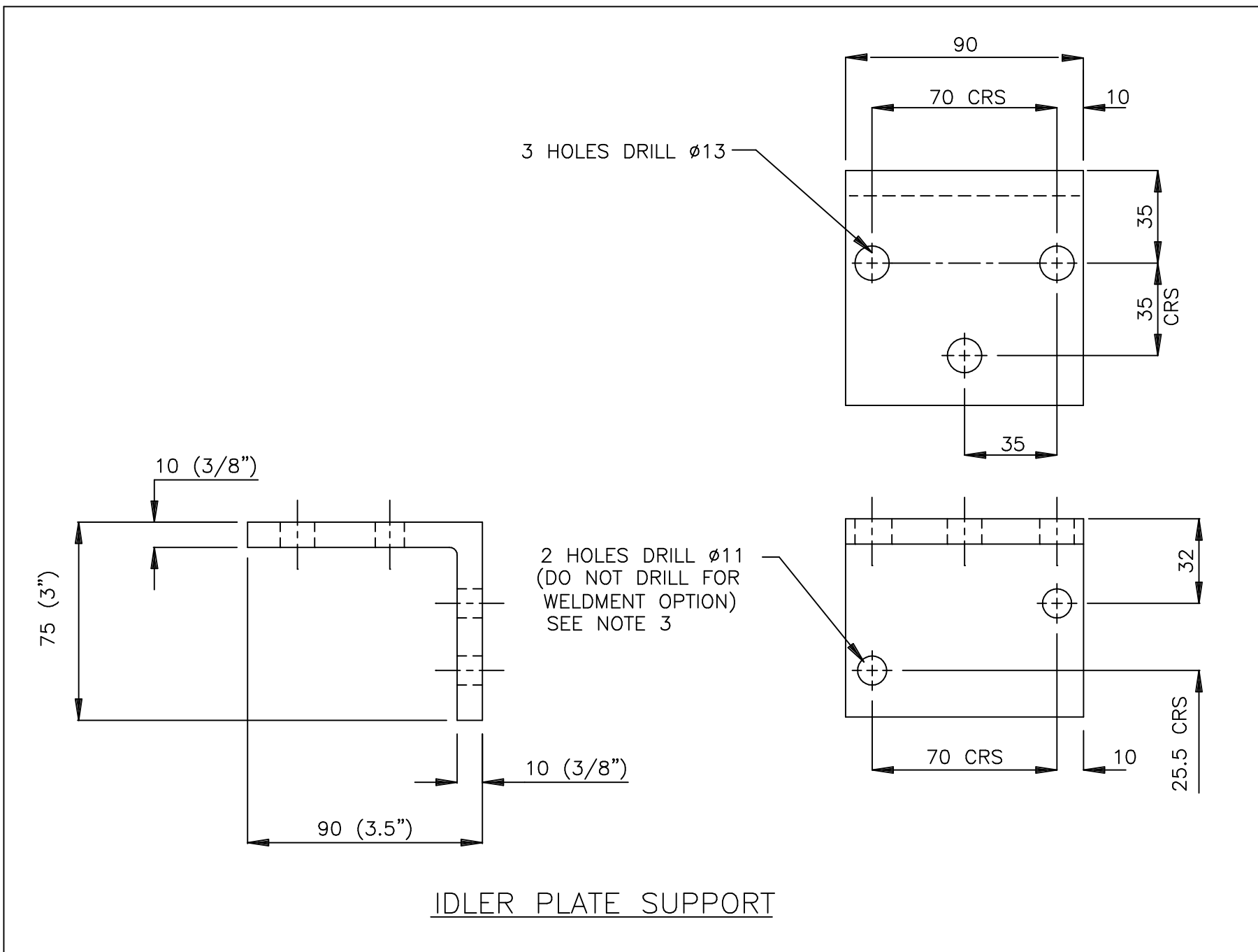
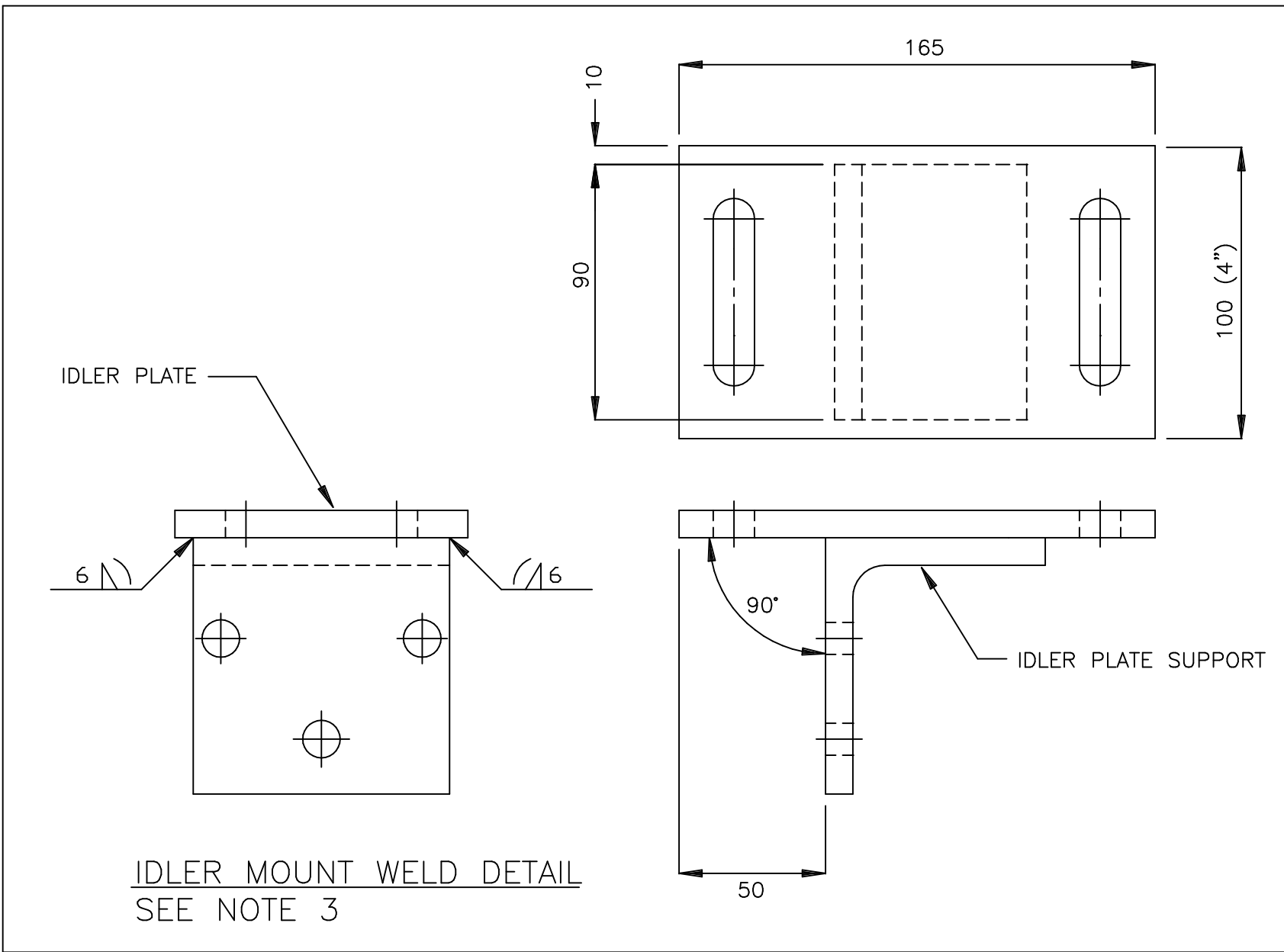
