

SIEMENS

RUGGEDCOM i802

Installation Guide

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Preface

This guide describes the RUGGEDCOM i802 (i-Series) product line. It describes the major features, installation, commissioning and important technical specifications.

It is intended for use by network technical support personnel who are responsible for the installation, commissioning and maintenance of the device. It is also recommended for use by network and system planners, system programmers, and line technicians.

Alerts

The following types of alerts are used when necessary to highlight important information.



DANGER!

DANGER alerts describe imminently hazardous situations that, if not avoided, will result in death or serious injury.



WARNING!

WARNING alerts describe hazardous situations that, if not avoided, may result in serious injury and/or equipment damage.



CAUTION!

CAUTION alerts describe hazardous situations that, if not avoided, may result in equipment damage.



IMPORTANT!

IMPORTANT alerts provide important information that should be known before performing a procedure or step, or using a feature.



NOTE

NOTE alerts provide additional information, such as facts, tips and details.

Related Documents

Other documents that may be of interest include:

- *ROS User Guide for the RUGGEDCOM i802*

Accessing Documentation

The latest user documentation for RUGGEDCOM i802 v is available online at www.siemens.com/ruggedcom. To request or inquire about a user document, contact Siemens Customer Support.

Training

Siemens offers a wide range of educational services ranging from in-house training of standard courses on networking, Ethernet switches and routers, to on-site customized courses tailored to the customer's needs, experience and application.

Siemens' Educational Services team thrives on providing our customers with the essential practical skills to make sure users have the right knowledge and expertise to understand the various technologies associated with critical communications network infrastructure technologies.

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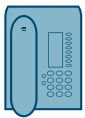
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Telephone

Call a local hotline center to submit a Support Request (SR). To locate a local hotline center, visit <http://www.automation.siemens.com/mcms/aspa-db/en/automation-technology/Pages/default.aspx>.



Mobile App

Install the Industry Online Support app by Siemens AG on any Android, Apple iOS or Windows mobile device and be able to:

- Access Siemens' extensive library of support documentation, including FAQs and manuals
- Submit SRs or check on the status of an existing SR
- Contact a local Siemens representative from Sales, Technical Support, Training, etc.
- Ask questions or share knowledge with fellow Siemens customers and the support community



Introduction

The RUGGEDCOM i802 is a compact, fully managed Ethernet switch designed to operate reliably in harsh industrial environments. The flexibility of the RUGGEDCOM i802 allows the user to choose from managed or unmanaged, regular or extended temperature, fiber optical or copper interfaces, and fast or Gigabit Ethernet. With up to nine Ethernet ports, the RUGGEDCOM i802 is the perfect choice for a wide variety of demanding industrial environments such as those found in process control applications (oil and gas, petro-chemical, metals and mining, wind farms).

The RUGGEDCOM i802 is packaged in a compact, die cast aluminum, DIN mountable enclosure for efficient use of cabinet space. Dual 24 VDC power inputs increase reliability in case of primary power supply faults. The i800 provides a high level of immunity to electromagnetic interference and heavy electrical surges typical of environments found in industrial applications. An operating temperature range of -20 to 60 °C (-4 to 140 °F) or optionally -40 to 85 °C (-40 to 185 °F), coupled with hazardous location certification (Class 1 Division 2) allows the RUGGEDCOM i802 to be placed in almost any location.

The RUGGEDCOM i802 features a full array of intelligent functionality for high network availability and manageability. The embedded Rugged Operating System (ROS) provides advanced Layer 2 and Layer 3 networking functions, and advanced cyber security features. The Enhanced Rapid Spanning Tree Protocol (eRSTP) provides very fast network recovery in case of failures, guaranteeing a high availability network, and allows any topology from ring to mesh. Numerous other features like VLANs and QoS make the RUGGEDCOM i802 an enterprise class switch in an industrial class package.

The following sections provide more information about the RUGGEDCOM i802:

- [Section 1.1, “Feature Highlights”](#)
- [Section 1.2, “Description”](#)

Section 1.1

Feature Highlights

Ethernet Ports

- Up to 6 x 10/100Base-TX ports
- Up to 2 x 100Base-FX or 1000Base-LX or 10/100/1000Base-TX ports
- Industry standard LC fiber optical connectors
- Multi-mode and single-mode optical transceivers

Cyber Security Features

- Multi-level user passwords
- SSH/SSL (128-bit encryption)
- Enable/disable ports, MAC based port security
- Port based network access control (802.1x)
- VLAN (802.1Q) to segregate and secure network traffic
- RADIUS centralized password management
- SNMPv3 authentication and 56-bit encryption

Rated for Reliability in Harsh Environments

- Immunity to EMI and heavy electrical surges
- Hazardous Location Certification: Class I, Division 2
- -20 to +60 °C (-4 to 140 °F) operating temperature (optional -40 to +85°C or -40 to 185 °F)
- Conformal coated printed circuit boards (optional)
- Die cast aluminum enclosure

Memory Options

- Removable microSD/microSDHC card

Power Supply

- Dual low-voltage DC inputs: 24 VDC (9-32 VDC)
- Compression fit connections
- CSA/UL 60950 safety approved to 85 °C (185 °F)

Section 1.2

Description

The RUGGEDCOM i802 features various ports, controls and indicator LEDs on the front panel for connecting, configuring and troubleshooting the device.

