the Internet, the Service & Support Knowledge Base on CD comes complete in 5 languages (German, English, French, Italian, Spanish).

You can order the **Service & Support Knowledge Base** CD from your Siemens contact.

Order no. 6ZB5310-0EP30-0BA2

Orders via the Internet (with Automation Value Card or credit card) at:

http://www.siemens.com/automation/service&support

in the Shop domain.

By entering the card number and PIN you have full access to the Service & Support services being offered. The charge for the services procured is debited from the credits on your Automation Value Card.

All the services offered are marked in currency-neutral credits, so you can use the Automation Value Card worldwide.

Automation Value Card order numbers

| Credits | Order no. | |
|---------|---------------------|--|
| 200 | 6ES7 997-0BA00-0XA0 | |
| 500 | 6ES7 997-0BB00-0XA0 | |
| 1000 | 6ES7 997-0BC00-0XA0 | |
| 10000 | 6ES7 997-0BG00-0XA0 | |

Detailed information on the services offered is available on our Internet site at:

http://www.siemens.com/automation/service&support

Service & Support à la Card: Examples

| Technical Support | | |
|-------------------------|---|--|
| "Priority" | Priority processing for urgent cases | |
| "24 h" | Availability round the clock | |
| "Extended" | Technical consulting for complex questions | |
| Support Tools | in the Support Shop | |
| "System Utili- ties" | Tools that can be used directly for configuration, analysis and testing | |
| "Applications" | Complete topic solutions including ready-tested soft- ware | |
| "Functions & Samples" | Adaptable blocks for accelerating your developments | |
| | | |

Overview

Software types

Software requiring a license is categorized into types. The following software types have been defined:

- Engineering software
- Runtime software

Engineering software

This includes all software products for creating (engineering) user software, e.g. for configuring, programming, parameterizing, testing, commissioning or servicing.

Data generated with engineering software and executable programs can be duplicated for your own use or for use by third-parties free-of-charge.

Runtime software

This includes all software products required for plant/machine operation, e.g. operating system, basic system, system expansions, drivers, etc.

The duplication of the runtime software and executable programs created with the runtime software for your own use or for use by third-parties is subject to a charge.

You can find information about license fees according to use in the ordering data (e.g. in the catalog). Examples of categories of use include per CPU, per installation, per channel, per instance, per axis, per control loop, per variable, etc.

Information about extended rights of use for parameterization/configuration tools supplied as integral components of the scope of delivery can be found in the readme file supplied with the relevant product(s).

License types

Siemens Automation & Drives offers various types of software license:

- Floating license
- Single license
- Rental license
- Trial license

Floating license

The software may be installed for internal use on any number of devices by the licensee. Only the concurrent user is licensed. The concurrent user is the person using the program. Use begins when the software is started.

A license is required for each concurrent user.

Single license

Unlike the floating license, a single license permits only <u>one</u> installation of the software.

The type of use licensed is specified in the ordering data and in the Certificate of License (CoL). Types of use include for example per device, per axis, per channel, etc.

One single license is required for each type of use defined.

Rental license

A rental license supports the "sporadic use" of engineering software. Once the license key has been installed, the software can be used for a specific number of hours (the operating hours do not have to be consecutive).

One license is required for each installation of the software.

Trial license

A trial license supports "short-term use" of the software in a nonproductive context, e.g. for testing and evaluation purposes. It can be transferred to another license.

Factory license

With the Factory License the user has the right to install and use the software at one permanent establishment only. The permanent establishment is defined by one address only. The number of hardware devices on which the software may be installed results from the order data or the Certificate of License (CoL).

Certificate of license

The Certificate of License (CoL) is the licensee's proof that the use of the software has been licensed by Siemens. A CoL is required for every type of use and must be kept in a safe place.

Downgrading

The licensee is permitted to use the software or an earlier version/release of the software, provided that the licensee owns such a version/release and its use is technically feasible.

Delivery versions

Software is constantly being updated. The following delivery versions

- PowerPack
- Upgrade

can be used to access updates.

Existing bug fixes are supplied with the ServicePack version.

PowerPack

PowerPacks can be used to upgrade to more powerful software. The licensee receives a new license agreement and CoL (Certificate of License) with the PowerPack. This CoL, together with the CoL for the original product, proves that the new software is licensed.

A separate PowerPack must be purchased for each original license of the software to be replaced.

Upgrade

An upgrade permits the use of a new version of the software on the condition that a license for a previous version of the product is already held.

The licensee receives a new license agreement and CoL with the upgrade. This CoL, together with the CoL for the previous product, proves that the new version is licensed. A separate upgrade must be purchased for each original license of the software to be upgraded.

ServicePack

ServicePacks are used to debug existing products. ServicePacks may be duplicated for use as prescribed according to the number of existing original licenses.

License key

Siemens Automation & Drives supplies software products with and without license keys.

