

# SIEMENS

## RUGGEDCOM RS1600F

### Installation Guide

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# Preface

This guide describes the RUGGEDCOM RS1600F. It describes the major features of the device, installation, commissioning and important technical specifications.

It is intended for use by network technical support personnel who are responsible for the installation, commissioning and maintenance of the device. It is also recommended for use by network and system planners, system programmers, and line technicians.

## Alerts

The following types of alerts are used when necessary to highlight important information.



### **DANGER!**

*DANGER alerts describe imminently hazardous situations that, if not avoided, will result in death or serious injury.*



### **WARNING!**

*WARNING alerts describe hazardous situations that, if not avoided, may result in serious injury and/or equipment damage.*



### **CAUTION!**

*CAUTION alerts describe hazardous situations that, if not avoided, may result in equipment damage.*



### **IMPORTANT!**

*IMPORTANT alerts provide important information that should be known before performing a procedure or step, or using a feature.*



### **NOTE**

*NOTE alerts provide additional information, such as facts, tips and details.*

## Related Documents

Other documents that may be of interest include:

- *ROS User Guide for the RS1600F*

## Accessing Documentation

The latest Hardware Installation Guides and Software User Guides for most RUGGEDCOM products are available online at [www.siemens.com/ruggedcom](http://www.siemens.com/ruggedcom).

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- Submit SRs or check on the status of an existing SR
- Find and contact a local contact person
- Ask questions or share knowledge with fellow Siemens customers and the support community via the forum
- And much more...



# Introduction

The RUGGEDCOM RS1600F provides substation hardened, fully managed, Ethernet switches specifically designed to operate reliably in electrically and environmentally harsh environments.

The RS1600F's Zero-Packet-Loss™ technology provides a high level of immunity to electromagnetic interference (EMI) and heavy electrical surges typical of environments found in electric utility substations, industrial plant floors or in curb side traffic control cabinets. The RS1600F provides IEEE 1613 Class 2 error-free communications performance under EMI stress.

An operating temperature range of -40 to 85°C (-40 to 185°F) allows the RS1600F to be placed in almost any location. For applications requiring high availability the RS1600F provides the option for integrated dual redundant power supplies each capable of accommodating a wide range of input voltages for worldwide operability. Also unique is the ability to have each power supply fed from different voltage levels and/or sources thereby providing great flexibility in creating high availability systems.

The RS1600F offers advanced Layer 2 and 3 networking features and network management via the Rugged Operating System (ROS). A unique feature of ROS is the performance of its IEEE 802.1w Rapid Spanning Tree Protocol (RSTP™) used for implementing fault tolerant ring and mesh network architectures. The protocol has been optimized to support ring sizes of up to 160 switches and fault recovery times in the order of less than 5 ms per switch.

The RS1600F's superior ruggedized design coupled with the Rugged Operating System (ROS) provides improved system reliability, secure access management, and advanced networking features making it ideally suited for creating Ethernet networks for mission-critical, real-time, control applications.

The following sections provide more information about the RS1600F:

- [Section 1.1, "Feature Highlights"](#)
- [Section 1.2, "Ports, Controls and Indicator LEDs"](#)

## Section 1.1

# Feature Highlights

### 16-Ethernet Ports

- Sixteen 100Base-FX
- Multimode and Singlemode optical transceivers
- Industry standard fiber optical connectors: LC and MTRJ

### Rated for Reliability in Harsh Environments

- Immunity to EMI and heavy electrical surges
  - Zero-Packet-Loss™ Technology
  - Meets IEEE 1613 Class 2 (electric utility substations)
  - Exceeds IEC 61850-3 (electric utility substations)
  - Exceeds IEC 61800-3 (variable speed drive systems)
  - Exceeds IEC 61000-6-2 (generic industrial)

- Exceeds NEMA TS-2 (traffic control equipment)
- -40 to 85 °C (-40 to 185 °F) operating temperature (no fans)
- Failsafe Output Relay: For critical failure or error alarming
- Conformal coated printed circuit boards (optional)

#### **Cyber Security Features**

- Multi-level user passwords
- SSH/SSL (128-bit encryption)
- Enable/disable ports, MAC based port security
- Port based network access control (802.1x)
- VLAN (802.1Q) to segregate and secure network traffic
- RADIUS centralized password management
- SNMPv3 authentication and 56-bit encryption

#### **Management Tools**

- Web-based, Telnet, CLI management interfaces
- SNMP v1/v2/v3 (56-bit encryption)
- Remote Monitoring (RMON)
- Rich set of diagnostics with logging and alarms

#### **Universal Power Supply Options**

- Fully integrated, dual-redundant (optional) power supplies
- Universal high-voltage range: 88-300VDC or 85-264VAC
- Popular low voltage ranges: 24VDC (10-36VDC), 48VDC (36-59VDC)
- Terminal blocks for reliable maintenance free connections
- CSA/UL 60950 safety approved to 85 °C (185 °F)

### Section 1.2

## **Ports, Controls and Indicator LEDs**

The RS1600F features various ports, controls and indicator LEDs on the front and rear panels for configuring and troubleshooting the device.