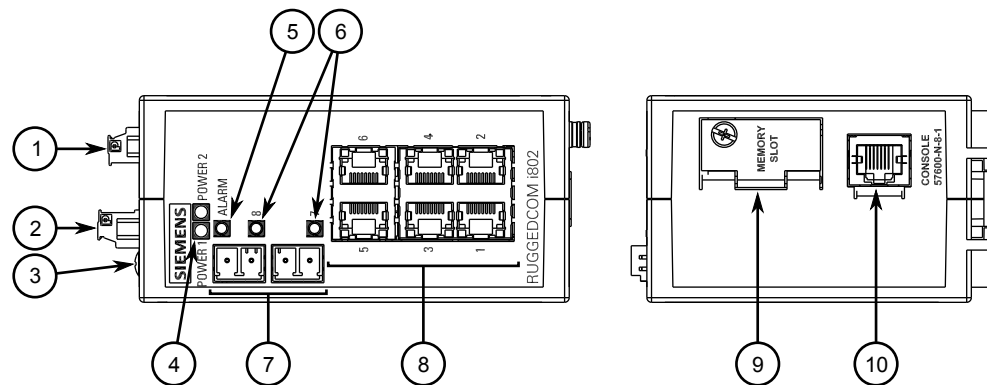


Figure 1: RUGGEDCOM i802

1. Failsafe Alarm Relay 2. Power Supply Terminal Block 3. Chassis Ground Terminal 4. POWER LEDs 5. ALARM LED 6. Port Status LED 7. Fiber Optic or Copper Gigabit Ethernet Ports 8. Copper Ethernet Ports 9. Access Plate 10. RS-232 Console Port (RJ-45)

- **Failsafe Alarm Relay** – Latches to default state when a power disruption or other alarm condition occurs. For more information, refer to:
 - [Section 2.3, “Connecting the Failsafe Alarm Relay \(If Equipped\)”](#)
 - [Section 4.3, “Failsafe Alarm Relay Specifications”](#)
- **Power Supply Terminal Block** – A pluggable terminal block. For more information, refer to:
 - [Section 2.2, “Connecting Power”](#)

- [Section 4.1, “Power Supply Specifications”](#)
- **POWER LEDs** – Illuminate when power is being supplied to the device by the respective power source.

Color	Description
Green	Device ready
Red	Device booting up
Off	No power

- **ALARM LED** – Illuminates when an alarm condition exists.
- **Port Status LED** – Indicates the status of the associated port.

State	Description
Solid	Link
Blinking	Activity
Off	No link/activity

- **Communication Ports** – Receive and transmit data, as well as provide access to the RUGGEDCOM ROS Web interface. For more information about the various ports available for the RUGGEDCOM i802, refer to [Chapter 3, Communication Ports](#).
- **Access Plate** – The removable access plate provides access to the microSD/microSDHC slot. Use a microSD/microSDHC card to load/store the firmware and configuration for the device. For information about using a microSD/microSDHC card, refer to [Section 2.4, “Inserting/Removing the MicroSD/MicroSDHC Card”](#).
- **RS-232 Console Port** – The serial console port is for interfacing directly with the device and accessing initial management functions. For information about connecting to the device via the serial console port, refer to [Section 2.5, “Connecting to the Device”](#).

2 Installing the Device

The following sections describe how to install the device, including mounting the device, installing/removing modules, connecting power, and connecting the device to the network.



DANGER!

Electrocution hazard – risk of serious personal injury and/or damage to equipment. Before performing any maintenance tasks, make sure all power to the device has been disconnected and wait approximately two minutes for any remaining energy to dissipate.



WARNING!

Radiation hazard – risk of serious personal injury. This product contains a laser system and is classified as a CLASS 1 LASER PRODUCT. Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.



IMPORTANT!

This product contains no user-serviceable parts. Attempted service by unauthorized personnel shall render all warranties null and void.

Changes or modifications not expressly approved by Siemens Canada Ltd. could invalidate specifications, test results, and agency approvals, and void the user's authority to operate the equipment.



IMPORTANT!

This product should be installed in a restricted access location where access can only be gained by authorized personnel who have been informed of the restrictions and any precautions that must be taken. Access must only be possible through the use of a tool, lock and key, or other means of security, and controlled by the authority responsible for the location.