The license key serves as an electronic license stamp and is also the "switch" for activating the software (floating license, rental license, etc.).

The complete installation of software products requiring license keys includes the program to be licensed (the software) and the license key (which represents the license).



Detailed explanations concerning license conditions can be found in the "Terms and Conditions of Siemens AG" or under <u>http://www.siemens.com/automation/mall</u> (A&D Mall Online-Help System)

A&D/Software licenses/En 03.08.06

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Appendix Notes

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Appendix Conditions of sale and delivery

Terms and Conditions of Sale and Delivery

By using this catalog you can acquire hardware and software products described therein from Siemens AG subject to the following terms. Please note! The scope, the quality and the conditions for supplies and services, including software products, by any Siemens entity having a registered office outside of Germany, shall be subject exclusively to the General Terms and Conditions of the respective Siemens entity. The following terms apply exclusively for orders placed with Siemens AG.

For customers with a seat or registered office in Germany

The "<u>General Terms of Payment</u>" as well as the "<u>General Condi-</u> tions for the Supply of Products and Services of the Electrical and Electronics Industry</u>" shall apply.

For software products, the "<u>General License Conditions for Software Products for Automation and Drives for Customers with a Seat or registered Office in Germany</u>" shall apply.

For customers with a seat or registered office outside of Germany

The "<u>General Terms of Payment</u>" as well as the "<u>General Condi-</u> tions for Supplies of Siemens, Automation and Drives for Customers with a Seat or registered Office outside of Germany</u>" shall apply.

For software products, the "<u>General License Conditions for Software Products for Automation and Drives for Customers with a Seat or registered Office outside of Germany</u>" shall apply.

General

The dimensions are in mm. In Germany, according to the German law on units in measuring technology, data in inches only apply to devices for export.

Illustrations are not binding.

Insofar as there are no remarks on the corresponding pages, - especially with regard to data, dimensions and weights given these are subject to change without prior notice.

The prices are in € (Euro) ex works, exclusive packaging

The sales tax (value added tax) is not included in the prices. It shall be debited separately at the respective rate according to the applicable legal regulations.

Prices are subject to change without prior notice. We will debit the prices valid at the time of delivery.

Surcharges will be added to the prices of products that contain silver, copper, aluminum, lead and/or gold if the respective basic official prices for these metals are exceeded. These surcharges will be determined based on the official price and the metal factor of the respective product.

The surcharge will be calculated on the basis of the official price on the day prior to receipt of the order or prior to the release order.

The metal factor determines the official price as of which the metal surcharges are charged and the calculation method used. The metal factor, provided it is relevant, is included with the price information of the respective products.

An exact explanation of the metal factor and the text of the Comprehensive Terms and Conditions of Sale and Delivery are available free of charge from your local Siemens business office under the following Order Nos.:

- 6ZB5310-0KR30-0BA1
 - (for customers based in Germany)
- 6ZB5310-0KS53-0BA1 (for customers based outside Germany)

or download them from the Internet http://www.siemens.com/automation/mall (Germany: A&D Mall Online-Help System)

Export regulations

The products listed in this catalog / price list may be subject to European / German and/or US export regulations.

Therefore, any export requiring a license is subject to approval by the competent authorities.

According to current provisions, the following export regulations must be observed with respect to the products featured in this catalog / price list:

| AL | Number of the German Export List |
|------|--|
| | Products marked other than "N" require an export license. |
| | In the case of software products, the export des- ignations of the relevant data medium must also be generally adhered to. |
| | Goods labeled with an " <u>AL" not equal to "N</u> " are subject to a European or German export authori- zation when being exported out of the EU. |
| ECCN | Export Control Classification Number |
| | Products marked other than "N" are subject to a reexport license to specific countries. |
| | In the case of software products, the export designations of the relevant data medium must also be generally adhered to. |
| | Goods labeled with an " <u>ECCN" not equal to "N</u> " are subject to a US re-export authorization. |

Even without a label or with an "AL: N" or "ECCN: N", authorization may be required due to the final destination and purpose for which the goods are to be used.

The deciding factors are the AL or ECCN export authorization indicated on order confirmations, delivery notes and invoices. Errors excepted and subject to change without prior notice.

A&D/VuL_ohne MZ/En 05.09.06

Catalogs of the Automation and Drives Group (A&D)

