

# SIEMENS

## RUGGEDCOM RS8000H

### Installation Guide

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# Preface

This guide describes the RUGGEDCOM RS8000H. It describes the major features of the device, installation, commissioning and important technical specifications.

It is intended for use by network technical support personnel who are responsible for the installation, commissioning and maintenance of the device. It is also recommended for use by network and system planners, system programmers, and line technicians.

## Alerts

The following types of alerts are used when necessary to highlight important information.



### **DANGER!**

*DANGER alerts describe imminently hazardous situations that, if not avoided, will result in death or serious injury.*



### **WARNING!**

*WARNING alerts describe hazardous situations that, if not avoided, may result in serious injury and/or equipment damage.*



### **CAUTION!**

*CAUTION alerts describe hazardous situations that, if not avoided, may result in equipment damage.*



### **IMPORTANT!**

*IMPORTANT alerts provide important information that should be known before performing a procedure or step, or using a feature.*



### **NOTE**

*NOTE alerts provide additional information, such as facts, tips and details.*

## Related Documents

Other documents that may be of interest include:

- *ROS User Guide for the RS8000H*

## Accessing Documentation

The latest Hardware Installation Guides and Software User Guides for most RUGGEDCOM products are available online at [www.siemens.com/ruggedcom](http://www.siemens.com/ruggedcom).

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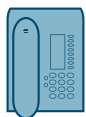
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- Submit SRs or check on the status of an existing SR
- Contact a local Siemens representative from Sales, Technical Support, Training, etc.
- Ask questions or share knowledge with fellow Siemens customers and the support community





# Introduction

The RUGGEDCOM RS8000H provides substation hardened, fully managed, Ethernet switches specifically designed to operate reliably in electrically and environmentally harsh environments.

The RS8000H model provides IEEE 1613 Class 2 error-free communications performance under EMI stress. An operating temperature range of -40 to 85 °C (-40 to 185 °F) allows the RS8000H to be placed in almost any location.

The RS8000H provides a wide range of power supply options suitable for multiple industries and for worldwide operability. Options include 24 VDC, 48 VDC, and HI (88-300 VDC or 85-264 VAC)

The RS8000H offers advanced Layer 2 and 3 networking features and network management via the Rugged Operating System (ROS). A unique feature of ROS is the performance of its IEEE 802.1w Rapid Spanning Tree Protocol (RSTP) used for implementing fault tolerant ring and mesh network architectures. The protocol has been optimized to support ring sizes of up to 160 switches and fault recovery times in the order of less than 5 ms per switch.

The RS8000H's superior ruggedized design coupled with the Rugged Operating System (ROS) provides improved system reliability and advanced networking features making it ideally suited for creating Ethernet networks for mission-critical, real-time control applications.

## Section 1.1

# Feature Highlights

### Ethernet Ports

- Four 10/100Base-TX and four 100Base-FX ports
- Multi-mode and single-mode optical transceivers
- Industry standard fiber optical connectors: SC, ST

### Rated for Reliability in Harsh Environments

- Immunity to EMI and heavy electrical surges
  - Meets IEEE 1613 Class 2 (electric utility substations)
  - Exceeds IEC 61850-3 (electric utility substations)
  - Exceeds IEC 61800-3 (variable speed drive systems)
  - Exceeds IEC 61000-6-2 (generic industrial)
  - Exceeds NEMA TS-2 (traffic control equipment)
- -40 to 85 °C (-40 to 185 °F) operating temperature (no fans)
- Failsafe Output Relay: For critical failure or error alarming
- Conformal coated printed circuit boards (optional)

### Cyber Security Features

- Multi-level user passwords
- SSH/SSL (128-bit encryption)

- Enable/disable ports, MAC based port security
- Port based network access control (802.1x)
- VLAN (802.1Q) to segregate and secure network traffic
- RADIUS centralized password management
- SNMPv3 authentication and 56-bit encryption

#### **Management Tools**

- Web-based, Telnet, CLI management interfaces
- SNMP v1/v2/v3 (56-bit encryption)
- Remote Monitoring (RMON)
- Rich set of diagnostics with logging and alarms

#### **Universal Power Supply Options**

- Universal high-voltage range: 88-300 VDC or 85-264 VAC
- Popular low voltage ranges: 24 VDC (10-36 VDC), 48 VDC (36-59 VDC)
- Terminal blocks for reliable maintenance free connections
- CSA/UL 60950 safety approved to 85 °C (185 °F)

#### Section 1.2

## **Ports, Controls and Indicator LEDs**

The RS8000H features various ports, controls and indicator LEDs on the front and rear panels for configuring and troubleshooting the device.