- [Section 2.1, “Mounting the Device”](#)
- [Section 2.2, “Connecting Power”](#)
- [Section 2.3, “Connecting the Failsafe Alarm Relay \(If Equipped\)”](#)
- [Section 2.4, “Inserting/Removing the MicroSD/MicroSDHC Card”](#)
- [Section 2.5, “Connecting to the Device”](#)

Section 2.1

Mounting the Device

The RUGGEDCOM i802 can be equipped with a DIN rail bracket pre-installed on the back of the chassis. The bracket allows the device to be slid onto a standard 35 mm (1.4 in) DIN rail.

To mount the device to a DIN rail, do the following:

1. Align the slot in the bracket with the DIN rail.

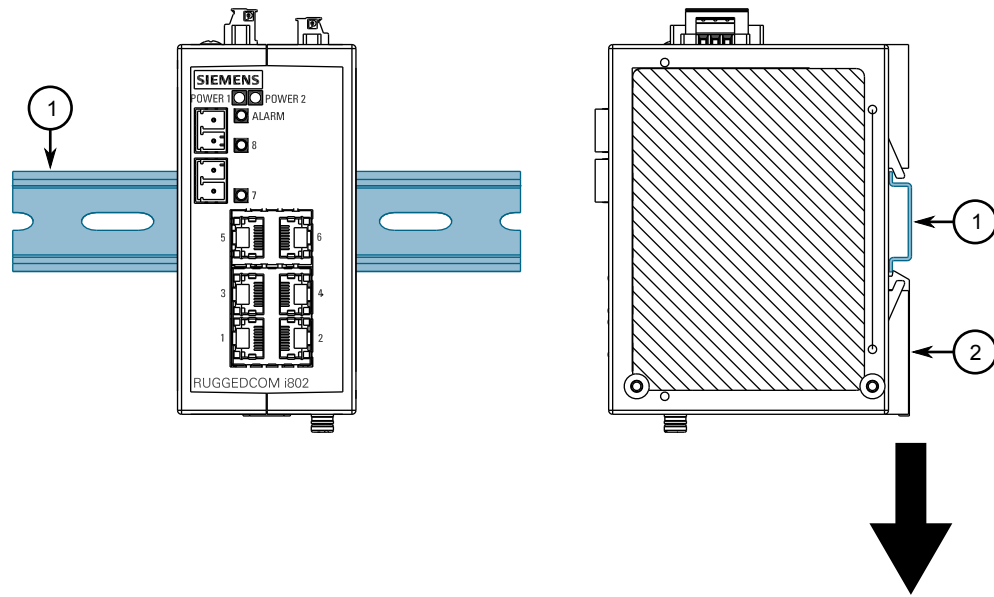


Figure 2: DIN Rail Mounting

1. DIN Rail 2. DIN Rail Bracket

2. Pull the release on the bracket down and slide the device onto the DIN rail. Let go of the release to lock the device in position.

Section 2.2

Connecting Power

The RUGGEDCOM i802 supports a single low DC power supply with reverse polarity and dual independent inputs. This allows for two redundant DC power sources with the same nominal voltage to be connected.

To connect power to the device, do the following:



IMPORTANT!

- *Terminals P1-, P2- and GND are connected together internally. As such, if redundant power supplies are connected, their negative terminals must be at the same potential.*
- *Do not field wire the DC power supply on the DC mains or Battery mains.*
- *Use only #16 gage wiring when connecting terminal blocks.*
- *Equipment must be installed according to applicable local wiring codes and standards.*