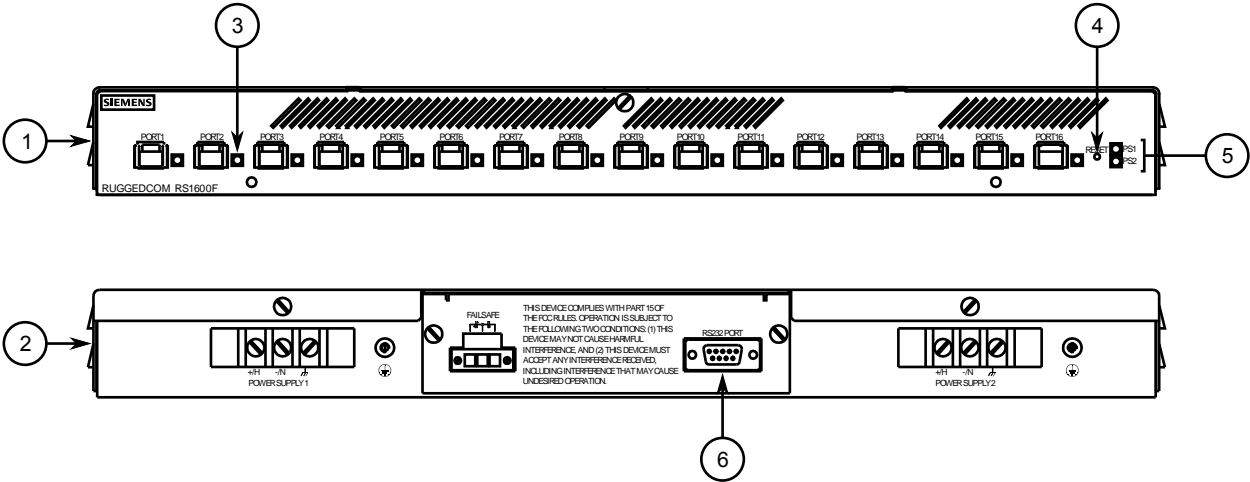


Figure 1: Front and Rear Panels

1. Front    2. Rear    3. Port Status Indicator LEDS    4. Reset Button    5. Power Indicator LED    6. RS232 Serial Console Port (DB9)

Port Status Indicator LEDS	These LEDs indicate when ports are active. <ul style="list-style-type: none"><li>• Green = Link detected</li><li>• Off = No link detected</li></ul>
Reset Button	The reset button shuts down and restarts the device.
Power Indicator LED	This LED indicates the status of the power supply. <ul style="list-style-type: none"><li>• Green = The power supply is supplying power</li><li>• Off = Power is off</li></ul>
RS232 Serial Console Port	This port is for interfacing directly with the device and accessing initial management functions.



## 2 Installing Device

The following sections describe how to install the device, including mounting the device, installing/removing modules, connecting power, and connecting the device to the network.



### **DANGER!**

*Electrocution hazard – risk of serious personal injury and/or damage to equipment. Before performing any maintenance tasks, make sure all power to the device has been disconnected and wait approximately two minutes for any remaining energy to dissipate.*



### **WARNING!**

*Radiation hazard – risk of serious personal injury. This product contains a laser system and is classified as a CLASS 1 LASER PRODUCT. Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.*



### **IMPORTANT!**

*This product contains no user-serviceable parts. Attempted service by unauthorized personnel shall render all warranties null and void.*

*Changes or modifications not expressly approved by Siemens Canada Ltd. could invalidate specifications, test results, and agency approvals, and void the user's authority to operate the equipment.*



### **IMPORTANT!**

*This product should be installed in a restricted access location where access can only be gained by authorized personnel who have been informed of the restrictions and any precautions that must be taken. Access must only be possible through the use of a tool, lock and key, or other means of security, and controlled by the authority responsible for the location.*

- [Section 2.1, “Mounting the Device”](#)
- [Section 2.2, “Connecting Power”](#)
- [Section 2.3, “Connecting the Failsafe Alarm Relay”](#)
- [Section 2.4, “Connecting to the Device”](#)
- [Section 2.5, “Cabling Recommendations”](#)

### Section 2.1

## Mounting the Device

The RS1600F is designed for maximum mounting and display flexibility. It can be equipped with connectors that allow it to be installed in a 48 cm (19 in) rack, 35 mm (1.4 in) DIN rail, or directly on a panel.



### **NOTE**

*For detailed dimensions of the device with either rack, DIN rail or panel hardware installed, refer to [Chapter 5, Dimension Drawings](#).*

The following sections describe the various methods of mounting the device:

- [Section 2.1.1, “Mounting the Device to a Rack”](#)
- [Section 2.1.2, “Mounting the Device on a DIN Rail”](#)
- [Section 2.1.3, “Mounting the Device to a Panel”](#)

### Section 2.1.1

## Mounting the Device to a Rack

For rack mount installations, the RS1600F can be equipped with rack mount adapters pre-installed.

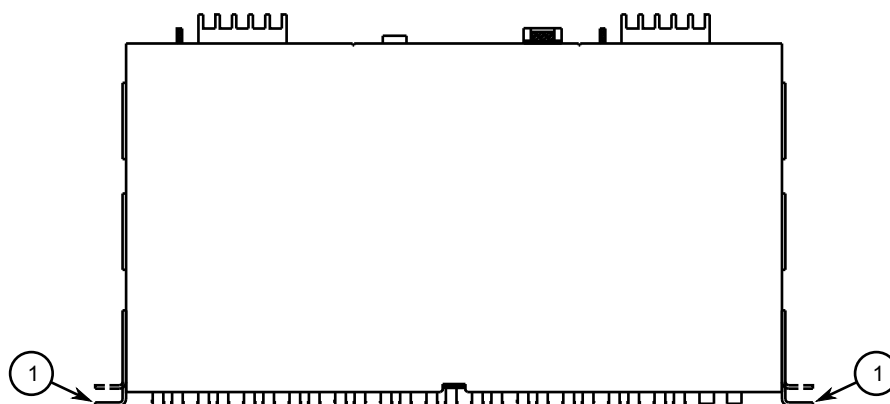


#### NOTE

*The chassis features multiple mounting holes, allowing the rack mount adapters to be installed up to 25 mm (1 in) from the face of the device.*

To secure the device to a standard 48 cm (19 in) rack, do the following:

1. Make sure the rack mount adapters are installed on the correct position on the chassis.



**Figure 2: Rack Mount Adapters**

1. Rack Mount Adapter

2. Insert the device into the rack.



#### NOTE

*Since heat within the device is channelled to the enclosure, it is recommended that 1 rack-unit of space, or 44 mm (1.75 in), be kept empty above the device. This allows a small amount of convectional airflow.*

*Forced airflow is not required. However, any increase in airflow will result in a reduction of ambient temperature and improve the long-term reliability of all equipment mounted in the rack space.*