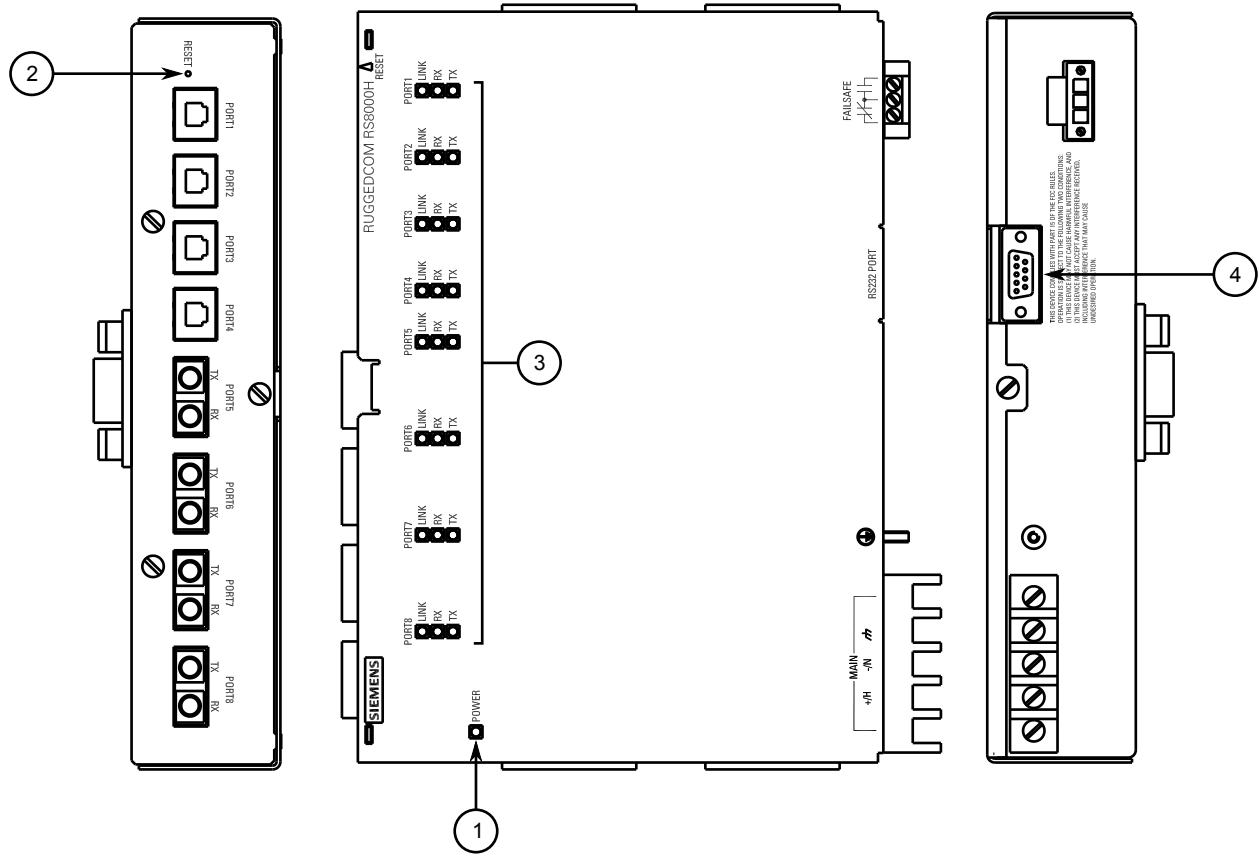


Figure 1: Front and Rear Panels

1. Power Indicator LED    2. Reset Button    3. Port Status Indicator LEDs    4. RS232 Serial Console Port (DB9)

**Power Indicator LED**

This LED indicates the status of the power supply.

- Green = The power supply is supplying power
- Off = Power is off

**Reset Button**

The reset button shuts down and restarts the device.

**Port Status Indicator LEDs**

These LEDs indicate when serial ports are active.

LED	State	Meaning
Link	Solid	Link detected
	Off	No link detected
RX	Blinking	Link activity (receiving)
	Off	No link activity
TX	Blinking	Link activity (transmitting)
	Off	No link activity

**RS232 Serial Console Port**

This port is for interfacing directly with the device and accessing initial management functions.



# 2 Installing the Device

The following sections describe how to install the device, including mounting the device, installing/removing modules, connecting power, and connecting the device to the network.



## **DANGER!**

*Electrocution hazard – risk of serious personal injury and/or damage to equipment. Before performing any maintenance tasks, make sure all power to the device has been disconnected and wait approximately two minutes for any remaining energy to dissipate.*



## **IMPORTANT!**

*This product contains no user-serviceable parts. Attempted service by unauthorized personnel shall render all warranties null and void.*

*Changes or modifications not expressly approved by Siemens Canada Ltd. could invalidate specifications, test results, and agency approvals, and void the user's authority to operate the equipment.*



## **IMPORTANT!**

*This product should be installed in a restricted access location where access can only be gained by authorized personnel who have been informed of the restrictions and any precautions that must be taken. Access must only be possible through the use of a tool, lock and key, or other means of security, and controlled by the authority responsible for the location.*

- [Section 2.1, “Mounting the Device”](#)
- [Section 2.2, “Connecting Power”](#)
- [Section 2.3, “Connecting the Failsafe Alarm Relay”](#)
- [Section 2.4, “Grounding the Device”](#)
- [Section 2.5, “Connecting to the Device”](#)
- [Section 2.6, “Cabling Recommendations”](#)

## Section 2.1

# Mounting the Device

The RS8000H is designed for maximum mounting and display flexibility. It can be equipped with connectors that allow it to be installed in a 48 cm (19 in) rack, 35 mm (1.4 in) DIN rail, or directly on a panel.



## **NOTE**

*For detailed dimensions of the device with either rack, DIN rail or panel hardware installed, refer to [Chapter 5, Dimension Drawings](#).*

The following sections describe the various methods of mounting the device:

- [Section 2.1.1, “Mounting the Device on a DIN Rail”](#)
- [Section 2.1.2, “Mounting the Device to a Rack”](#)

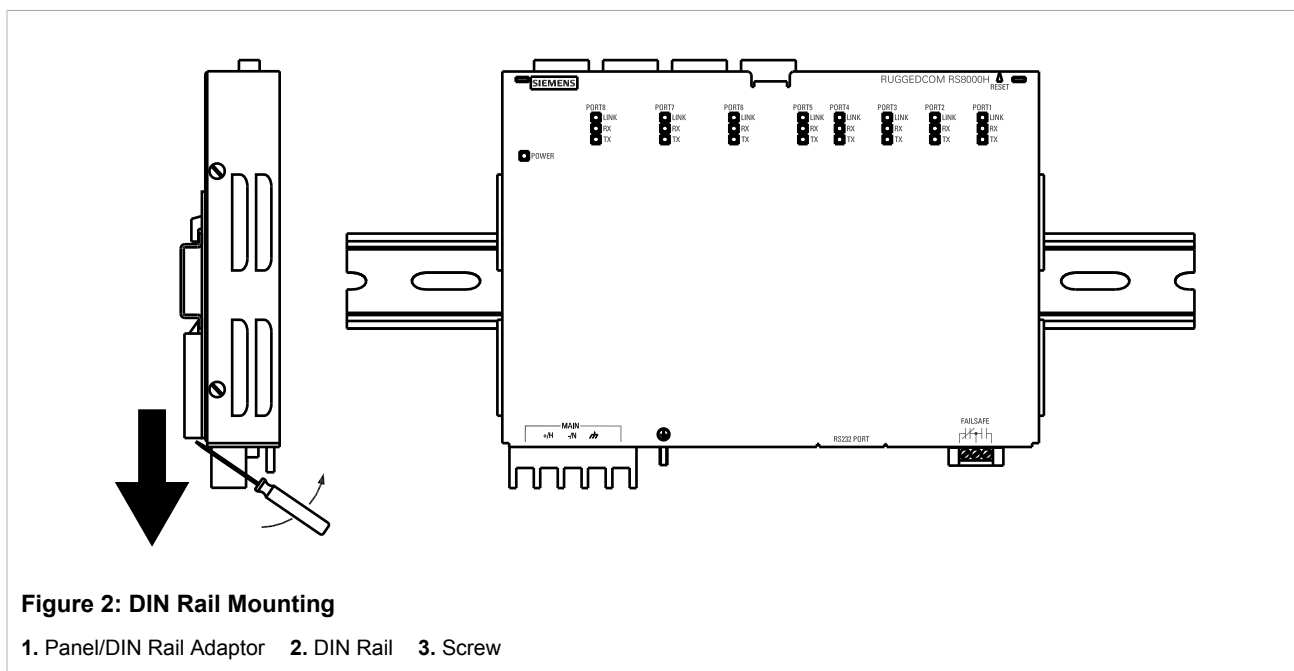
- [Section 2.1.3, “Mounting the Device to a Panel”](#)