1. Connect the positive wire from the power source to the positive terminal (P1+ or P2+) on the terminal block.

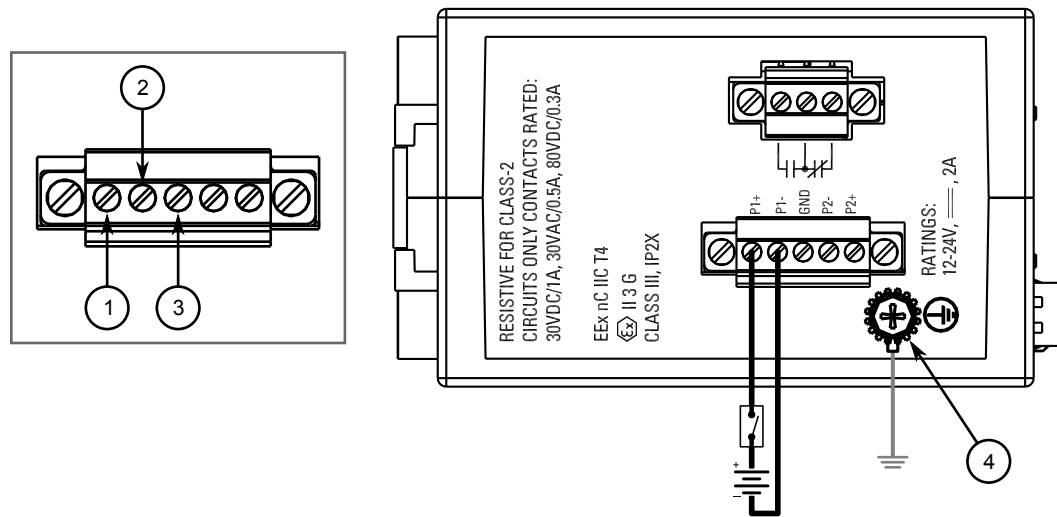


Figure 3: Terminal Block Wiring – Single DC Power Supply Input

1. Positive Terminal 2. Negative Terminal 3. GND Terminal 4. Chassis Ground Terminal

2. Connect the negative wire from the power source to the negative terminal (P1- or P2-) on the terminal block.
3. [Optional] If connecting a second redundant power source, repeat [Step 1](#) and [Step 2](#), making sure to connect the power supply to the P2 ports.

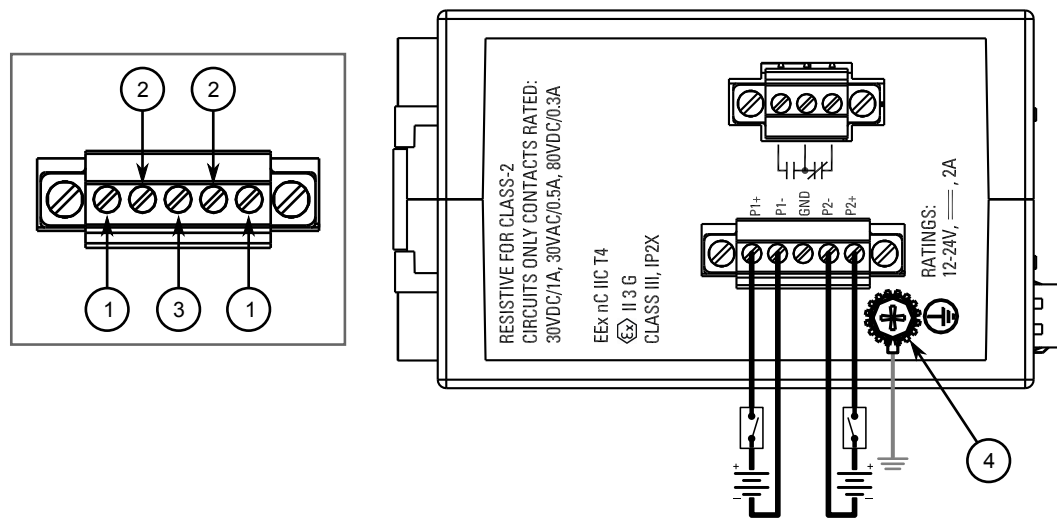


Figure 4: Terminal Block Wiring – Dual DC Power Supply Inputs

1. Positive Terminal 2. Negative Terminal 3. GND Terminal 4. Chassis Ground Terminal

4. Connect the chassis ground terminal to protective Earth.

Section 2.3

Connecting the Failsafe Alarm Relay (If Equipped)

The failsafe relay can be configured to latch based on alarm conditions. The NO (Normally Open) contact is closed when the unit is powered and there are no active alarms. If the device is not powered or if an active alarm is configured, the relay opens the NO contact and closes the NC (Normally Closed) contact.



NOTE

Control of the failsafe relay output is configurable through ROS. One common application for this relay is to signal an alarm if a power failure occurs. For more information, refer to the ROS User Guide for the RUGGEDCOM i802.

The following shows the proper relay connections.

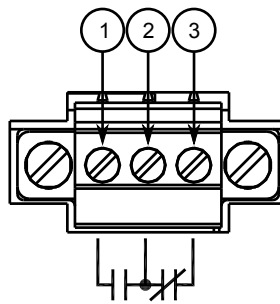


Figure 5: Failsafe Alarm Relay Wiring

1. Normally Open 2. Common 3. Normally Closed

Section 2.4

Inserting/Removing the MicroSD/MicroSDHC Card

The RUGGEDCOM i802 accepts a microSD/microSDHC card to support the following features:

- Configuration update and backup
- Redundant firmware image
- Greatly expanded logging capability
- Fault-tolerant firmware update



CAUTION!

Configuration hazard – risk of data loss. The microSD/microSDHC card must not be removed or replaced during normal operation of the device. Make sure the device is powered down before removing or inserting the card.



CAUTION!

Mechanical/electrical hazard – risk of damage to the microSD/microSDHC card.

- *Do not expose the microSD/microSDHC car to extreme temperatures or humidity.*

- Do not expose the microSD/microSDHC card to large magnetic or static electric fields.
- Do not bend or drop the microSD/microSDHC card.



CAUTION!

Security hazard – risk of unauthorized access and/or exploitation. Make sure to remove the microSD/microSDHC card before decommissioning the device or sending the device to a third-party.