3. Secure the adapters to the rack using the supplied hardware.

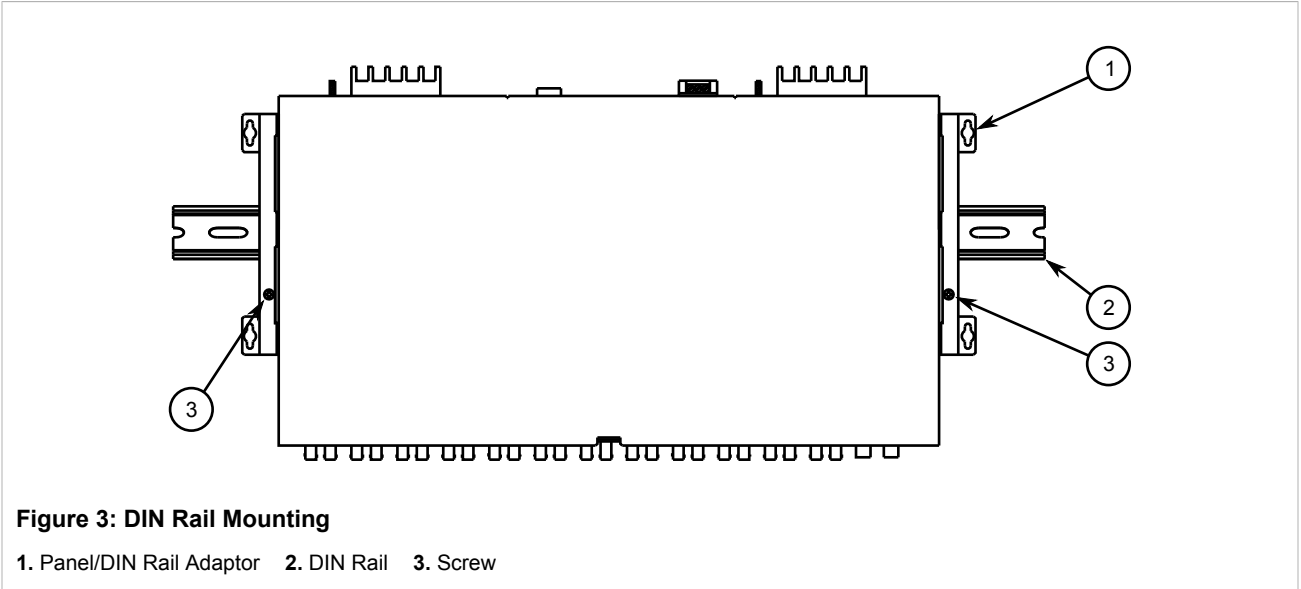
Section 2.1.2

## Mounting the Device on a DIN Rail

For DIN rail installations, the RS1600F can be equipped with panel/DIN rail adapters pre-installed on each side of the chassis. The adapters allow the device to be slid onto a standard 35 mm (1.4 in) DIN rail.

To mount the device to a DIN rail, do the following:

1. Align the adapters with the DIN rails and slide the device into place.



2. Install one of the supplied screws on either side of the device to secure the adapters to the DIN rails.

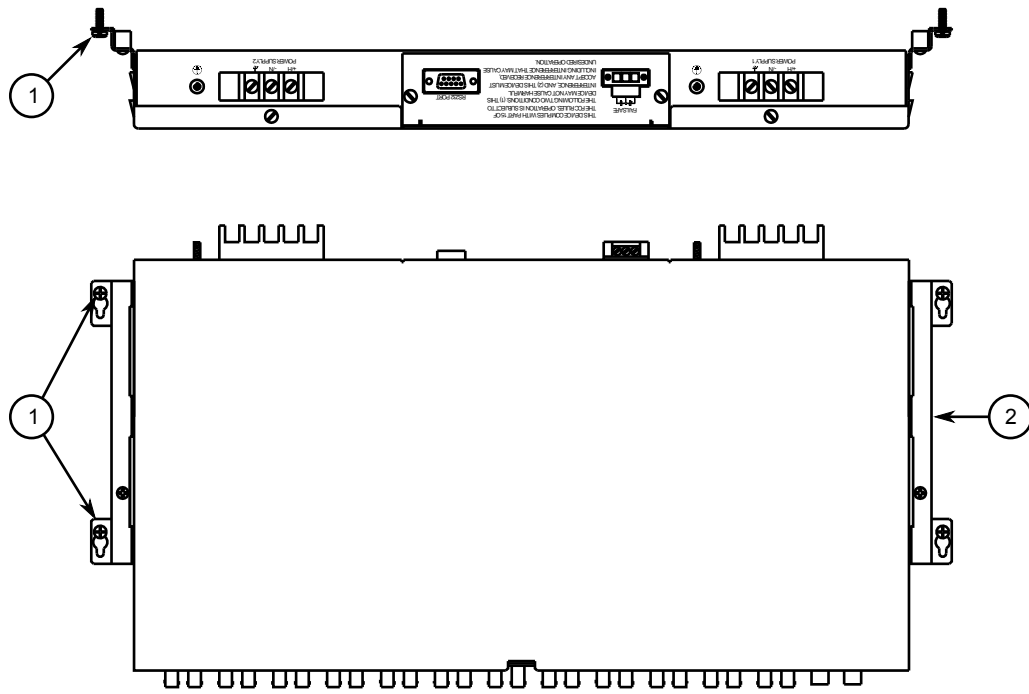
Section 2.1.3

## Mounting the Device to a Panel

For panel installations, the RS1600F can be equipped with panel/DIN rail adapters pre-installed on each side of the chassis. The adapters allow the device to be attached to a panel using screws.

To mount the device to a panel, do the following:

1. Place the device against the panel and align the adapters with the mounting holes.



**Figure 4: Panel Mounting**

1. Screw 2. Panel/DIN Rail Adapter

2. Install the supplied screws to secure the adapters to the panel.

## Section 2.2

# Connecting Power

The RS1600F supports single or dual redundant high AC, high DC and/or low DC power supplies. The use of two power modules is recommended to provide redundancy and load balancing.

The RS1600F can be equipped with either a screw-type or pluggable terminal block, which provides power to both power supplies. The screw-type terminal block is installed using Philips screws and compression plates, allowing either bare wire connections or crimped terminal lugs. Use #6 size ring lugs for secure, reliable connections under severe shock or vibration.



### IMPORTANT!

- For maximum redundancy in a dual power supply configuration, use two independent power sources.
- For 100-240 VAC rated equipment, an appropriately rated AC circuit breaker must be installed.
- For 88-300 VDC rated equipment, an appropriately rated DC circuit breaker must be installed.
- Use only #16 gage wiring when connecting terminal blocks.
- A circuit breaker is not required for 12, 24 or 48 VDC rated power supplies.
- It is recommended to provide a separate circuit breaker for each power supply module.