### Section 2.1.1

## Mounting the Device on a DIN Rail

To mount the device to a standard 35 mm (1.4 in) DIN rail, do the following:

1. Align the adapters with the DIN rails and slide the device into place.



2. Install one of the supplied screws on either side of the device to secure the adapters to the DIN rails.

### Section 2.1.2

## Mounting the Device to a Rack

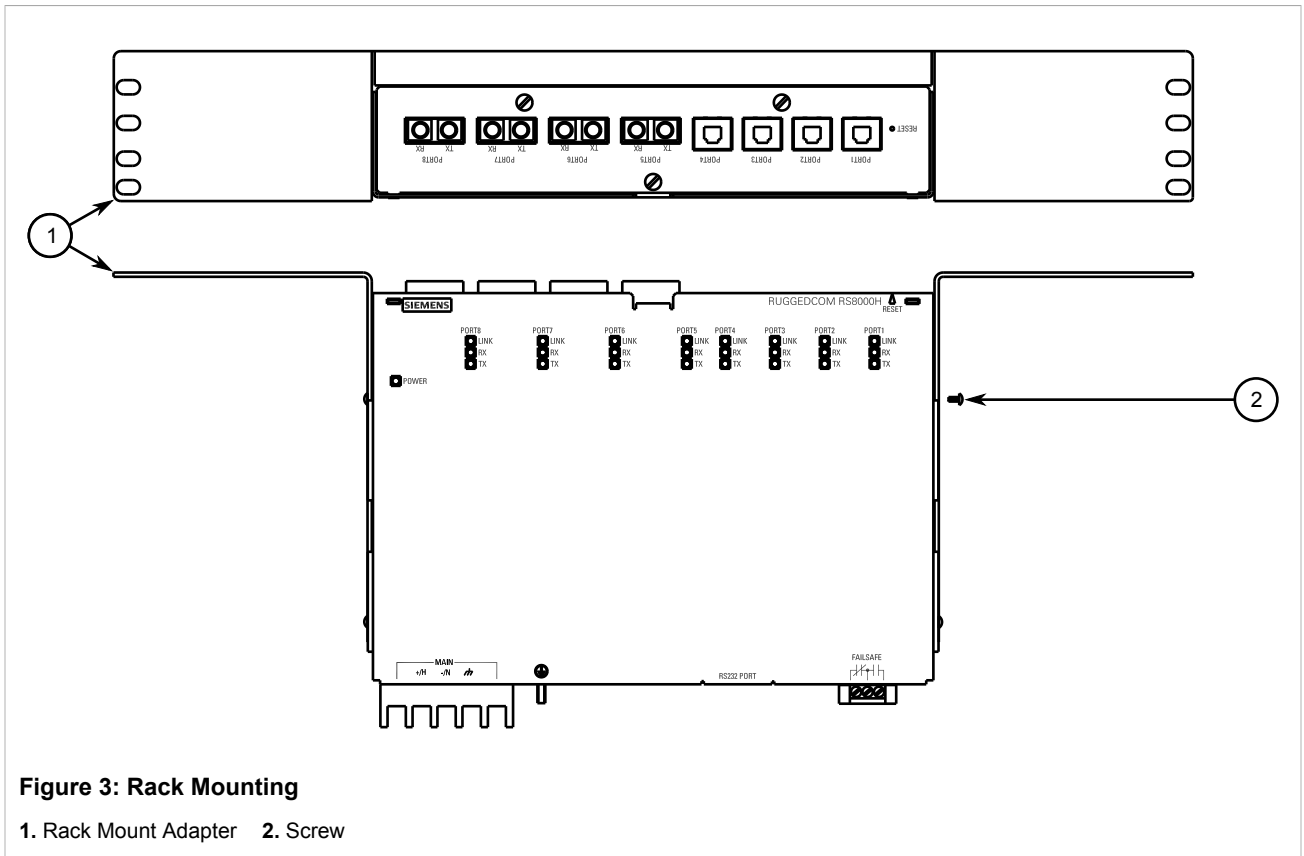
To secure the device to a standard 48 cm (19 in) rack, do the following:

1. Remove the four screws from the side of the device.
2. Insert the device into rack mount adapter and use the screws to secure it.



#### NOTE

*The device can be installed with the communication ports facing the front or rear of the rack, depending on the desired orientation.*



3. Insert the rack mount adapter and device assembly into the rack.



#### NOTE

Since heat within the device is channelled to the enclosure, it is recommended that 1 rack-unit of space, or 44 mm (1.75 in), be kept empty above the device. This allows a small amount of convectional airflow.

Forced airflow is not required. However, any increase in airflow will result in a reduction of ambient temperature and improve the long-term reliability of all equipment mounted in the rack space.

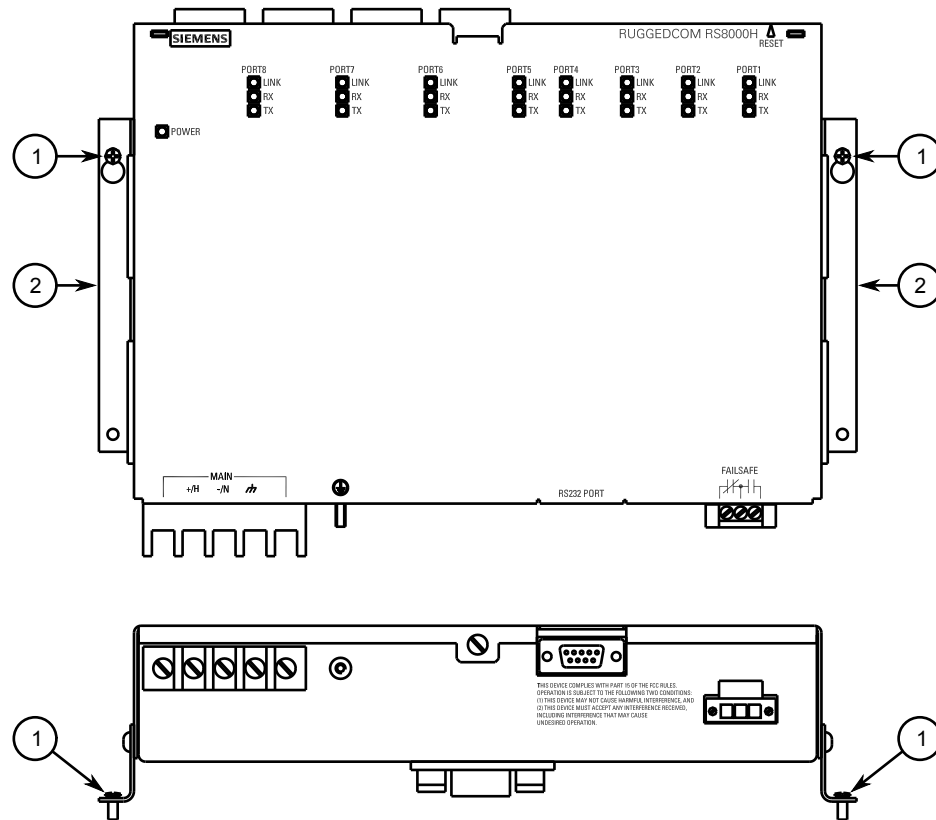
4. Secure the adapter to the rack using the supplied hardware.