To insert or remove a microSD/microSDHC card, do the following:

1. Power down the device.
2. Unscrew the retention screw and remove the access plate.

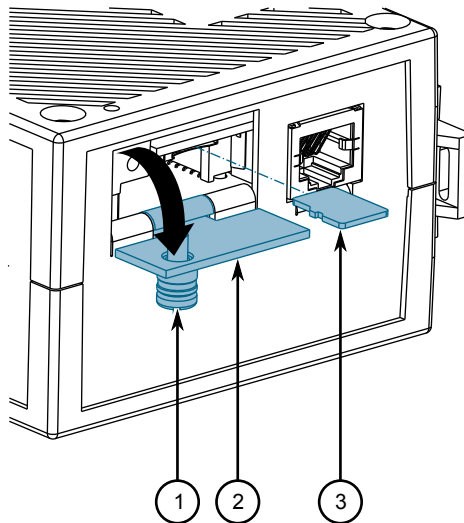


Figure 6: Inserting/Removing a MicroSD/MicroSDHC Card

1. Retention Screw 2. Access Plate 3. MicroSD/MicroSDHC Card

3. Without touching the contacts on the card, insert or remove the microSD/microSDHC card.
4. Install the access plate and finger-tighten the retention screw.
5. Power up the device.

Section 2.5

Connecting to the Device

The following describes the various methods for accessing the ROS console and Web interfaces on the device. For more detailed instructions, refer to the *ROS User Guide* for the RUGGEDCOM i802.

» RS232 Console Port

Connect a PC or terminal directly to the RS232 console port to access the boot-time control and ROS interfaces. The console port provides access to ROS's console and Web interfaces.



IMPORTANT!
The console port is intended to be used only as a temporary connection during initial configuration or troubleshooting.

Connection to the console port is made using an RJ45-to-DB9 console cable. The following is the pin-out for the console port:

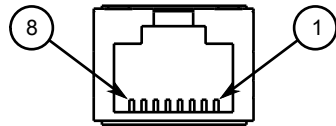


Figure 7: RJ45 Console Port Pin Configuration

Pin		Name	Description	Comment
RJ45 Male	DB9 Female			
1 ^a	6	DSR	Data Set Ready	
2	1	DCD	Carrier Detect	Reserved (Do Not Connect)
3 ^a	4	DTR	Data Terminal Ready	
4	5	GND	Signal Ground	
5	2	RxD	Receive Data (to DTE)	
6	3	TxD	Transmit Data (from DTE)	
7	8	CTS ^b	Clear to Send	
8	7	RTS ^b	Read to Send	

^a The DSR, RI and DTR pins are connected together internally.

^b The CTS and RTS pins are connected together internally.

>> Communication Ports

Connect any of the available Ethernet ports on the device to a management switch and access the ROS console and Web interfaces via the device's IP address. For more information about available ports, refer to [Chapter 3, Communication Ports](#).

3 Communication Ports

The RUGGEDCOM i802 can be equipped with various types of communication ports to enhance its abilities and performance. To determine which ports are equipped on the device, refer to the factory data file available through ROS. For more information on how to access the factory data file, refer to the *ROS User Guide* for the RUGGEDCOM i802.

Each communication port type has a specific place in the RUGGEDCOM i802 chassis.

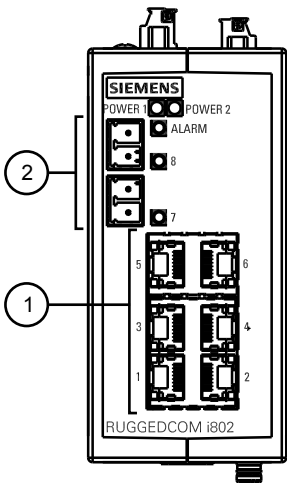


Figure 8: Port Assignment

1. Ports 1 to 6 2. Ports 7 to 8

Port	Type
1 to 6	Copper Ethernet Ports (10/100Base-TX)
Ports 7 to 8	Copper or Fiber Ethernet Ports (10/100/1000Base-TX or 1000Base-SX or 1000Base-LX or 100Base-FX)

The following sections describe the available ports:

- [Section 3.1, “Copper Ethernet Ports”](#)
- [Section 3.2, “Fiber Optic Ethernet Ports”](#)

Section 3.1

Copper Ethernet Ports

The RUGGEDCOM i802 supports several 10/100/1000Base-TX Ethernet ports that allow connection to standard Category 5 (CAT-5) unshielded twisted-pair (UTP) cables with RJ45 male connectors. The RJ45 receptacles are directly connected to the chassis ground on the device and can accept CAT-5 shielded twisted-pair (STP) cables.



WARNING!

Electric shock hazard – risk of serious personal injury and/or equipment interference. If shielded cables are used, make sure the shielded cables do not form a ground loop via the shield wire and the RJ45 receptacles at either end. Ground loops can cause excessive noise and interference, but more importantly, create a potential shock hazard that can result in serious injury.

Each port features a **Speed** and **Link** LED that indicates the state of the port.