- *Equipment must be installed according to applicable local wiring codes and standards.*

The following sections describe how to connect power to the device:

- [Section 2.2.1, “Connecting AC Power”](#)
- [Section 2.2.2, “Connecting DC Power”](#)
- [Section 2.2.3, “Wiring Examples”](#)

### Section 2.2.1

## Connecting AC Power

To connect a high AC power supply to the device, do the following:



#### CAUTION!

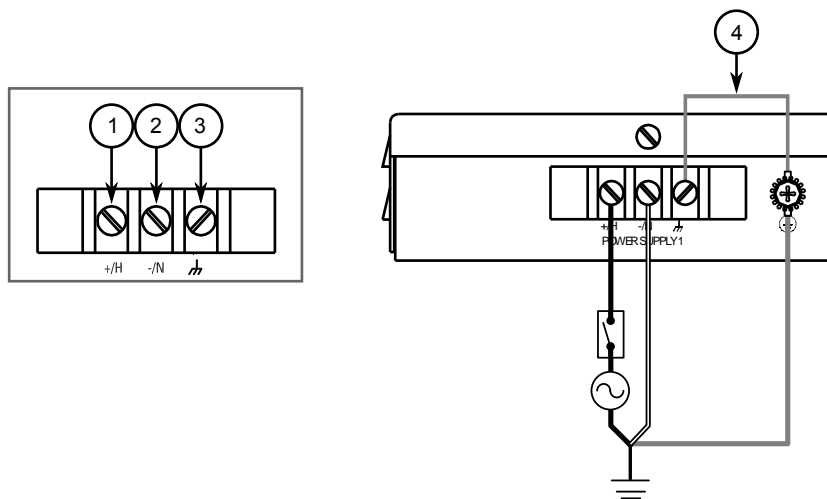
*Electrical hazard – risk of damage to equipment. Do not connect AC power cables to a DC power supply terminal block. Damage to the power supply may occur.*



#### CAUTION!

*Electrical hazard – risk of damage to equipment. Before testing the dielectric strength (HIPOT) in the field, remove the braided ground cable connected to the surge ground terminal and chassis ground. This cable connects transient suppression circuitry to chassis ground and must be removed in order to avoid damage to transient suppression circuitry during testing.*

1. Connect the positive wire from the power source to the positive/hot (+/H) terminal on the terminal block. For more information, refer to [Section 2.2.3, “Wiring Examples”](#).



**Figure 5: Terminal Block Wiring**

1. Positive/Hot (+/H) Terminal    2. Negative/Neutral (-/N) Terminal    3. Surge Ground Terminal    4. Braided Ground Cable

2. Connect the negative wire from the power source to the negative/neutral (-/N) terminal on the terminal block.
3. Using a braided wire or other appropriate grounding wire, connect the surge ground terminal to the chassis ground connection. The surge ground terminal is used as the ground conductor for all surge and transient suppression circuitry internal to the unit.

4. Connect the ground terminal on the power source to the chassis ground terminal on the device.

### Section 2.2.2

## Connecting DC Power

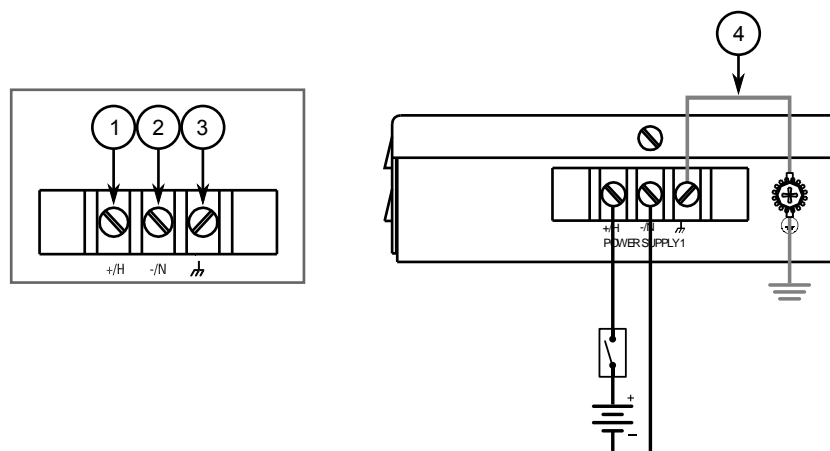
To connect a high or low DC power supply to the device, do the following:



### CAUTION!

*Electrical hazard – risk of damage to equipment. Before testing the dielectric strength (HIPOT) in the field, remove the braided ground cable connected to the surge ground terminal and chassis ground. This cable connects transient suppression circuitry to chassis ground and must be removed in order to avoid damage to transient suppression circuitry during testing.*

1. Connect the positive wire from the power source to the positive/hot (+/H) terminal on the terminal block. For more information, refer to [Section 2.2.3, “Wiring Examples”](#).



**Figure 6: Terminal Block Wiring**

1. Positive/Hot (+/H) Terminal    2. Negative/Neutral (-/N) Terminal    3. Surge Ground Terminal    4. Chassis Ground Terminal

2. Connect the negative wire from the power source to the negative/neutral (-/N) terminal on the terminal block.
3. Using a braided wire or other appropriate grounding wire, connect the surge ground terminal to the chassis ground connection. The surge ground terminal is used as the ground conductor for all surge and transient suppression circuitry internal to the unit.
4. Connect the ground terminal on the power source to the chassis ground terminal on the device.

### Section 2.2.3

## Wiring Examples

The following illustrate how to connect power to single and dual power supplies.