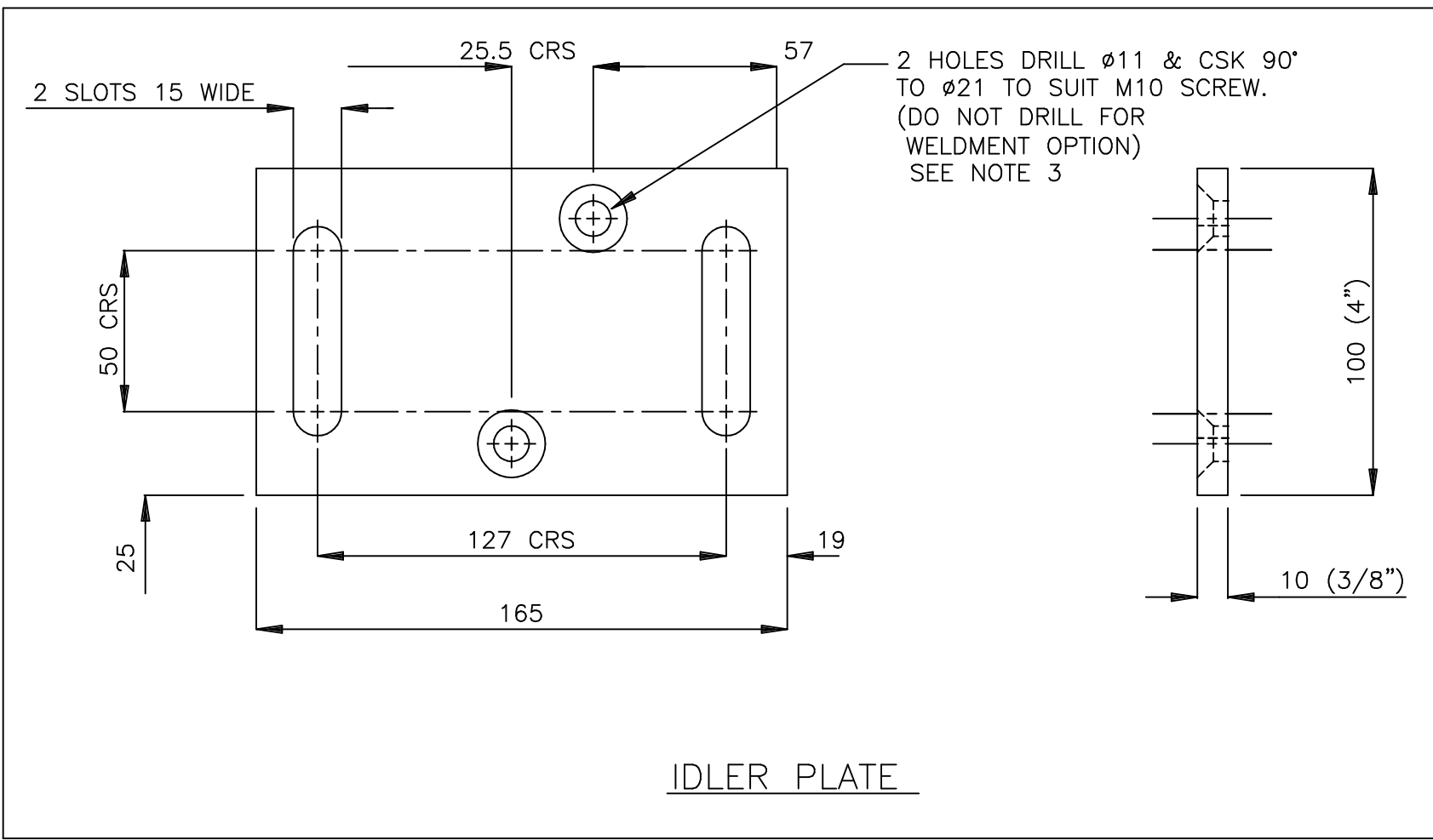