LED	State	Description
Speed	Yellow	The port is operating at maximum speed
	Off	The port is not operating at maximum speed
Link	Yellow (Solid)	Link established
	Yellow (Blinking)	Link activity
	Off	No link detected

The following is the pin-out for the RJ45 male connectors:

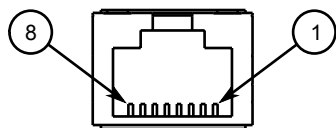


Figure 9: RJ45 Ethernet Port Pin Configuration

Pin	Name		Description
	10/100TX 100FX	1000TX/SX/LX	
1	RX+	BI_DA+	Receive Data+ or Bi-Directional Pair A+
2	RX-	BI_DA-	Receive Data- or Bi-Directional Pair A-
3	TX+	BI_DB+	Transmit Data+ or Bi-Directional Pair B+
4	Reserved (Do Not Connect)	BI_DC+	Transmit Data+ or Bi-Directional Pair C+
5	Reserved (Do Not Connect)	BI_DC-	Receive Data- or Bi-Directional Pair C-
6	TX-	BI_DB-	Transmit Data- or Bi-Directional Pair B-
7	Reserved (Do Not Connect)	BI_DD+	Receive Data- or Bi-Directional Pair D+
8	Reserved (Do Not Connect)	BI_DD-	Receive Data- or Bi-Directional Pair D-

For specifications on the available copper Ethernet ports, refer to [Section 4.4, “Copper Ethernet Port Specifications”](#).

Section 3.2

Fiber Optic Ethernet Ports

Fiber optic Ethernet ports are available with LC (Lucent Connector) connectors. Make sure the Transmit (Tx) and Receive (Rx) connections of each port are properly connected and matched to establish a proper link.

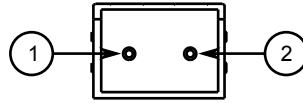


Figure 10: LC Port

1. Tx Connector 2. Rx Connector

For specifications on the available fiber optic Ethernet ports, refer to [Section 4.5, “Fiber Optic Ethernet Port Specifications”](#).

4 Technical Specifications

The following sections provide important technical specifications related to the device and available modules:

- [Section 4.1, “Power Supply Specifications”](#)
- [Section 4.2, “Environmental Specifications”](#)
- [Section 4.3, “Failsafe Alarm Relay Specifications”](#)
- [Section 4.4, “Copper Ethernet Port Specifications”](#)
- [Section 4.5, “Fiber Optic Ethernet Port Specifications”](#)
- [Section 4.6, “Mechanical Specifications”](#)

Section 4.1

Power Supply Specifications

Power Supply Type	Minimum Input	Maximum Input	Internal Fuse Rating ^a	Maximum Power Consumption
24 VDC	9 VDC	32 VDC	3A (T)	9 W

^a (T) denotes a time-delay fuse.

Section 4.2

Environmental Specifications

Parameter	Range	Comments
Ambient Operating Temperature	-20 to 60 °C (-4 to 140 °F) -40 to 85 °C (-40 to 185 °F) (Optional)	Ambient Temperature as measured from a 30 cm radius surrounding the center of the enclosure.
Ambient Storage Temperature	-40 to 85 °C (-40 to 185 °F)	
Ambient Relative Humidity	up to 95%	Non-condensing, 55 °C (131 °F), 6 cycles
Vibration	1 g	10-500 Hz
Shock	30 g	11 ms

Section 4.3

Failsafe Alarm Relay Specifications



NOTE

The following specifications are for Class-2 circuits only.

Maximum Switching Voltage	Rated Switching Current	Isolation
30 VDC	2 A, 60 W	1500 V _{rms} for 1 minute
125 VDC	0.24 A, 30 W	
125 VAC	0.5 A, 62.5 W	
220 VDC	0.24 A, 60 W	
250 VAC	0.25 A, 62.5 W	

Section 4.4

Copper Ethernet Port Specifications

The following details the specifications for copper Ethernet ports that can be ordered with the RUGGEDCOM i802.

Order Code	Speed	Connector	Duplex ^b	Cable Type ^c	Wiring Standard ^d	Maximum Distance ^e	Isolation ^f
CG01	10/100/1000Base-TX	RJ45	FDX/HDX	> Category 5	TIA/EIA T568A/B	100 m (328 ft)	1.5 kV

^b Auto-Negotiating

^c Shielded or unshielded.

^d Auto-crossover and auto-polarity.

^e Typical distance. Dependent on the number of connectors and splices.

^f RMS 1 minute.

Section 4.5

Fiber Optic Ethernet Port Specifications

The following details the specifications for fiber Ethernet ports that can be ordered with the RUGGEDCOM i802.



NOTE

- All optical power numbers are listed as dBm averages. To convert from average to peak add 3 dBm. To convert from peak to average, subtract 3 dBm.
- Maximum segment length is greatly dependent on factors such as fiber quality, and the number of patches and splices. Consult a Siemens sales associate when determining maximum segment distances.