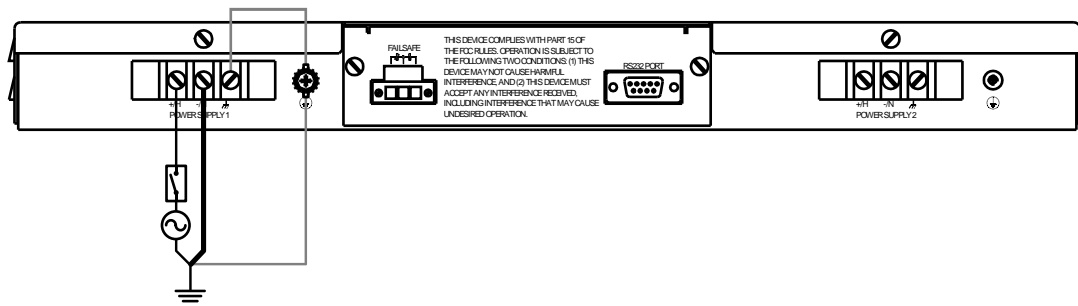


Figure 7: Single AC Power Supply

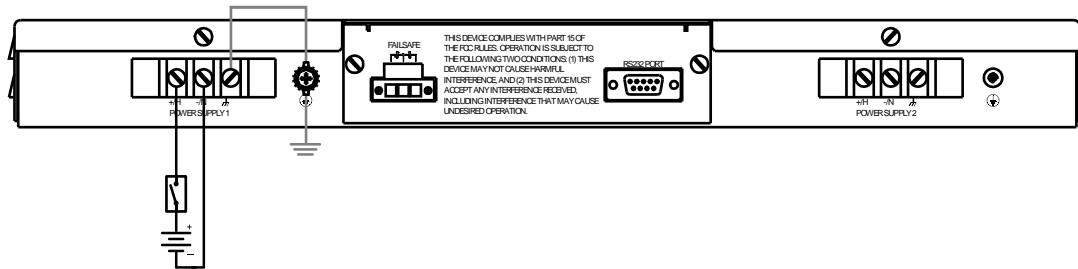


Figure 8: Single DC Power Supply

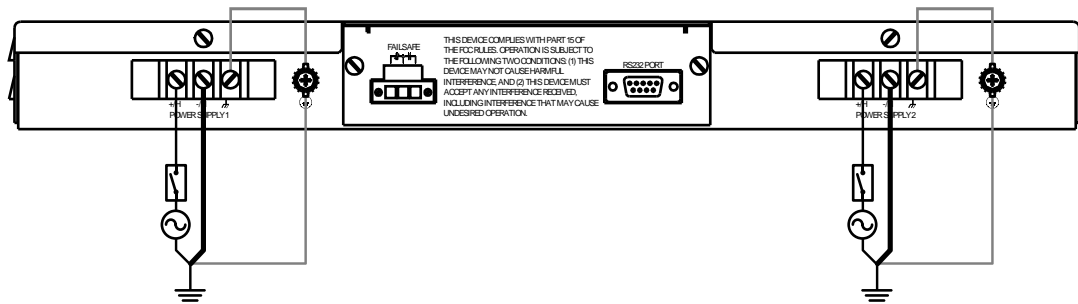


Figure 9: Dual AC Power Supply

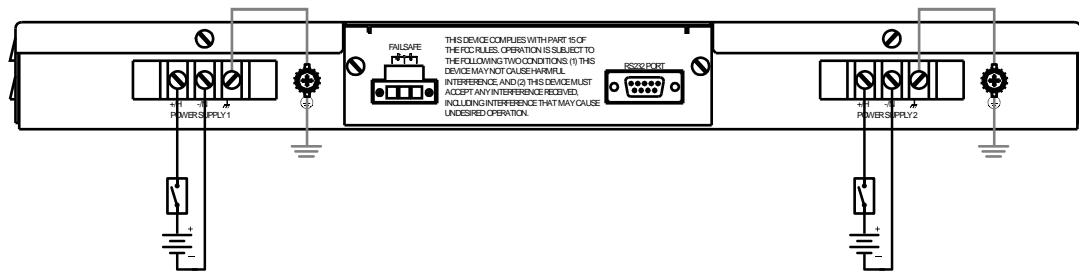


Figure 10: Dual DC Power Supply

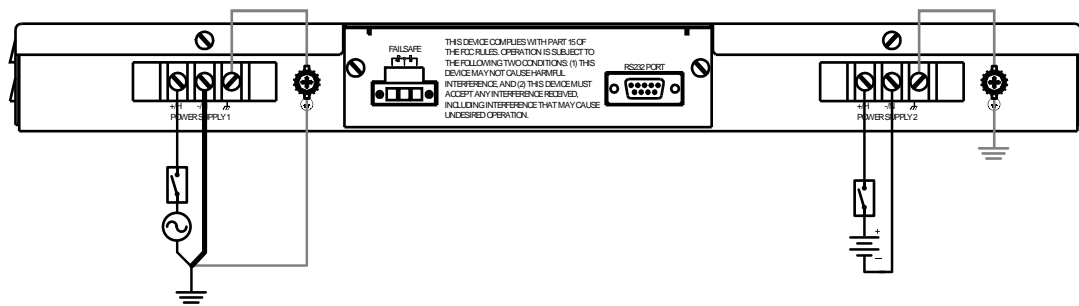


Figure 11: Dual AC/DC Power Supply

### Section 2.3

## Connecting the Failsafe Alarm Relay

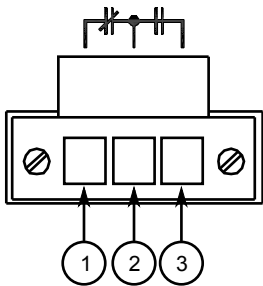
The failsafe relay can be configured to latch based on alarm conditions. The NO (Normally Open) contact is closed when the unit is powered and there are no active alarms. If the device is not powered or if an active alarm is configured, the relay opens the NO contact and closes the NC (Normally Closed) contact.



#### NOTE

*Control of the failsafe relay output is configurable through ROS. One common application for this relay is to signal an alarm if a power failure occurs. For more information, refer to the ROS User Guide for the RS1600F.*

The following shows the proper relay connections.



**Figure 12: Failsafe Alarm Relay Wiring**  
1. Normally Closed Terminal    2. Common Terminal    3. Normally Open Terminal

Section 2.4

# Connecting to the Device

The following describes the various methods for accessing the ROS console and Web interfaces on the device. For more detailed instructions, refer to the *ROS User Guide* for the RS1600F.

## Serial Console Port

Connect a PC or terminal directly to the serial console port to access the boot-time control and ROS console interface.