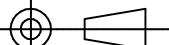


- NOTES:**
1. IDLER PLATE SUPPORT MATERIAL: 90 x 90 x 10 (3 1/2" x 3" x 3/8") ANGLE. ANGLE IS TO BE SQUARE AND TRUE. STAINLESS ANGLE IS TO BE FABRICATED FROM 10 (3/8") PLATE
 2. IDLER PLATE MATERIAL: 100 X 10 (3/8" x 4") FLAT BAR.
 3. TWO OPTIONS:
A: TWO PIECE SET – IDLER PLATE SUPPORT AND IDLER PLATE REMAIN 2 INDEPENDENT COMPONENTS.
B: WELDMENT – IDLER PLATE SUPPORT AND IDLER PLATE ARE WELDED AS PER IDLER MOUNT WELD DETAIL. NOTE THAT THE TWO Ø11 HOLES ON THE IDLER PLATE SUPPORT AND THE TWO COUNTERSUNK HOLES ON THE IDLER PLATE ARE NOT TO BE DRILLED FOR THIS OPTION.
 4. FINISH: SEE TABLE FOR DETAILS
 5. TWO PARTS REQUIRED PER UNIT. SEE ASSEMBLY DRAWING 23651625.



PART NUMBER				
20302				
NOTE 4	A	IDLER MOUNT 2 PIECE SET	MATERIAL TYPE	FINISH
	B	IDLER MOUNT WELDMENT		
	1	A36 STEEL	23651628-00	
	2	A36 STEEL	23651627-00	
	3	A36 STEEL	23651629-00	
	4	43A STEEL	23651626-00	
	5	304 SS	23651630-00	
	6	316 SS	23651630-00	

INTERNAL REFERENCE NOTE:
DRAWING 20302 IS DERIVED FROM DRAWINGS
3-7900019Z-DD-B REV 2, 3-7900021Z-DD-B REV 2
AND 2547400 REV 0.

USE DIMENSIONS ONLY - DO NOT SCALE		0	SEE INTERNAL REFERENCE NOTE		JLC	RDC	MAY 27/03
ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED		Rev.	Revision / EGN Description		Drawn	Appr.	Date
Third Angle Projection		Product Group		Tolerance Unless Otherwise Noted:		Scale:	
		MASS DYNAMICS		0-300 = ±0.30 Angles: ± 0.5°		NONE	
		Date: 27/05/03					
		Drawn: JLC					
		Checked: RRM					
		Approved: RDC					
		Location: PETERBOROUGH					
		SIEMENS MILLTRONICS PROCESS INSTRUMENTS INC.		TITLE: IDLER MOUNT WELDMENT MSI BELT SCALE 18" - 53" FABRICATION DETAIL			
		Peterborough, Ontario, Canada		DRAWING No: 20302		Rev. 0	
		File No. 20302.00		Plot at: 1:2		Sheet 1 of 1	
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