» Fixed Fast Ethernet Transceivers

Mode ^g	Connector Type	Cable Type (μm)	Tx λ (typ.) (nm)	Tx min. (dBm)	Tx max. (dBm)	Rx Sensitivity (dBm)	Rx Saturation (dBm)	Distance (typ.) (km)	Power Budget (dB)
SM	LC	9/125	1300	-15	-8.0	-38	-3.0	20	23
MM	LC	62.5/125	1310	-19	-14	-32	-14	2	13

^g MM = Multi-Mode, SM = Single-Mode

» Fixed Gigabit Transceivers

Mode ^h	Connector Type	Cable Type (μm)	Tx λ (typ.) (nm)	Tx min. (dBm)	Tx max. (dBm)	Rx Sensitivity (dBm)	Rx Saturation (dBm)	Distance (typ.) (km)	Power Budget (dB)
MM	LC	62.5/125	850	-9.5	-4.0	-20	0.0	0.4	10.5
SM	LC	9/125	1310	-9.5	-3.0	-21	-3.0	10	11.5

^h MM = Multi-Mode, SM = Single-Mode

Section 4.6

Mechanical Specifications

Parameter	Value
Dimensions	Refer to Chapter 5, Dimension Drawings
Weight	1.0 kg (2.2 lbs)
Ingress Protection	IP40 (1 mm or 0.04 in objects)
Enclosure	Cast Aluminum Enclosure

5 Dimension Drawings



NOTE

All dimensions are in millimeters, unless otherwise stated.