#### Section 2.1.3

## Mounting the Device to a Panel

To mount the device to a panel, do the following:

1. Place the device against the panel and align the adapters with the mounting holes.



**Figure 4: Panel Mounting**

1. Screw 2. Panel/DIN Rail Adaptor

2. Install the supplied screws to secure the adapters to the panel.

## Section 2.2

# Connecting Power

The RS8000H supports a single integrated high AC/DC or low DC power supply



### IMPORTANT!

- For 88-300 VDC rated equipment, an appropriately rated circuit breaker must be installed.
- For 100-240 VAC rated equipment, an appropriately rated circuit breaker must be installed.
- Use only #16 gage wiring when connecting terminal blocks.
- A circuit breaker is not required for 12, 24 or 48 VDC rated equipment.
- Power input terminals have reverse polarity protection for 12, 24 and 48 VDC rated equipment.
- Equipment must be installed according to applicable local wiring codes and standards.

The following sections describe how to connect power to the device:



- [Section 2.2.1, “Connecting AC Power”](#)
- [Section 2.2.2, “Connecting DC Power”](#)

### Section 2.2.1

## Connecting AC Power

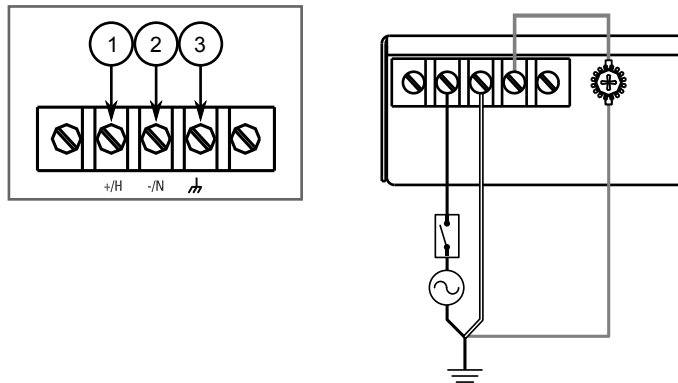
To connect a high AC power supply to the device, do the following:



### CAUTION!

*Electrical hazard – risk of damage to equipment. Before testing the dielectric strength (HIPOT) in the field, remove the braided ground cable connected to the surge ground terminal and chassis ground. This cable connects transient suppression circuitry to chassis ground and must be removed in order to avoid damage to transient suppression circuitry during testing.*

1. Connect the positive wire from the power source to the positive/hot (+/H) terminal on the terminal block.



**Figure 5: Terminal Block Wiring**

1. Positive/Hot (+/H) Terminal    2. Negative/Neutral (-/N) Terminal    3. Surge Ground Terminal    4. Braided Ground Cable

2. Connect the negative wire from the power source to the negative/neutral (-/N) terminal on the terminal block.
3. Using a braided wire or other appropriate grounding wire, connect the surge ground terminal to the chassis ground connection. The surge ground terminal is used as the ground conductor for all surge and transient suppression circuitry internal to the unit.
4. Connect the ground terminal on the power source to the chassis ground terminal on the device. For more information, refer to [Section 2.4, “Grounding the Device”](#).

### Section 2.2.2

## Connecting DC Power

To connect a high or low DC power supply to the device, do the following:

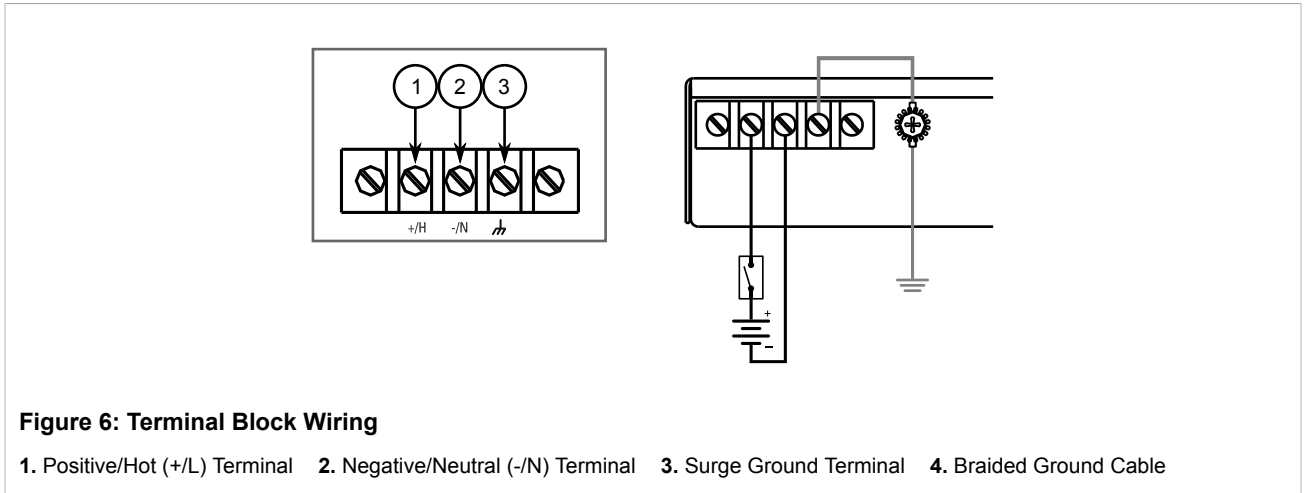


### CAUTION!

*Electrical hazard – risk of damage to equipment. Before testing the dielectric strength (HIPOT) in the field, remove the braided ground cable connected to the surge ground terminal and chassis ground.*

*This cable connects transient suppression circuitry to chassis ground and must be removed in order to avoid damage to transient suppression circuitry during testing.*

1. Connect the positive wire from the power source to the positive/hot (+/L) terminal on the terminal block.



2. Connect the negative wire from the power source to the negative/neutral (-/N) on the terminal block.
3. Using a braided wire or other appropriate grounding wire, connect the surge ground terminal to the chassis ground connection. The surge ground terminal is used as the ground conductor for all surge and transient suppression circuitry internal to the unit.
4. Connect the ground terminal on the power source to the chassis ground terminal on the device. For more information, refer to [Section 2.4, "Grounding the Device"](#).