Further information can be obtained from our branch offices listed in the appendix or at www.siemens.com/automation/partner

| Automation and Drives | Catalog |
|---|------------------|
| Interactive catalog on CD-ROM and on DVD | |
| The Offline Mall of Automation and Drives | CA 01 |
| Automation Systems for Machine Tools | |
| SINUMERIK & SIMODRIVE | NC 60 |
| SINUMERIK & SINAMICS | NC 61 |
| Drive Systems | |
| Variable-Speed Drives | |
| SINAMICS G110/SINAMICS G120 | D 11.1 |
| Inverter Chassis Units SINAMICS G120D | |
| Distributed Frequency Inverters | |
| SINAMICS G130 Drive Converter Chassis Units, | D 11 |
| SINAMICS G150 Drive Converter Cabinet Units | - ·· |
| SINAMICS GM150/SINAMICS SM150 Medium-Voltage Converters | D 12 |
| SINAMICS S120 Drive Converter Systems | D 21.1 |
| SINAMICS S150 Drive Converter Cabinet Units | D 21.3 |
| Asynchronous Motors Standardline | D 86.1 |
| Synchronous Motors with Permanent-Magnet Technology, HT-direct | D 86.2 |
| DC Motors | DA 12 |
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| SIMOVERT PM Modular Converter Systems | DA 45 |
| SIEMOSYN Motors | DA 48 |
| MICROMASTER 410/420/430/440 Inverters | DA 51.2 |
| MICROMASTER 411/COMBIMASTER 411 | DA 51.3 |
| SIMOVERT MASTERDRIVES Vector Control | DA 65.1 |
| SIMOVERT MASTERDRIVES Motion Control | DA 65.1 |
| Synchronous and asynchronous servomotors for SIMOVERT MASTERDRIVES | DA 65.3 |
| SIMODRIVE 611 universal and POSMO | DA 65.4 |
| Low-Voltage Three-Phase-Motors | |
| IEC Squirrel-Cage Motors | D 81.1 |
| Automation Systems for Machine Tools SIMODRIVE | NC 60 |
| Main Spindle/Feed Motors | |
| Converter Systems SIMODRIVE 611/POSMO | |
| Automation Systems for Machine Tools SINAMICS | NC 61 |
| Main Spindle/Feed Motors | |
| Drive System SINAMICS S120 | |
| Drive and Control Components for Hoisting Equipment | HE 1 |
| <u>Binto and bond of bompononic for Holdang Equipmont</u> | |
| Electrical Installation Technology | |
| | ETA1 |
| Electrical Installation Technology PDF: ALPHA Small Distribution Boards and Distribution Boards, Terminal Blocks | ETA1 ETA3 |
| Electrical Installation Technology PDF: ALPHA Small Distribution Boards and Distribution Boards, Terminal Blocks PDF: ALPHA 8HP Molded-Plastic Distribution System | |
| Electrical Installation Technology PDF: ALPHA Small Distribution Boards and Distribution Boards, Terminal Blocks PDF: ALPHA 8HP Molded-Plastic Distribution System PDF: BETA Low-Voltage Circuit Protection | ET A3 ET B1 |
| Electrical Installation Technology PDF: ALPHA Small Distribution Boards and Distribution Boards, Terminal Blocks PDF: ALPHA 8HP Molded-Plastic Distribution System | ETA3 |

| Industrial Communication for Automation and Drives | <i>Catalog</i> IK PI |
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| Low-Voltage Controls and Distribution – | LV 1 |
| SIRIUS, SENTRON, SIVACON | LVI |
| Controls and Distribution - | LV 1 T |
| Technical Information SIRIUS, SENTRON, SIVACON | |
| SIDAC Reactors and Filters | LV 60 |
| SIVENT Fans | LV 65 |
| SIVACON 8PS Busbar Trunking Systems | LV 70 |
| Motion Control System SIMOTION | PM 10 |
| Process Instrumentation and Analytics | |
| Field Instruments for Process Automation | FI 01 |
| Measuring Instruments for Pressure, Differential Pressure, Flow, Level and Temperature, Positioners and Liquid Meters | |
| PDF: Indicators for panel mounting | MP 12 |
| SIREC Recorders and Accessories | MP 20 |
| SIPART, Controllers and Software | MP 31 |
| SIWAREX Weighing Systems | WT 01 |
| Continuous Weighing and Process Protection | WT 02 |
| Process Analytical Instruments | PA 01 |
| PDF: Process Analytics, Components for the System Integration | PA 11 |
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| SIMATIC PCS Process Control System | ST 45 |
| Products for Totally Integrated Automation and Micro Automation | ST 70 |
| SIMATIC PCS 7 Process Control System | ST PCS |
| Add-ons for the SIMATIC PCS 7 Process Control System | ST PCS |
| Migration solutions with the SIMATIC PCS 7 Process Control System | ST PCS |
| pc-based Automation | ST PC |
| SIMATIC Control Systems | ST DA |
| SIMATIC Sensors | |
| Sensors for Factory Automation | FS 10 |
| Systems Engineering | |
| Power supplies SITOP power | KT 10.1 |
| System cabling SIMATIC TOP connect | KT 10.2 |
| System Solutions | |
| Applications and Products for Industry are part of the interactive catalog CA 01 | |
| TELEPERM M Process Control System | |
| PDF: AS 488/TM automation systems | PLT 112 |
| | |

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Siemens AG

Automation and Drives Sensors and Communication 76181 Karlsruhe GERMANY

www.siemens.com/automation

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