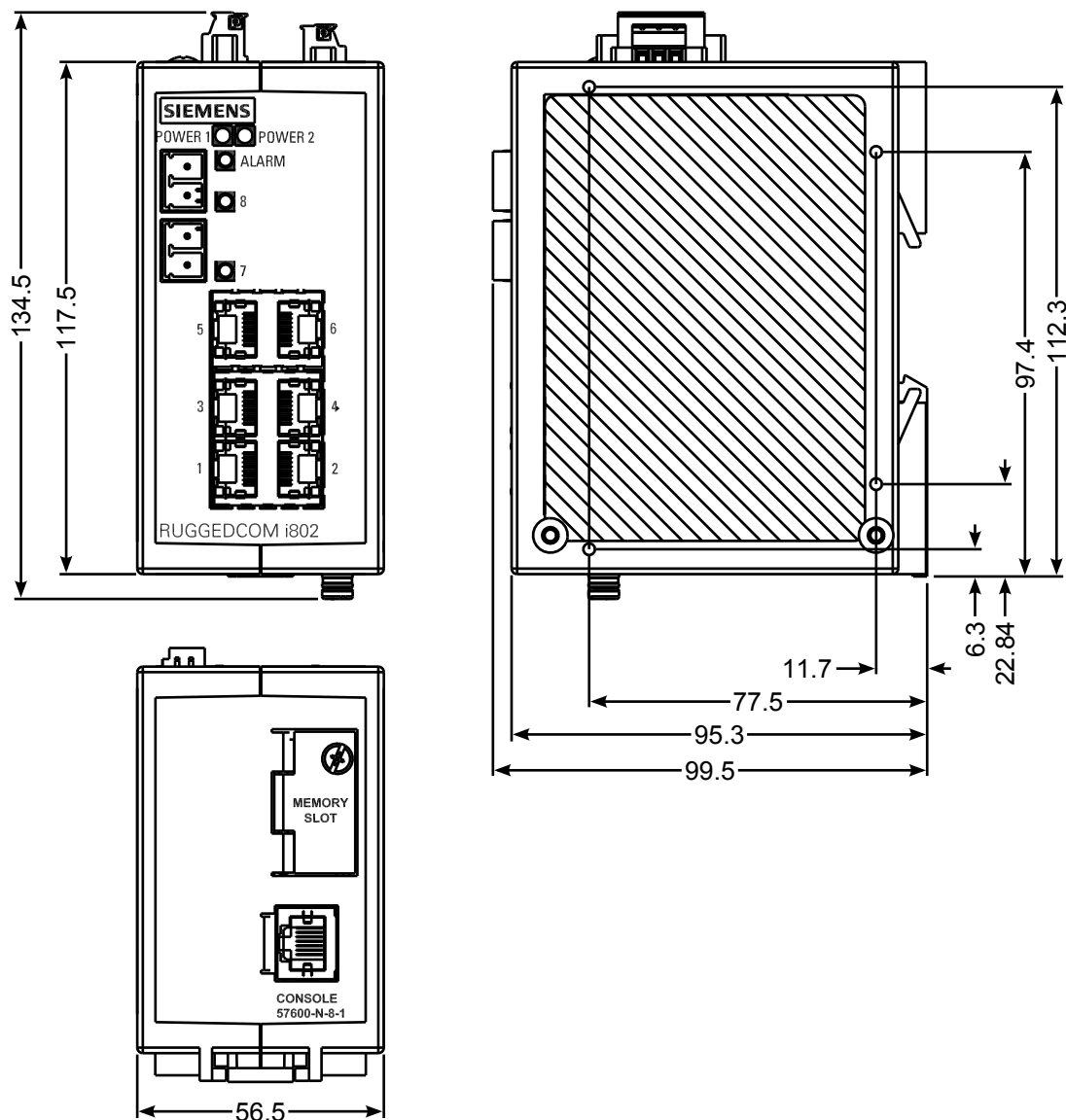


Figure 11: Overall Dimensions

6 Certification

The RUGGEDCOM i802 device has been thoroughly tested to guarantee its conformance with recognized standards and has received approval from recognized regulatory agencies.

- [Section 6.1, “Standards Compliance”](#)
- [Section 6.2, “Agency Approvals”](#)
- [Section 6.3, “EMC and Environmental Type Tests”](#)

Section 6.1

Standards Compliance

The RUGGEDCOM i802 complies with the following standards:

- **FCC Compliance**

This equipment has been tested and found to comply with the limits for a Class A digital device pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference on his own expense.

- **Industry Canada Compliance**

CAN ICES-3 (A) / NMB-3 (A)

- **Other**

- IEC 61000-6-2 (Generic Industrial)

Section 6.2

Agency Approvals

Agency	Standards	Comments	Status
ATEX	IEC/EN 60079-15	EEx nC IIC T4 EEx II 3 G 12-24 VDC, 2A, Class III	Approved
FCC	FCC Part 15, Class A	EMC	Approved
CE	EN 61000-6-2, EN 55022, EN 50581, EN 60825-1	EMC, RoHS, Laser	Approved
FDA/CDRH	21 CFR Chapter I, Sub-chapter J	Laser eye safety	Approved
ISO	ISO9001:2008	Design and manufacturing process	Certified quality program

Agency	Standards	Comments	Status
CSA	CSA C22.2 No. 142, CSA C22.2 No. 213, UL No. 916, ANSI/ISA-12.12.01-2007	Hazardous Location	Approved
	CSA C22.2 No. 60950-1-03, UL 60950-1, UL 508	Safety	Approved

Section 6.3

EMC and Environmental Type Tests

The RUGGEDCOM i802 has passed the following EMC and environmental tests.

» IEC 61850-3 Type Tests

Test	Description		Test Levels
IEC 61000-4-2	ESD	Enclosure Contact	± 4 kV
		Enclosure Air	± 8 kV
IEC 61000-4-3	Radiated RFI	Enclosure ports	20 V/m
IEC 61000-4-4	Burst (Fast Transient)	Signal ports	± 4 kV @ 5 kHz
		DC Power ports	± 2 kV @ 5 kHz
IEC 61000-4-5	Surge	Signal ports	± 1 kV line-to-earth
		DC Power ports	± 0.5 kV line-to-earth/line
IEC 61000-4-6	Induced (Conducted) RFI	Signal ports	10 V
		DC Power ports	
		Earth ground ports	
IEC 61000-4-8	Magnetic Field	Enclosure ports	30 A/m
IEC 61000-4-29	Voltage Dips	DC Power ports	30% reduction for 0.5 period
IEC 61000-4-12	Damped Oscillatory	Signal ports	2.5 kV common, 1 kV differential mode @ 1 MHz
		DC Power ports	2.5 kV common, 1 kV differential mode @ 1 MHz
IEC 61000-4-16	Mains Frequency Voltage	Signal ports	10 V Continuous, 100 V for 1 s
		DC Power ports	10 V Continuous, 100 V for 1 s
IEC 61000-4-17	Ripple on DC Power Supply	DC Power ports	10%

» IEEE 1613 EMC Immunity Type Tests

Description		Test Levels
ESD	Enclosure Contact	± 4 kV

Description		Test Levels
	Enclosure Air	± 8 kV
Radiated RFI	Enclosure ports	35 V/m
Fast Transient	Signal ports	± 4 kV @ 5 kHz
	DC Power ports	± 4 kV @ 5 kHz
	Earth ground ports	± 4 kV @ 5 kHz
Oscillatory	Signal ports	2.5 kV common mode @ 1MHz
	DC Power ports	2.5 kV common, 1 kV differential mode @ 1MHz

» Environmental Type Tests

Test	Description		Test Levels
IEC 60068-2-1	Cold Temperature	Test Ad	-40 °C (-40 °F), 16 Hours
IEC 60068-2-2	Dry Heat	Test Bd	85 °C (185 °F), 16 Hours
IEC 60068-2-30	Humidity (Damp Heat, Cyclic)	Test Db	95% (non-condensing), 55 °C (131 °F), 6 cycles
IEC 60068-2-6	Vibration		1 g @ 10-500 Hz
IEC 60068-2-27	Shock		30 g @ 11 ms