### Section 2.3

## Connecting the Failsafe Alarm Relay

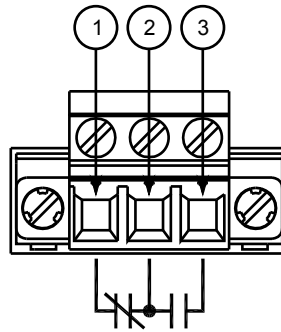
The failsafe relay can be configured to latch based on alarm conditions. The NO (Normally Open) contact is closed when the unit is powered and there are no active alarms. If the device is not powered or if an active alarm is configured, the relay opens the NO contact and closes the NC (Normally Closed) contact.



#### NOTE

*Control of the failsafe relay output is configurable through ROS . One common application for this relay is to signal an alarm if a power failure occurs. For more information, refer to the ROS User Guide for the RS8000H.*

The following shows the proper relay connections.



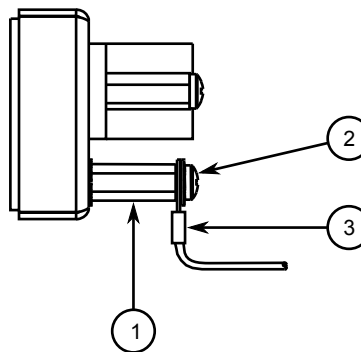
**Figure 7: Failsafe Alarm Relay Wiring**

1. Normally Closed 2. Common 3. Normally Open

## Section 2.4

# Grounding the Device

The RS8000H chassis ground terminal uses a #6-32 screw. It is recommended to terminate the ground connection with a #6 ring lug and torque it to 1.7 N·m (15 lbf·in).



**Figure 8: Chassis Ground Connection**

1. Stainless Steel Stud 2. #6-32 Screw 3. #6 Ring Lug

## Section 2.5

# Connecting to the Device

The following describes the various methods for accessing the ROS console and Web interfaces on the device. For more detailed instructions, refer to the *ROS User Guide* for the RS8000H.

## Serial Console Port

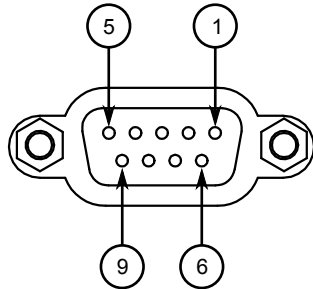
Connect a PC or terminal directly to the serial console port to access the boot-time control and ROS console interface.



**IMPORTANT!**

*The serial console port is intended to be used only as temporary connections during initial configuration or troubleshooting.*

The serial console port implements RS232 DCE (Data Communication Equipment) on a DB9 connector. The following is the pin-out for the port:



**Figure 9: Serial DB9 Console Port**

Pin	Name	Description
1	DCD	Data Carrier Detect
2	RX	Receive Data
3	TX	Transmit Data
4	DTR	Data Terminal Ready
5	GND	Signal Ground
6	DSR	Data Set Ready
7	RTS	Request to Send
8	CTS	Clear To Send
9	Reserved (Do Not Connect)	

**Communication Ports**

Connect any of the available Ethernet ports on the device to a management switch and access the ROS console and Web interfaces via the device's IP address. For more information about available ports, refer to [Chapter 3, Communication Ports](#).

Section 2.6

# Cabling Recommendations

Siemens does not recommend the use of copper cabling of any length for critical, real-time substation automation applications. All copper Ethernet ports on RUGGEDCOM products include transient suppression circuitry to protect against damage from electrical transients and conform with IEC 61850-3 and IEEE 1613 Class 1 standards. This means that during a transient electrical event, communications errors or interruptions may occur, but recovery is automatic.

Siemens also does not recommend using copper Ethernet ports to interface with devices in the field across distances that could produce high levels of ground potential rise (i.e. greater than 2500 V), during line-to-ground fault conditions.

# 3 Communication Ports

The RS8000H can be equipped with various types of communication ports to enhance its abilities and performance. To determine which ports are equipped on the device, refer to the factory data file available through ROS . For more information on how to access the factory data file, refer to the *ROS User Guide* for the RS8000H. Each communication port type has a specific place in the RS8000H chassis.

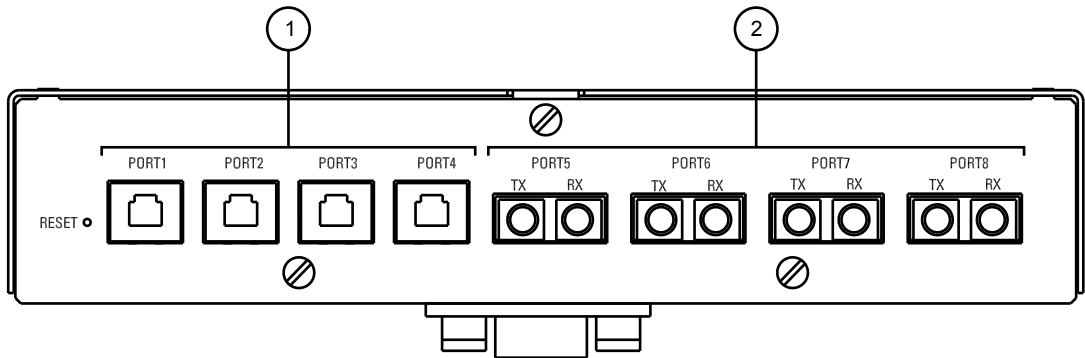


Figure 10: Port Assignment

1. Ports 1 to 4    2. Ports 5 to 8

Port	Type
1 to 4	10/100Base-TX
5 to 8	100Base-FX

The following sections describe the available ports:

- [Section 3.1, “Copper Ethernet Ports”](#)
- [Section 3.2, “Fiber Optic Ethernet Ports”](#)

## Section 3.1

# Copper Ethernet Ports

The RS8000H supports several 10/100Base-TX Ethernet ports that allow connection to standard Category 5 (CAT-5) unshielded twisted-pair (UTP) cables with RJ45 male connectors. The RJ45 connectors are directly connected to the chassis ground on the device and can accept CAT-5 shielded twisted-pair (STP) cables.