**IMPORTANT!**  
*The serial console port is intended to be used only as temporary connections during initial configuration or troubleshooting.*

The serial console port implements RS232 DCE (Data Communication Equipment) on a DB9 connector. The following is the pin-out for the port:

**Figure 13: Serial DB9 Console Port**

Pin	Name	Description
1	DCD	Data Carrier Detect
2	RX	Receive Data
3	TX	Transmit Data
4	DTR	Data Terminal Ready
5	GND	Signal Ground
6	DSR	Data Set Ready
7	RTS	Request to Send
8	CTS	Clear To Send
9	Reserved (Do Not Connect)	

## Communication Ports

Connect any of the available Ethernet ports on the device to a management switch and access the ROS console and Web interfaces via the device's IP address. For more information about available ports, refer to [Chapter 3, Communication Ports](#).

### Section 2.5

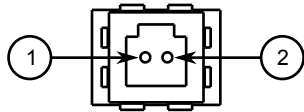
## Cabling Recommendations

Siemens does not recommend the use of copper cabling of any length for critical, real-time substation automation applications. All copper Ethernet ports on RUGGEDCOM products include transient suppression circuitry to protect against damage from electrical transients and conform with IEC 61850-3 and IEEE 1613 Class 1 standards. This means that during a transient electrical event, communications errors or interruptions may occur, but recovery is automatic.

Siemens also does not recommend using copper Ethernet ports to interface with devices in the field across distances that could produce high levels of ground potential rise (i.e. greater than 2500 V), during line-to-ground fault conditions.

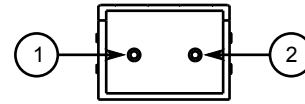
# 3 Communication Ports

Fiber optic Ethernet ports are available with either MTRJ (Mechanical Transfer Registered Jack) and LC (Lucent Connector) connectors. Make sure the Transmit (Tx) and Receive (Rx) connections of each port are properly connected and matched to establish a proper link.



**Figure 14: MTRJ Port**

1. Tx Connector    2. Rx Connector



**Figure 15: LC Port**

1. Tx Connector    2. Rx Connector

For specifications on the available fiber optic Ethernet ports, refer to [Section 4.3, "Fiber Optic Ethernet Port Specifications"](#).



# 4 Technical Specifications

The following sections provide important technical specifications related to the device and available modules:

- [Section 4.1, “Power Supply Specifications”](#)
- [Section 4.2, “Failsafe Relay Specifications”](#)
- [Section 4.3, “Fiber Optic Ethernet Port Specifications”](#)
- [Section 4.4, “Operating Environment”](#)
- [Section 4.5, “Mechanical Specifications”](#)

## Section 4.1

### Power Supply Specifications

Power Supply Type	Input Range		Internal Fuse Rating <sup>ab</sup>	Isolation	Maximum Power Consumption <sup>c</sup>
	Minimum	Maximum			
12–24 VDC	10 VDC	36 VDC	6.3 A(F)	1.5 kVDC	34 W
24 VDC	18 VDC	36 VDC	5 A(F)	1.5 kVDC	
48 VDC	36 VDC	59 VDC	2 A(T)	1.5 kVDC	
HI (125/250 VDC) <sup>d</sup>	88 VDC	300 VDC	2 A(T)	5.5 kVDC	
HI (110/230 VAC) <sup>d</sup>	85 VAC	265 VAC	2 A(T)	4 kVAC	

<sup>a</sup> (F) denotes fast-acting fuse

<sup>b</sup> (T) denotes time-delay fuse.

<sup>c</sup> Power consumption varies based on configuration. 10/100Base-TX ports consume roughly 1 W less than fiber optic ports.

<sup>d</sup> Same power supply for both AC and DC.

## Section 4.2

### Failsafe Relay Specifications

Voltage	Current
30 VAC	0.3 A
30 VDC	1 A
80 VDC	0.3 A

Section 4.3

## Fiber Optic Ethernet Port Specifications

The following details the specifications for fiber optic Ethernet ports that can be ordered with the RS1600F.

Mode	Connector Type	Cable Type (μm)	Tx λ (typ.) (nm)	Tx min. (dBm)	Tx max. (dBm)	Rx Sensitivity (dBm)	Rx Saturation (dBm)	Distance (typ.) (km)	Power Budget (dB)
MM	MTRJ	50/125	1310	-16	-11	-33.5	-11	2	17
SM	LC	9/125	1310	-15	-8	-31	-5	15	16.5

Section 4.4

## Operating Environment

Parameter	Range	Comments
Ambient Operating Temperature	-40 to 85 °C (-40 to 185 °F)	Measured from a 30 cm (12 in) radius surrounding the center of the enclosure.
Ambient Relative Humidity	5% to 95%	Non-condensing
Ambient Storage Temperature	-40 to 85 °C (-40 to 185 °F)	

Section 4.5

## Mechanical Specifications

Parameter	Value
Dimensions	Refer to <a href="#">Chapter 5, Dimension Drawings</a>
Weight	10 lb (4.5 Kg)
Enclosure	18 AWG Galvanized Steel



# 5 Dimension Drawings



## NOTE

*All dimensions are in millimeters, unless otherwise stated.*

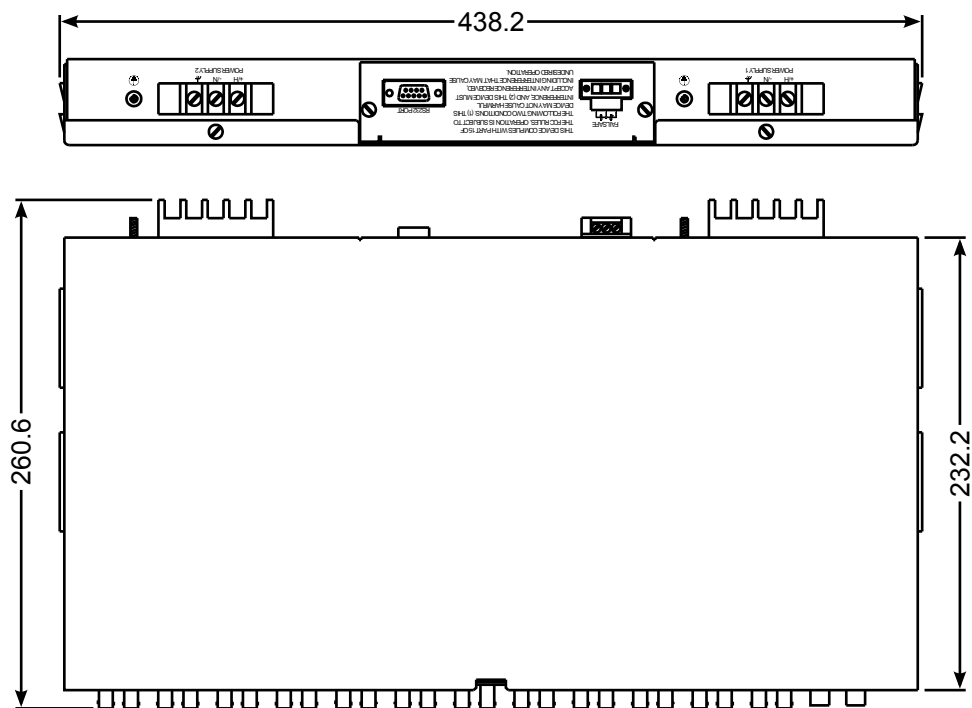
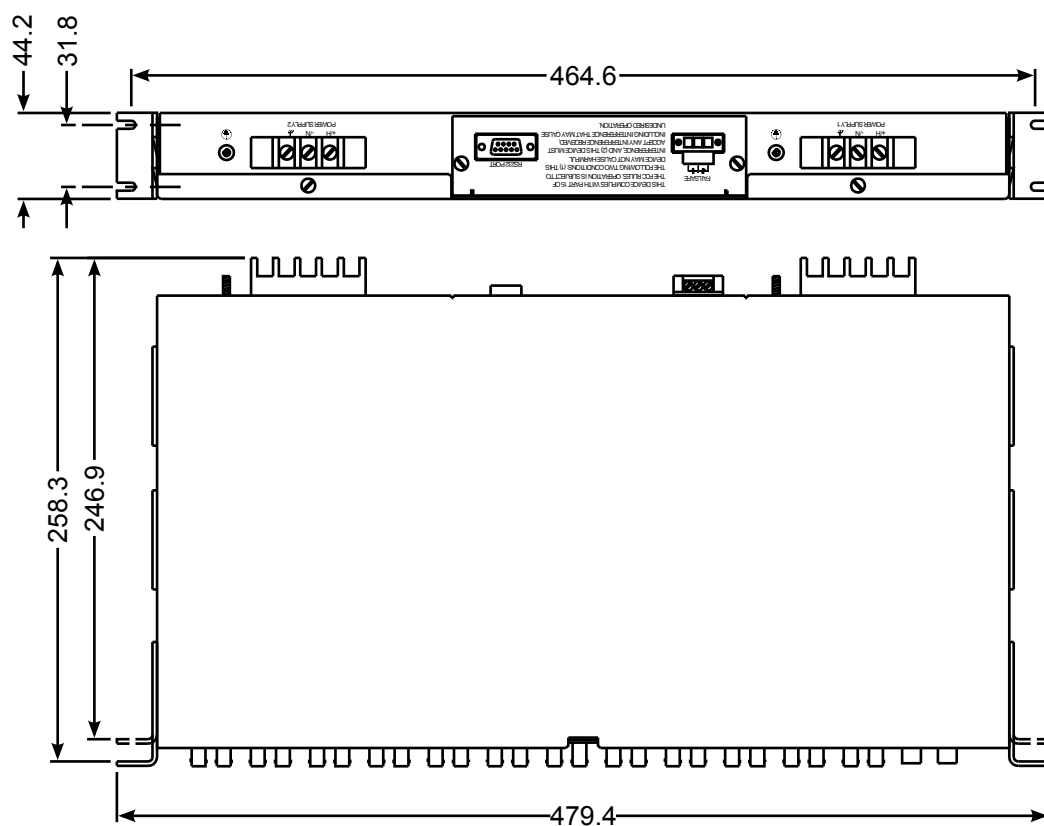


Figure 16: Overall Dimensions



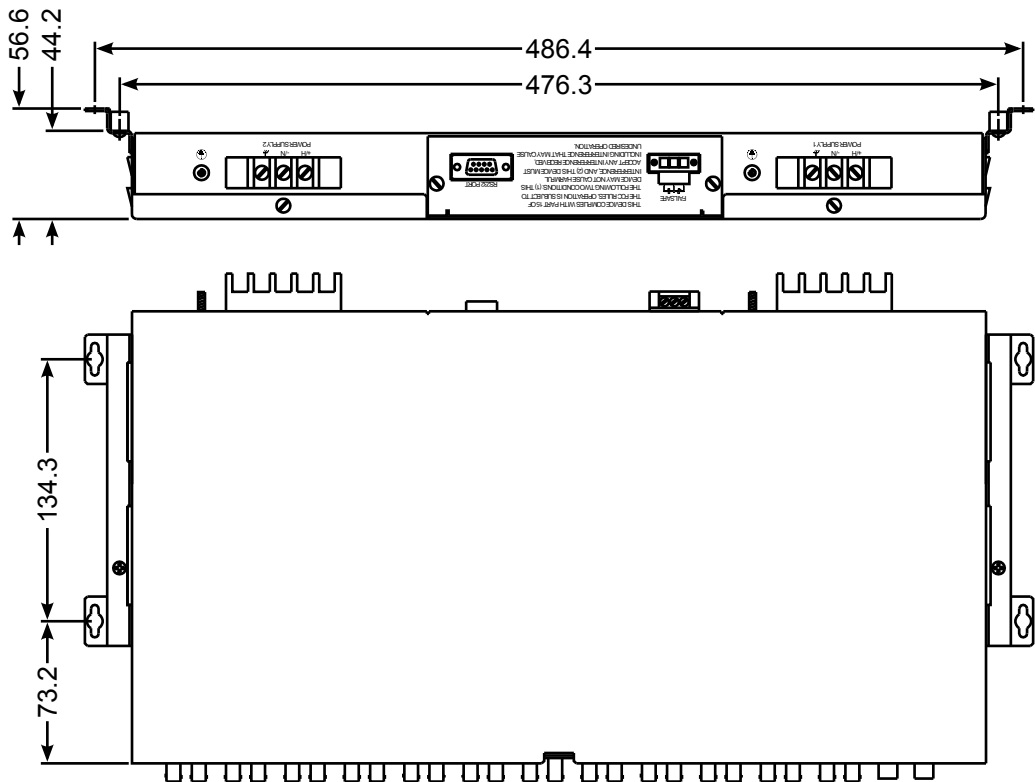


Figure 18: Panel and DIN Rail Mount Dimensions



# 6 Certification

The RS1600F device has been thoroughly tested to guarantee its conformance with recognized standards and has received approval from recognized regulatory agencies.