The following is the pin-out for the RJ45 male connector:

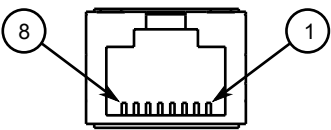


Figure 11: RJ45 Ethernet Port Pin Configuration

Pin	Name	Description
1	RX+	Receive Data+
2	RX-	Receive Data-
3	TX+	Transmit Data+
4	Reserved (Do Not Connect)	
5	Reserved (Do Not Connect)	
6	TX-	Transmit Data-
7	Reserved (Do Not Connect)	
8	Reserved (Do Not Connect)	
Case	Shield (Chassis Ground)	

For specifications on the available copper Ethernet ports, refer to [Section 4.3, “Copper Ethernet Port Specifications”](#).

Section 3.2

# Fiber Optic Ethernet Ports

Fiber optic Ethernet ports are available with either SC (Standard or Subscriber Connector) or ST (Straight Tip) connectors. Make sure the Transmit (Tx) and Receive (Rx) connections of each port are properly connected and matched to establish a proper link.

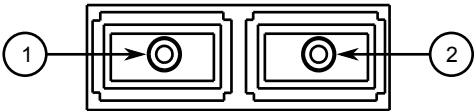


Figure 12: SC Port

1. Tx Connector    2. Rx Connector

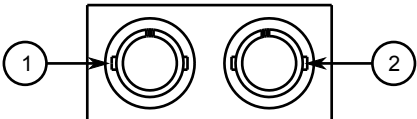


Figure 13: ST Port

1. Tx Connector    2. Rx Connector

For specifications on the available fiber optic Ethernet ports, refer to [Section 4.4, “Fiber Optic Ethernet Port Specifications”](#).

# 4 Technical Specifications

The following sections provide important technical specifications related to the device and available modules:

- [Section 4.1, “Power Supply Specifications”](#)
- [Section 4.2, “Failsafe Relay Specifications”](#)
- [Section 4.3, “Copper Ethernet Port Specifications”](#)
- [Section 4.4, “Fiber Optic Ethernet Port Specifications”](#)
- [Section 4.5, “Operating Environment”](#)
- [Section 4.6, “Mechanical Specifications”](#)

## Section 4.1

### Power Supply Specifications

Power Supply Type	Input Range		Internal Fuse Rating <sup>ab</sup>	Maximum Power Consumption <sup>c</sup>
	Minimum	Maximum		
12-24 VDC	10 VDC	36 VDC	6.3 A(F)	15 W
24 VDC	18 VDC	36 VDC	5 A(F)	
48 VDC	36 VDC	59 VDC	3.15 A(T)	
HI (125/250 VDC) <sup>d</sup>	88 VDC	300 VDC	3.15 A(T)	
HI (110/230 VAC) <sup>d</sup>	85 VAC	265 VAC	3.15 A(T)	

<sup>a</sup> (F) denotes fast-acting fuse

<sup>b</sup> (T) denotes time-delay fuse.

<sup>c</sup> Power consumption varies based on configuration. 10/100Base-TX ports consume roughly 1 W less than fiber optic ports.

<sup>d</sup> This is the same power supply for both AC and DC.

## Section 4.2

### Failsafe Relay Specifications

Voltage	Current
30 VAC	0.3 A
30 VDC	1 A
80 VDC	0.3 A

### Section 4.3

## Copper Ethernet Port Specifications

The following details the specifications for copper Ethernet ports that can be ordered with the RS8000H.

Speed <sup>e</sup>	Connector	Duplex <sup>e</sup>	Cable Type <sup>f</sup>	Wiring Standard <sup>g</sup>	Maximum Distance <sup>h</sup>	Isolation <sup>i</sup>
10/100Base-TX	RJ45	FDX/HDX	> Category 5	TIA/EIA T568A/B	100 m (328 ft)	1.5 kV

<sup>e</sup> Auto-negotiating.

<sup>f</sup> Shielded or unshielded.

<sup>g</sup> Auto-crossover and auto-polarity.

<sup>h</sup> Typical distance. Dependent on the number of connectors and splices.

<sup>i</sup> RMS 1 minute.

### Section 4.4

## Fiber Optic Ethernet Port Specifications

The following details the specifications for fiber optic Ethernet ports that can be ordered with the RS8000H.

Mode <sup>j</sup>	Connector Type	Cable Type (μm)	Tx λ (typ.) (nm)	Tx min. (dBm)	Tx max. (dBm)	Rx Sensitivity (dBm)	Rx Saturation (dBm)	Distance (typ.) (km)	Power Budget (dB)
MM	ST	50/125	1310	-15.7		-33.5	-11	2	17
MM	SC	50/125	1310	-16	-11	-33	-11	2	17
MM	MTRJ	62.5/125	1300	-19	-14	-31	-14	2	12
SM	ST	9/125	1310	-15	-7	-34	-3	20	19
SM	SC	9/125	1310	-13	-5	-31	-4	20	20

<sup>j</sup> MM = Multi-Mode, SM = Single-Mode

### Section 4.5

## Operating Environment

Parameter	Range	Comments
Ambient Operating Temperature	-40 to 85°C	Ambient Temperature as measured from a 30 cm radius surrounding the center of the enclosure.
Ambient Relative Humidity	5% to 95%	Non-condensing
Ambient Storage Temperature	-40 to 85°C	



Section 4.6

# Mechanical Specifications

Parameter	Value
Dimensions	Refer to <a href="#">Chapter 5, Dimension Drawings</a>
Weight	2.25 kg (5 lbs)
Ingress Protection	IP40 (1 mm or 0.04 in objects)
Enclosure	18 AWG Galvanized Steel



# 5 Dimension Drawings



## NOTE

All dimensions are in millimeters, unless otherwise stated.

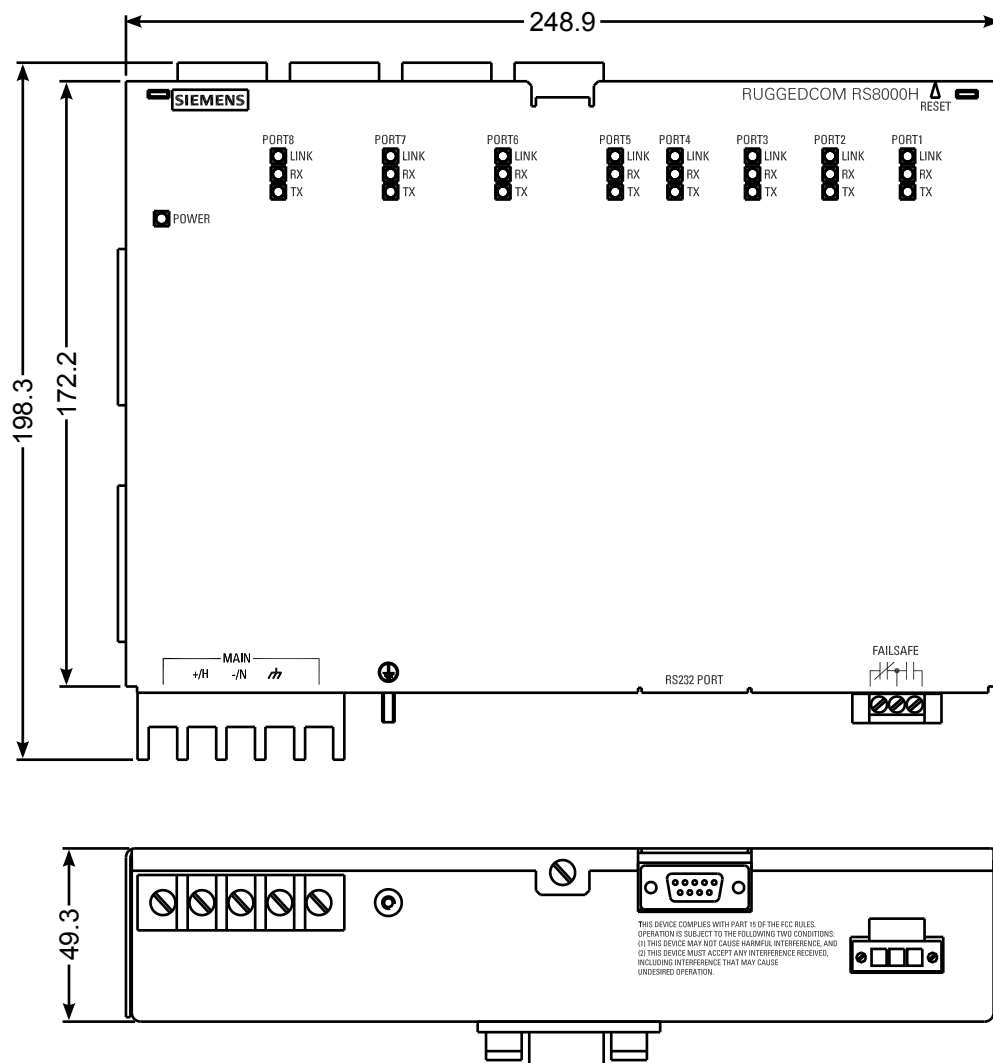


Figure 14: Overall Dimensions

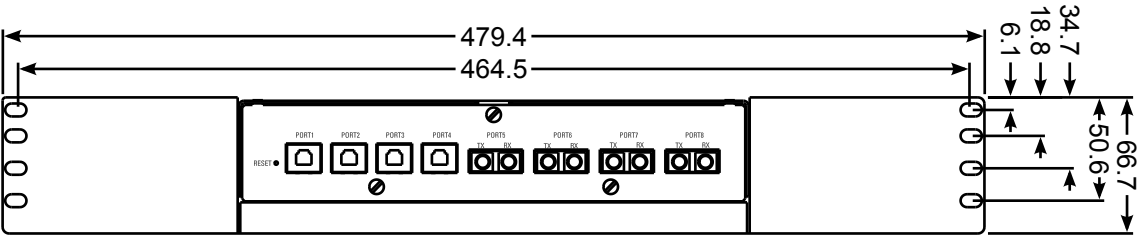


Figure 15: Rack Mount Dimensions

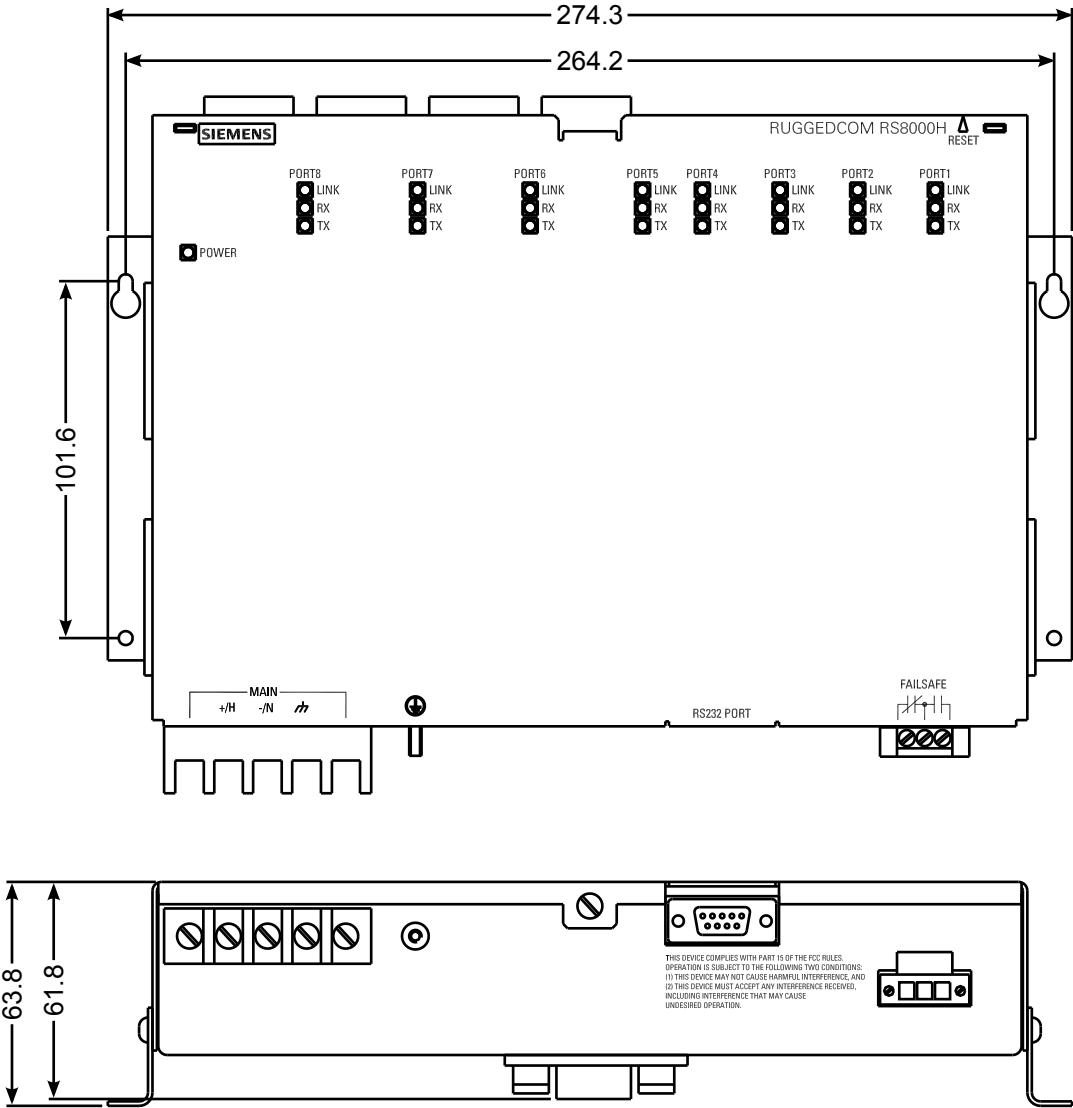


Figure 16: Panel and Din Rail Mount Dimensions

# 6 Certification

The RS8000H device has been thoroughly tested to guarantee its conformance with recognized standards and has received approval from recognized regulatory agencies.

- [Section 6.1, “Agency Approvals”](#)
- [Section 6.2, “FCC Compliance”](#)
- [Section 6.3, “Industry Canada Compliance”](#)
- [Section 6.4, “EMI and Environmental Type Tests”](#)

## Section 6.1

### Agency Approvals

The RS8000H has received approval from various agencies.

Agency	Standards	Comments
CSA	CSA C22.2 No. 60950-1, UL 60950-1	Approved
CE	EN 60950-1, EN 61000-6-2, EN 50581, EN 55022, EN 60825-1	CE Compliance is claimed via Declaration of Self Conformity Route
FCC	FCC Part 15, Class A	Approved

## Section 6.2

### FCC Compliance

This equipment has been tested and found to comply with the limits for a Class A digital device pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference on his own expense.

## Section 6.3

### Industry Canada Compliance

CAN ICES-3 (A) / NMB-3 (A)

Section 6.4

# EMI and Environmental Type Tests

The RS8000H has passed the following EMI and environmental tests.

## IEC 61850-3 Type Tests

Test	Description		Test Levels	Severity Levels
IEC 61000-4-2	ESD	Enclosure Contact	+/- 8 kV	4
		Enclosure Air	+/- 15 kV	4
IEC 61000-4-3	Radiated RFI	Enclosure ports	20 V/m	x
IEC 61000-4-4	Burst (Fast Transient)	Signal ports	+/- 4 kV @ 2.5 kHz	x
		DC Power ports	+/- 4 kV	4
		AC Power ports	+/- 4 kV	4
		Earth ground ports	+/- 4 kV	4
IEC 61000-4-5	Surge	Signal ports	+/- 4 kV line-to-earth, +/- 2 kV line-to-line	4
		DC Power ports	+/- 2 kV line-to-earth, +/- 1 kV line-to-line	3
		AC Power ports	+/- 4 kV line-to-earth, +/- 2 kV line-to-line	4
IEC 61000-4-6	Induced (Conducted) RFI	Signal ports	10 V	3
		DC Power ports	10 V	3
		AC Power ports	10 V	3
		Earth ground ports	10 V	3
IEC 61000-4-8	Magnetic Field	Enclosure ports	40 A/m continuous, 1000 A/m for 1 s	