- [Section 6.1, “Agency Approvals”](#)
- [Section 6.2, “FCC Compliance”](#)
- [Section 6.3, “Industry Canada Compliance”](#)
- [Section 6.4, “EMI and Environmental Type Tests”](#)

## Section 6.1

### Agency Approvals

Agency	Standards	Comments
CSA	CSA C22.2 No. 60950-1, UL 60950-1	Approved
CE	EN 60950-1, EN 61000-6-2, EN 50581, EN 55022, EN 60825-1	CE Compliance is claimed via Declaration of Self Conformity Route
FCC	FCC Part 15, Class A	Approved
FDA/CDRH	21 CFR Chapter I, Sub-section J	Compliant

## Section 6.2

### FCC Compliance

This equipment has been tested and found to comply with the limits for a Class A digital device pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference on his own expense.

## Section 6.3

### Industry Canada Compliance

CAN ICES-3 (A) / NMB-3 (A)

Section 6.4

# EMI and Environmental Type Tests

The RS1600F has passed the following EMI and environmental tests.

## IEC 61850-3 Type Tests

Test	Description		Test Levels	Severity Levels
IEC 61000-4-2	ESD	Enclosure Contact	+/- 8 kV	4
		Enclosure Air	+/- 15 kV	4
IEC 61000-4-3	Radiated RFI	Enclosure ports	20 V/m	x
IEC 61000-4-4	Burst (Fast Transient)	Signal ports	+/- 4 kV @ 2.5 kHz	x
		DC Power ports	+/- 4 kV	4
		AC Power ports	+/- 4 kV	4
		Earth ground ports	+/- 4 kV	4
IEC 61000-4-5	Surge	Signal ports	+/- 4 kV line-to-earth, +/- 2 kV line-to-line	4
		DC Power ports	+/- 2 kV line-to-earth, +/- 1 kV line-to-line	3
		AC Power ports	+/- 4 kV line-to-earth, +/- 2 kV line-to-line	4
IEC 61000-4-6	Induced (Conducted) RFI	Signal ports	10 V	3
		DC Power ports	10 V	3
		AC Power ports	10 V	3
		Earth ground ports	10 V	3
IEC 61000-4-8	Magnetic Field	Enclosure ports	40 A/m continuous, 1000 A/m for 1 s	
IEC 61000-4-29	Voltage Dips and Interrupts	DC Power ports	30% for 0.1 s, 60% for 0.1 s, 100% for 0.05 s	
		AC Power ports	30% for 1 period, 60% for 50 periods	
IEC 61000-4-11			100% for 5 periods, 100% for 50 periods	
IEC 61000-4-12	Damped Oscillatory	Signal ports	2.5 kV common, 1 kV differential mode @ 1 MHz	3
		DC Power ports	2.5 kV common, 1 kV differential mode @ 1 MHz	3
		AC Power ports	2.5 kV common, 1 kV differential mode @ 1 MHz	3
IEC 61000-4-16	Mains Frequency Voltage	Signal ports	30 V Continuous, 300 V for 1 s	4
		DC Power ports	30 V Continuous, 300 V for 1 s	4
IEC 61000-4-17	Ripple on DC Power Supply	DC Power ports	10%	3

Test	Description		Test Levels	Severity Levels
IEC 60255-5	Dielectric Strength	Signal ports	2 kVAC (Fail-Safe Relay output)	
		DC Power ports	1.5 kVDC	
		AC Power ports	2 kVDC	
	HV Impulse	Signal ports	5 kV (Fail-Safe Relay Output)	
		DC Power ports	5 kV	
		AC Power ports	5 kV	

## IEEE 1613 (C37.90.x) EMI Immunity Type Tests



### NOTE

*The RS1600F meets Class 2 requirements for an all-fiber configuration and Class 1 requirements for copper ports.*

IEEE Test	IEEE 1613 Clause	Description		Test Levels
C37.90.3	9	ESD	Enclosure Contact	+/- 8 kV
			Enclosure Air	+/- 15 kV
C37.90.2	8	Radiated RFI	Enclosure ports	35 V/m
C37.90.1	7	Fast Transient	Signal ports	+/- 4 kV @ 2.5 kHz
			DC Power ports	+/- 4 kV
			AC Power ports	+/- 4 kV
			Earth ground ports	+/- 4 kV
		Oscillatory	Signal ports	2.5 kV common mode @ 1MHz
			DC Power ports	2.5 kV common and differential mode @ 1MHz
			AC Power ports	2.5 kV common and differential mode @ 1MHz
C37.90	6	HV Impulse	Signal ports	5 kV (Failsafe Relay)
			DC Power ports	5 kV
			AC Power ports	5 kV
		Dielectric Strength	Signal ports	2 kVAC (Failsafe Relay)
			DC Power ports	1.5 kVDC
			AC Power ports	2 kVAC

## Environmental Type Tests

Test	Description		Test Levels	Severity Levels
IEC 60068-2-1	Cold Temperature	Test Ad	-40 °C (-40 °F), 16 Hours	
IEC 60068-2-2	Dry Heat	Test Bd	85 °C (185 °F), 16 Hours	

Test	Description		Test Levels	Severity Levels
IEC 60068-2-30	Humidity (Damp Heat, Cyclic)	Test Db	95% (non-condensing), 55 °C (131 °F), 6 cycles	
IEC 60255-21-1	Vibration		2 g @ 10-150 Hz	Class 2
IEC 60255-21-2	Shock		30 g @ 11 ms	Class 2