IEC 61000-4-29	Voltage Dips and Interrupts	DC Power ports	30% for 0.1 s, 60% for 0.1 s, 100% for 0.05 s	
		AC Power ports	30% for 1 period, 60% for 50 periods	
IEC 61000-4-11			100% for 5 periods, 100% for 50 periods	
IEC 61000-4-12	Damped Oscillatory	Signal ports	2.5 kV common, 1 kV differential mode @ 1 MHz	3
		DC Power ports	2.5 kV common, 1 kV differential mode @ 1 MHz	3
		AC Power ports	2.5 kV common, 1 kV differential mode @ 1 MHz	3
IEC 61000-4-16	Mains Frequency Voltage	Signal ports	30 V Continuous, 300 V for 1 s	4
		DC Power ports	30 V Continuous, 300 V for 1 s	4
IEC 61000-4-17	Ripple on DC Power Supply	DC Power ports	10%	3

Test	Description		Test Levels	Severity Levels
IEC 60255-5	Dielectric Strength	Signal ports	2 kVAC (Fail-Safe Relay output)	
		DC Power ports	1.5 kVDC	
		AC Power ports	2 kVDC	
	HV Impulse	Signal ports	5 kV (Fail-Safe Relay Output)	
		DC Power ports	5 kV	
		AC Power ports	5 kV	

## IEEE 1613 (C37.90.x) EMI Immunity Type Tests



### NOTE

The RS8000H meets Class 2 requirements for an all-fiber configuration and Class 1 requirements for copper ports.

IEEE Test	IEEE 1613 Clause	Description		Test Levels
C37.90.3	9	ESD	Enclosure Contact	+/- 8 kV
			Enclosure Air	+/- 15 kV
C37.90.2	8	Radiated RFI	Enclosure ports	35 V/m
C37.90.1	7	Fast Transient	Signal ports	+/- 4 kV @ 2.5 kHz
			DC Power ports	+/- 4 kV
			AC Power ports	+/- 4 kV
			Earth ground ports	+/- 4 kV
	7	Oscillatory	Signal ports	2.5 kV common mode @ 1MHz
			DC Power ports	2.5 kV common and differential mode @ 1MHz
			AC Power ports	2.5 kV common and differential mode @ 1MHz
C37.90	6	HV Impulse	Signal ports	5 kV (Failsafe Relay)
			DC Power ports	5 kV
			AC Power ports	5 kV
		Dielectric Strength	Signal ports	2 kVAC (Failsafe Relay)
			DC Power ports	1.5 kVDC
			AC Power ports	2 kVAC

## Environmental Type Tests

Test	Description		Test Levels	Severity Levels
IEC 60068-2-1	Cold Temperature	Test Ad	-40 °C (-40 °F), 16 Hours	
IEC 60068-2-2	Dry Heat	Test Bd	85 °C (185 °F), 16 Hours	

Test	Description		Test Levels	Severity Levels
IEC 60068-2-30	Humidity (Damp Heat, Cyclic)	Test Db	95% (non-condensing), 55 °C (131 °F), 6 cycles	
IEC 60255-21-1	Vibration		2 g @ 10-150 Hz	Class 2
IEC 60255-21-2	Shock		30 g @ 11 ms	Class 2